

Installation Instructions



MOVISUITE® standard Version 2.10
Installation and Project Adjustment

Edition 07/2020 26939657/EN





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1 General information

1.1 About this documentation

This documentation is an integral part of the product. The documentation is intended for all employees who perform work on the product.

Make sure this documentation is accessible and legible. Ensure that persons responsible for the systems and their operation as well as persons who work with the product independently have read through the documentation carefully and understood it. If you are unclear about any of the information in this documentation, or if you require further information, contact SEW-EURODRIVE.

1.2 Content of the documentation

The descriptions in this documentation apply to the software and firmware versions applicable at the time of publication. These descriptions might differ if you install later software or firmware versions. In this case, contact SEW-EURODRIVE.

1.3 Decimal separator in numerical values

In this document, a period is used to indicate the decimal separator.

Example: 30.5 kg

1.4 Product names and trademarks

The brands and product names in this documentation are trademarks or registered trademarks of their respective titleholders.

1.5 Copyright notice

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2 Safety notes

2.1 Preliminary information

The following general safety notes serve the purpose of preventing injury to persons and damage to property. They primarily apply to the use of products described in this documentation. If you use additional components, also observe the relevant warning and safety notes.

2.2 Target group

Software specialist

Any work with the software may only be performed by a specialist with suitable training. A specialist in this context is someone who has the following qualifications:

- Appropriate training
- Knowledge of this documentation and other applicable documentation
- SEW-EURODRIVE recommends additional training for products that are operated using this software.

2.3 Designated use

The MOVISUITE® engineering software is the operating platform for all MOVI-C® hardware and software components.

Use the device-independent MOVISUITE® engineering software to start up and configure the axes and to download the complete configuration to a MOVI-C® CONTROLLER.

Observe the documentation for the components used.

Unintended or improper use of the product may result in severe injury to persons and damage to property.

2.4 Network security and access protection

A bus system makes it possible to adapt electronic drive technology components to the particulars of the machinery within wide limits. There is a risk that a change of parameters that cannot be detected externally may result in unexpected but not uncontrolled system behavior and may have a negative impact on operational safety, system availability, or data security.

Ensure that unauthorized access is prevented, especially with respect to Ethernet-based networked systems and engineering interfaces.

Use IT-specific safety standards to increase access protection to the ports. For a port overview, refer to the respective technical data of the device in use.

3 Introduction

3.1 Content of this documentation

The documentation in hand enables you to install the engineering software correctly and to adjust existing projects to the latest version of MOVISUITE[®].

3.2 Short designations

The following short designations are used in this documentation. For an overview, see chapter "Overview of version numbers" ($\rightarrow \mathbb{B}$ 23):

Product designation	Short designation			
MOVISUITE® standard	MOVISUITE®			
MOVISUITE® version V2.1.237.0	MOVISUITE® V2.1			
MOVISUITE® version V2.2.12.0	MOVISUITE® V2.2			
MOVISUITE® version V2.10.52.0	MOVISUITE® V2.10			
MOVI-C® CONTROLLER power UHX85A				
MOVI-C® CONTROLLER progressive UHX65A	MOVI-C® CONTROLLER			
MOVI-C® CONTROLLER advanced UHX45A				
MOVI-C® CONTROLLER standard UHX25A				

3.3 Assignment of system package to MOVISUITE® version

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The designation "system packages" will no longer be used from MOVISUITE® version V2.2.

Assignment of system package to MOVISUITE® version

The following table shows the assignment of system packages to the respective MOVISUITE® version.

System package	Version
SP7	MOVISUITE® V1.1
SP8	MOVISUITE® V1.2
SP9.1	MOVISUITE® V2.0
SP10	MOVISUITE® V2.1



4 Installation

4.1 Before updating the software

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When you update to MOVISUITE® V2.10, an existing IEC project can only be used with MOVI-C® CONTROLLERs that have a firmware version which is compatible with MOVISUITE® V2.10.

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Changes to MOVI-C® devices may only be made with the matching MOVISUITE® version.

For an overview of versions of MOVI-C[®] devices for MOVISUITE[®] versions, refer to chapter "Overview of version numbers" (\rightarrow $\$ 23).

4.1.1 Update required

An update to MOVISUITE® V2.10 is required in the following cases:

- · You want to use one of the two new FIELD CONTROLLERs MFC1.
- You want to use the CFP21 PROFIBUS interface card for a MOVIDRIVE® technology inverter.



New functions

- MOVISUITE® installation
 - Silent installation and uninstallation, which means without graphical user interface.
- · Configuring a multi-motor drive
 - Several identical, permanently coupled motors on one inverter
- · Configuring a group drive
 - Several identical, loosely coupled or non-coupled motors on one inverter
 - Several different motors on one inverter
- · Parameter adjustments and additions to the drive train
 - Various MOVILINK® DDI label parameter locks were deleted in the drive train.
 - The output filter for MOVIDRIVE® inverters can be activated (controller settings).
 - Precontrol of a hoist can now be parameterized (controller settings).
- Basic functions
 - Zoom function in the network and function views
 - Automatic backup after delivery state/basic initialization
 - Detailed device type icons in the tree view
 - The device designation, i.e. the name of the inverter, is maintained after a firmware update.
- MOVI-C® CONTROLLER engineering
 - The cycle time can be specified in the configuration section of the $\mathsf{MOVI}\text{-}\mathsf{C}^{\text{\tiny{\$}}}$ CONTROLLER.
 - Code generation sets the cycle time in the bus cycle task (HighPrio) and the cycle time of the EtherCAT® master.
- Motor catalog
 - Known third-party motors and older SEW motors added to the catalog

New MOVIKIT® software modules

- RapidCreepPosition Drive
- Encoder Interface
- Gearing (SingleAxis)
- New add-on for motion: AntiSway
- MultiMotion Gearing
- New add-ons for MultiMotion: Position Controller and CombinedEncoderEvaluation
- New add-ons for MultiMotion Camming: Interpolation and AntiSlosh
- New add-ons for MultiAxisController: FourAxes and Cascading
- Stacker Crane with the following add-ons: PositionCon
- · New add-on for robotics: Touchprobe

New firmware version 06.00 for all MOVI-C® inverters:

 Jerk limitation can be used when changing the FCB without triggering a direction of rotation.



- MOVISAFE® CSB51A: FailSafe over EtherCAT® safety protocol (FSoE) can be used.
- Precontrol for hoists in the drive train can be configured.
- Process data source set to "No source": Error messages from fieldbus options are suppressed by the inverter. The drive can be controlled using other sources.
- · New binary message "Safety card validated".
- The flying start function for the ELSM method has been revised and is now permanently active by default.
- Improved starting for the ELSM method with unfavorable initial position.
- The breakaway torque during starting can be configured by means of a control bit and a parameterizable torque.
- The safe brake test "BST" and the non-safe brake test directly with FCB 21 have been further developed.
- Brake current monitoring has been added to third-party brakes.

New MOVI-C® CONTROLLER firmware versions

- For UHX25A, UHX45A, UHX65A, FHX25A, FHX45A: V04.00
- For UHX85A: V05.00
- The EtherCAT/SBus^{PLUS} master can be restarted by a command, e.g. to detect further slaves.
- Missing Sew libraries and device descriptions can be directly reloaded in the IEC Editor.
- OPC UA server for UHX65A: MOVIKIT® OPC UA
- MOVISAFE® CSB51A: FailSafe over EtherCAT® safety protocol (FSoE) can be used.
- Alarms can be generated in the IEC program and sent via the PROFINET fieldbus.
- IEC programs can be sent to the MOVI-C® CONTROLLER via the fieldbus communication interface.
- UHX65 4-core: Windows section for display port or web visualizations.
- The system time can be set via IEC FB, Shell or MOVISUITE[®].
- Data consistency of safe and non-safe data in fieldbus PDs with different cycle times.
- UHX65A and UHX85A: Expansion to 64 standard process data slots for PROFINET.
- Multi-core support: More usable time within the 1 ms task.
 - $_{\rm \rightarrow}$ Number of usable axes increased for controllers UHX25, UHX45, UHX65A-x-02, and UHX65A-x-04
- A controller can be replaced by plugging the removable storage medium into an identical device.



4.1.2 No update required

If none of the cases mentioned in the chapter "Update required" (\rightarrow $\ ^{\odot}$ 7) applies, you need not necessarily update to MOVISUITE $\ ^{\odot}$ V2.10.

4.1.3 Integrating axis modules

Axis modules can only be operated on a MOVI- C° CONTROLLER with the same firmware version or a later one. If the firmware of the axis modules is older than the MOVI- C° CONTROLLER, you will have to update the firmware of the axis modules.

For support in updating the firmware, contact SEW-EURODRIVE Service.

4.2 Requirements

4.2.1 Installation requirements

Before installing MOVISUITE®, observe the following requirements:

- You must have administrator rights for your PC.
- If MOVISUITE® up to version V1.1 is installed on your PC, uninstall this version first. From version V1.1, the predecessor version is uninstalled automatically when installing MOVISUITE®.

4.2.2 Hardware requirements

Processor	1 GHz 32-bit processor (x86) or 64-bit processor		
RAM	At least 4 GB RAM, recommended are 8 GB RAM		
Hard disk	14.5 GB of free memory in total, 14.4 GB of that on the operating system hard disk for complete installation of MOVISUITE®		
Graphics card	2 GB graphics memory		
Resolution	The default resolution is full HD resolution. A resolution of 1280 x 800 is appropriate.		

4.2.3 Requirements on the operating system

Operating system	MOVISUITE® is a 32-bit application.		
	The following operating system variants are permitted:		
	• Windows 8.1 32-bit/64-bit		
	Windows 10 32-bit/64-bit Version 1809 or a later version		
Redistributables	The following Microsoft components must also be installed:		
	Microsoft Windows Installer 3.1 or higher		
	Microsoft.NET Framework 4.7.2		



4.3 Installing the software

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The installation of MOVISUITE® V2.10 may take longer than 90 minutes. The time needed for installation is shorter if MOVISUITE® V2.2 is already installed on your PC.

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If you have already installed MOVISUITE® on your PC and you have worked with MOVISUITE® or the IEC Editor after having started your PC last time, then start your PC again before installing a new MOVISUITE® version.

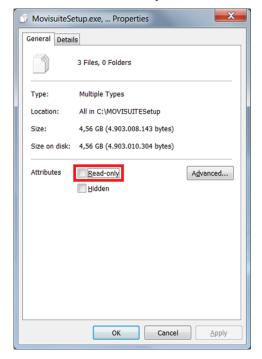
MOVISUITE® is installed in several steps:

- "Preparing the installation" (→

 12)
- "Performing the installation" (\rightarrow $\stackrel{\blacksquare}{=}$ 13)

4.3.1 Preparing the installation

- 1. Copy the following installation files to the hard disk of your PC: movisuite.syspkg, MOVISUITE-Licence.txt, MovisuiteSetup.exe.
- 2. If the installation files are available on a write protected medium (e.g. on a DVD), then remove the write protection from all 3 installation files. To do so, open the context menu with a right mouse-click and open the properties of the files.
- 3. On the "General" tab, disable the "Read only" check box.



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4.3.2 Performing the installation

- 1. Run the "MovisuiteSetup.exe" installation file.
 - ⇒ The software is installed using a wizard.
- 2. If a message appears during installation prompting you to reboot your computer, perform the reboot.
 - ⇒ After the reboot, start and run the MOVISUITE® installation again.

4.3.3 Installation failed

In rare cases, virus scanners or firewalls can cause problems when installing MOVISUITE®. In this case, refer to the log files of the virus scanner or the firewall for information on possible problems.



4.4 Silent installation/uninstallation

The setup of $MOVISUITE^{\$}$ allows for silent installation and uninstallation, which means without graphical user interface.

Allows for automating the installation to distribute and manage MOVISUITE® within companies.

The following is available for automated use of the setup:

- Transfer parameters to start the setup.
- Return codes for evaluation by an own program logic.

Following a list of transfer parameters and return codes.

4.4.1 Transfer parameters for starting the setup

Designation	Transfer parameters	Description and example		
Installation type	-u	Uninstallation (MOVISUITE® and modules, without IEC Editor)		
		Default value:		
		No entry → complete installation		
Target folder	-p	Target folder where the software package will be installed.		
		Example: -p"C:\temp"		
		"C:\Program Files (x86)\SEW" should be used preferably. This is the default target folder. The "MOVISUITE standard" folder is appended automatically at the end: "C:\temp\MOVISUITE standard".		
User interface level	-qn	Automatic (un)installation without user interface. (For result, see "return codes")		
		Default: no automatic (un)installation		

4.4.2 Examples

Command line for silent installation:

MovisuiteSetup.exe -p"C:\Program Files (x86)\SEW" -qn

Command line for silent uninstallation:

MovisuiteSetup.exe -u -qn



4.4.3 Return codes

Return code	Description
0	Setup successful.
-1	Error A detailed log file is saved in the log folder. This folder is located parallel to the target folder (e.g.: C:\Program Files (x86)\SEW\Logs)
-2	Setup successful, restart necessary.
-3	Partial installation successful, restart necessary. Installation will continue after restart (does not apply to silent installation).
-4	Partial installation successful, restart necessary. Installation must be continued manually after restart.
-5	.Net-Framework 4.5 or later missing
-6	Faulty command line parameters
-7	Faulty path entered in the command line
-8	Setup aborted by the user (does not apply to silent installation)



4.5 Firewall

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Enabling the programs in your firewall

If you do not use a Windows firewall, make sure the following programs are enabled in your firewall.

All programs of the software package must be enabled in your firewall in order to use $\mathsf{MOVISUITE}^{\$}.$

Program	Protocols	Ports
SEW.CS2.Client.exe		300-310
SEW.CS2.Server.Communication Control- ler.Starter.exe (for versions lower than	-	8001
V2.10.x.x)		16001
SEW.CS2.Server.ProTon.Starter.exe		
SEW.CS2.Server.ServerFramework.exe		
SEW.CS2.ModuleCreator.RestApiHost.exe (optional)	TCP/IP	8001, 16001
CODESYS.exe	TCP	11740-11743
GatewaySysTray.exe	UDP	1740-1743
GatewayService.exe		
CODESYSHMI.exe		
Remote maintenance FTP	TCP	21
Remote maintenance telnet	TCP	23

5 Adjusting version and device

From MOVISUITE® version V2.2 you can change the components and versions of a device within a MOVISUITE® project. The function is available for the following components:

- MOVI-C® CONTROLLER
- Inverters
- Virtual axes
- · Software nodes

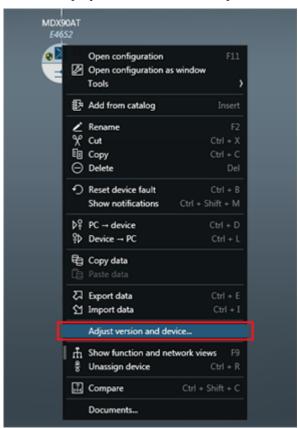
5.1 Planning phase

In the planning phase, you can make the following adjustments:

- Firmware version of the main component
- Type and firmware version of the subcomponents
- Type and software version of the software module

Proceed as follows:

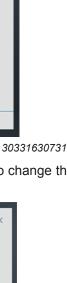
- 1. Right-click on the device node you want to change.
- 2. In the context menu, click [Adjust version and device].



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⇒ The "Adjust version and device" window opens.





3. Select the component you want to change. For example, if you want to change the software module, select it from the "Module type" drop-down list.

Adjust version and device

CSS31A – safety card

02.05

04.00

Current version

Current version

Current version

2.1.0.200

02.01

04.00

02.05

02.01

Target version

Target version

Target version

2.1.0.200

Main component

Module type

MDX90A_T

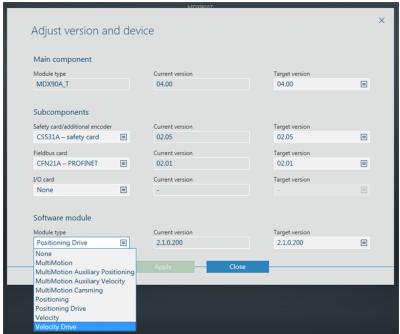
Subcomponents

CFN21A - PROFINET

Software module Module type

Positioning Drive

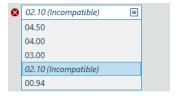
I/O card



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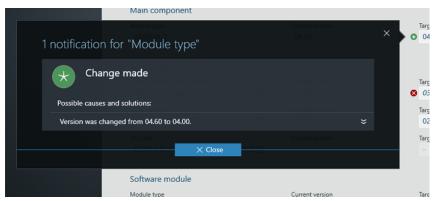
- 4. Select the version of the component from the "Target version" drop-down list. If a subcomponent or a software module was changed, the latest version will be preselected automatically.
 - ⇒ MOVISUITE® checks whether the selected target versions are compatible with one another.
 - ⇒ A green symbol indicates that the selected version is compatible.
 - ⇒ A red symbol indicates that the selected version is not compatible. Incompatible target versions are indicated as such in the drop-down list.





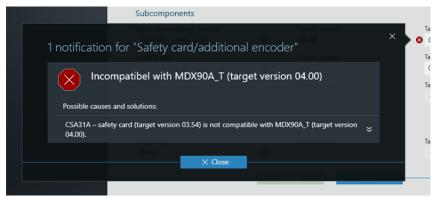
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- 5. To check between which components or versions a change was made, click the green symbol.
 - ⇒ The information appears in a notification window.



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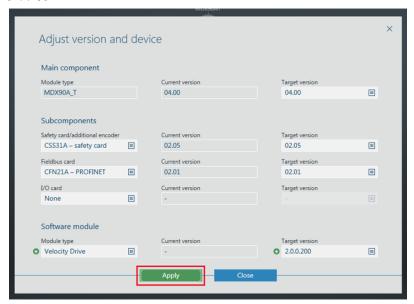
- 6. To obtain information on the cause of the incompatibility and how to remedy the error, click the red symbol.
 - ⇒ The information appears in a notification window.



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- 7. Rectify any incompatibilities.
- 8. Click [Apply].



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⇒ The changes are saved.



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5.2 Startup phase

In the startup phase, you can change the type and the software version of the software module.

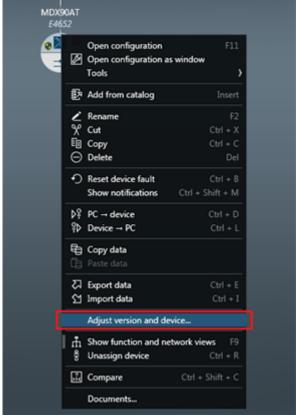
Main components and subcomponents cannot be changed because in this case the change is a firmware change. In this case, contact SEW-EURODRIVE Service.

Proceed as follows:

1. Right-click on the device node you want to change.

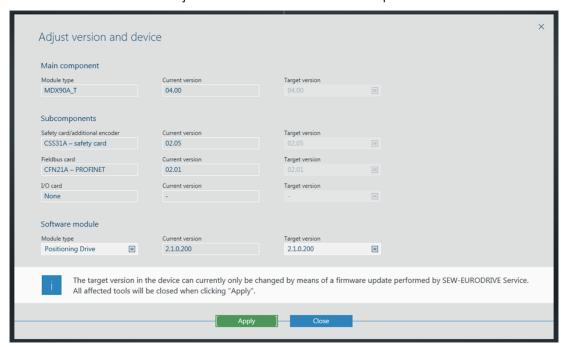


2. In the context menu, click [Adjust version and device].



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⇒ The "Adjust version and device" window opens.



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3. Change the type and/or the version of the software module.

- 4. Click [Apply].
 - ⇒ The changes are saved.
- 5. To check the current firmware version of main components and subcomponents as well as the software version of software modules, position the mouse pointer over the device whose version you want to have displayed.
 - ⇒ The current versions are displayed in a tooltip.



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6 Overview of version numbers

Refer to the following table to assign a hardware component and software component to a MOVISUITE® version. Only the latest version numbers of software and hardware are listed. Information: A total of 5 module update packages is available for MOVISUITE® version 2.2.12.0. The overview shows only the latest package (V2.2.11.5).

Engineering software	Series versions			Module update package	Series version
Component	V2.0 (SP9.1)	V2.1 (SP10)	V2.2	V2.2.11.5	V2.10
MOVISUITE®	V2.0.114.100	V2.1.237.0	V2.2.12.0	V2.2.11.5	V2.10.52.0
IEC Editor	3.5 SP12 patch 3	3.5 SP13 patch 1	3.5 SP14 patch 3	3.5 SP14 patch 3	3.5 SP14 patch 3
SEW profile (IEC)	SEW 3.5.12.3 (V5)	SEW 3.5.13.1 (V6)	SEW 3.5.14.3 (V7)	SEW 3.5.14.3 (V7)	SEW 3.5.14.3 (V7)

IEC libraries	Series versions			Module update package	Series version
Component	V2.0 (SP9.1)	V2.1 (SP10)	V2.2	V2.2.11.5	V2.10
SEW IoDrvEtherCAT	1.3.200.0	1.4.200.0	1.4.200.0	1.4.200.0	1.5.200.0
SEW IoDrvLogic- alDevicePool	1.1.200.0	1.3.200.0	1.4.200.0	1.4.200.0	1.5.200.0
SEW Common Fieldbus Slave Ext.	1.3.200.0	1.4.200.0	1.4.200.0	1.4.200.0	1.5.200.0
SEW DeviceHandler	1.1.200.1	1.3.200.0	1.3.200.0	1.3.200.0	1.5.200.1
SEW DeviceHandler Interfaces	-	1.0.100.7	1.0.100.7	1.0.100.7	1.0.100.7
SEW DeviceHandler Interfaces 2	1.1.200.1	1.1.200.1	1.1.200.1	1.1.200.1	1.2.200.1
SEW DeviceHandler Interfaces 3	-	1.3.200.0	1.3.200.0	1.3.200.0	1.4.100.0
SEW PDO Handling	1.0.200.0	1.0.200.0	1.0.200.0	1.0.200.0	1.0.200.0

MOVIKIT® software modules	Series versions			Module update package	Series version
Component	V2.0 (SP9.1)	V2.1 (SP10)	V2.2	V2.2.11.5	V2.10
Velocity Drive	1.1.200.1	2.0.0.200	2.0.0.200	2.0.0.200	3.0.3.200
Positioning Drive	_	2.0.0.200	2.1.0.200	2.1.0.200	3.0.2.200
RapidCreepPosition-ing Drive	_	_	_	_	3.2.0.200
EncoderInterface	_	_	_	_	1.0.34.200
MOVIRUN® flexible	_	_	_	1.1.15.200	1.2.101.200
MultiMotion	2.0.200.0	2.4.13.200	2.4.18.200	2.4.18.200	2.5.155.200

MOVIKIT® software modules	Series versions			Module update package	Series version
Component	V2.0 (SP9.1)	V2.1 (SP10)	V2.2	V2.2.11.5	V2.10
MultiMotion Cam- ming	2.0.200.0	2.3.28.200	2.3.34.200	2.3.34.201	2.4.169.200
Robotics	2.0.200.0	2.3.21.200	2.3.24.200	2.3.24.200	2.5.56.200
MultiAxis Controller	2.0.200.0	2.6.20.200	2.6.28.200	2.6.28.200	2.7.217.200
MultiMotion Auxiliary Velocity	1.0.200.0	1.4.11.200	1.4.13.200	1.4.13.200	1.5.87.200
MultiMotion Auxiliary Positioning	1.0.200.0	1.4.11.200	1.4.13.200	1.4.13.200	1.5.87.200
Velocity	_	1.3.21.200	1.3.25.200	1.3.25.201	1.5.74.200
Positioning	_	1.3.21.200	1.3.25.200	1.3.25.201	1.4.173.200
Gearing	_	_	_	_	1.0.134.200
StackerCrane	_	_	_	_	1.6.28.200
StackerCrane Mul- tiAxisController	-	_	-	_	1.6.28.200
StackerCrane MultiMotion	-	-	-	_	1.6.28.200
DirectMode	_	_	1.1.45.200	2.0.44.200	2.0.89.201
PowerMode	_	_	1.1.59.200	2.0.49.200	2.0.105.201
EnergyMode	_	_	_	1.0.21.200	1.0.73.201

MOVI-C® CONTROLLER	Series versions			Module update package	Series version
Component	V2.0 (SP9.1)	V2.1 (SP10)	V2.2	V2.2.11.5	V2.10
power (UHX85A)	03.00	04.00	04.02	04.04	05.00
progressive (UHX65A)	02.00	03.00	03.02	03.04	04.00
advanced (UHX45A)	02.00	03.00	03.02	03.04	04.00
standard (UHX25A)	02.00	03.00	03.02	03.04	04.00
FIELDCONTROL- LER advanced (FHX45A)	-	-	_	_	04.00
FIELDCONTROL- LER standard (FHX25A)	-	-	_	_	04.00

MOVIDRIVE® mod- ular	Series versions			Module update package	Series version	
Component	V2.0 (SP9.1)	V2.1 (SP10)	V2.2	V2.2.11.5	V2.10	
MDA90A (single-axis module)	03.00	04.00 SN ¹⁾ : 18259774	04.00 SN ¹⁾ : 18259774	05.00 SN¹): 18259774	06.00 SN¹): 18259774	
MDA90A (single-axis module with MOVILINK® DDI)	-	04.00 SN ¹⁾ : 18272576	04.01 SN¹): 18272576	05.00 SN¹): 18272576	06.00 SN¹): 18272576	
MDA90A-CIA402 (single-axis module)	03.00	04.00 SN¹): 18266320	04.00 SN¹): 18266320	05.00 SN¹): 18266320	06.00 SN ¹⁾ : 18266320	
MDA90A-CIA402 (single-axis module with MOVILINK® DDI)	-	04.00 SN ¹⁾ : 18272592	04.01 SN ¹⁾ : 18272592	05.00 SN ¹⁾ : 18272592	06.00 SN ¹⁾ : 18272592	
MDD90A (double- axis module)	03.00	04.00	04.00	05.00	06.00	
MDD90-CIA402 (double-axis module)	03.00	04.00	04.00	05.00	06.00	
MDD91A (double- axis module with MOVILINK® DDI)	-	-	04.10	05.00	06.00	
MDD91A-CIA402 (double-axis module with MOVILINK® DDI)	-	-	04.10	05.00	06.00	
MDP92A (power supply module with controlled DC link voltage)	-	_	-	01.04	01.05	
MDE90A (DC/DC converter module)	_	_	_	01.03	01.04	

¹⁾ SN = serial number

MOVIDRIVE® sys- tem	Series versions			Module update package	Series version
Component	V2.0 (SP9.1)	V2.1 (SP10)	V2.2	V2.2.11.5	V2.10
MDX	02.00	04.00	04.00	05.00	06.00 SN¹): 18259731
	03.00	SN ¹⁾ : 18259731	SN ¹⁾ : 18259731	SN ¹⁾ : 18259731	
MDX (with	_	04.00	04.00	05.00	06.00
MOVILINK® DDI)		SN ¹⁾ : 18269842			
MDX-CIA402	02.00	04.00	04.00	05.00	06.00
	03.00	SN ¹⁾ : 18267572			

MOVIDRIVE® system	Series versions			Module update package	Series version
Component	V2.0 (SP9.1)	V2.1 (SP10)	V2.2	V2.2.11.5	V2.10
MDX-CIA402 (with		04.00	04.00	05.00	06.00
MOVILINK® DDI)	_	SN ¹⁾ : 18269877			

¹⁾ SN = serial number

MOVIDRIVE® technology		Series versions			Series version
Component	V2.0 (SP9.1)	V2.1 (SP10)	V2.2	V2.2.11.5	V2.10
MDX_T	_	04.00	04.00	05.00	06.00

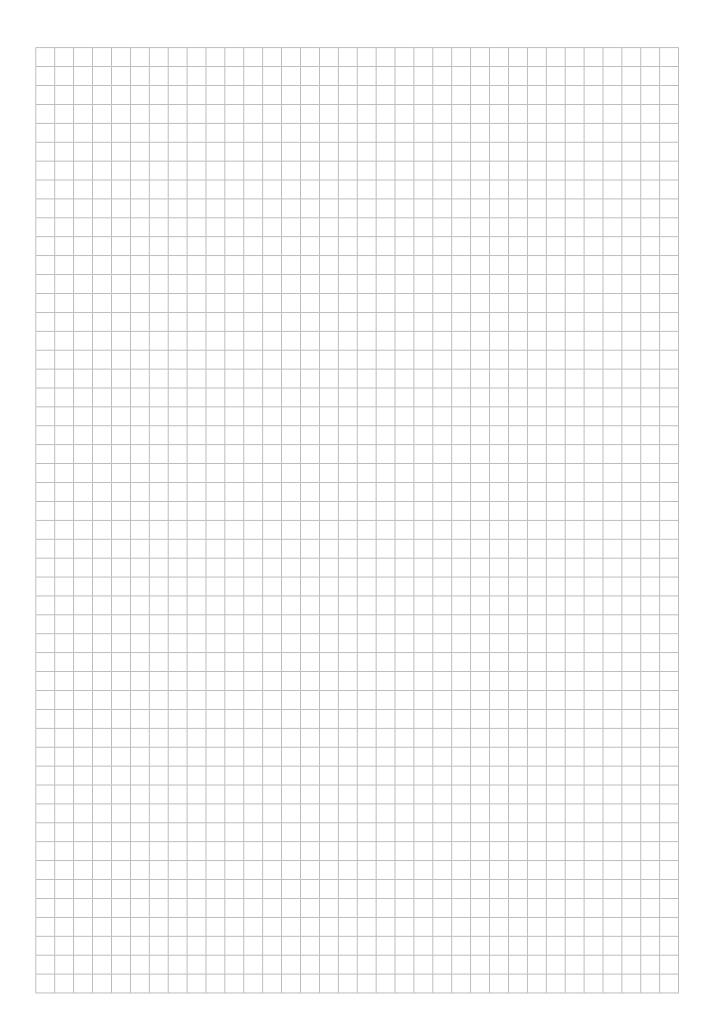
MOVI-C® decentralized drive electronics		Series versions		Module update package	Series version
Component	V2.0 (SP9.1)	V2.1 (SP10)	V2.2	V2.2.11.5	V2.10
DFC	03.10	04.00	04.00	05.10	06.00
DFC-CiA402	03.10	04.00	04.00	05.10	06.00
DSI	03.10	04.00	04.00	05.10	06.00
MOVISAFE® CSB51A safety card	-	02.05	02.05	02.05	02.05
DAC	_	_	_	05.10	06.00
DBC	_	_	_	05.10	06.00
DSI-CiA402	_	_	_	05.10	06.00

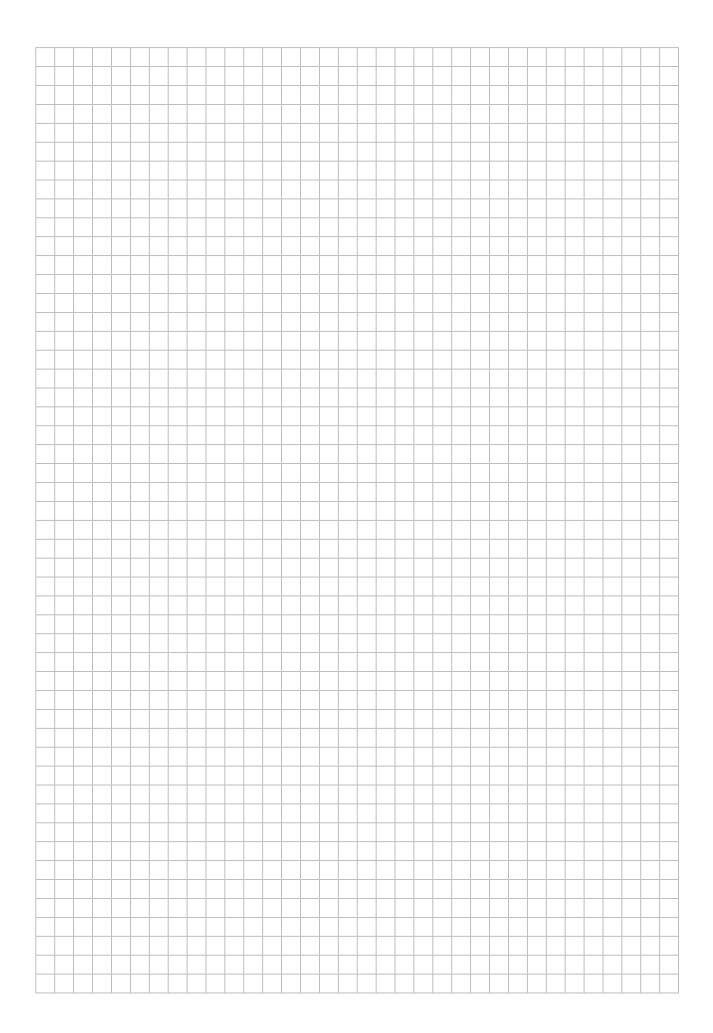
MOVISAFE® safety cards	Series versions			Module update package	Series version
Component	V2.0 (SP9.1)	V2.1 (SP10)	V2.2	V2.2.11.5	V2.10
CSS21A	01.05	02.05	02.05	02.05	02.05
CSB21A	01.05	02.05	02.05	02.05	02.05
CSS31A	01.05	02.05	02.05	02.05	02.05
CSB31A	01.05	02.05	02.05	02.05	02.05

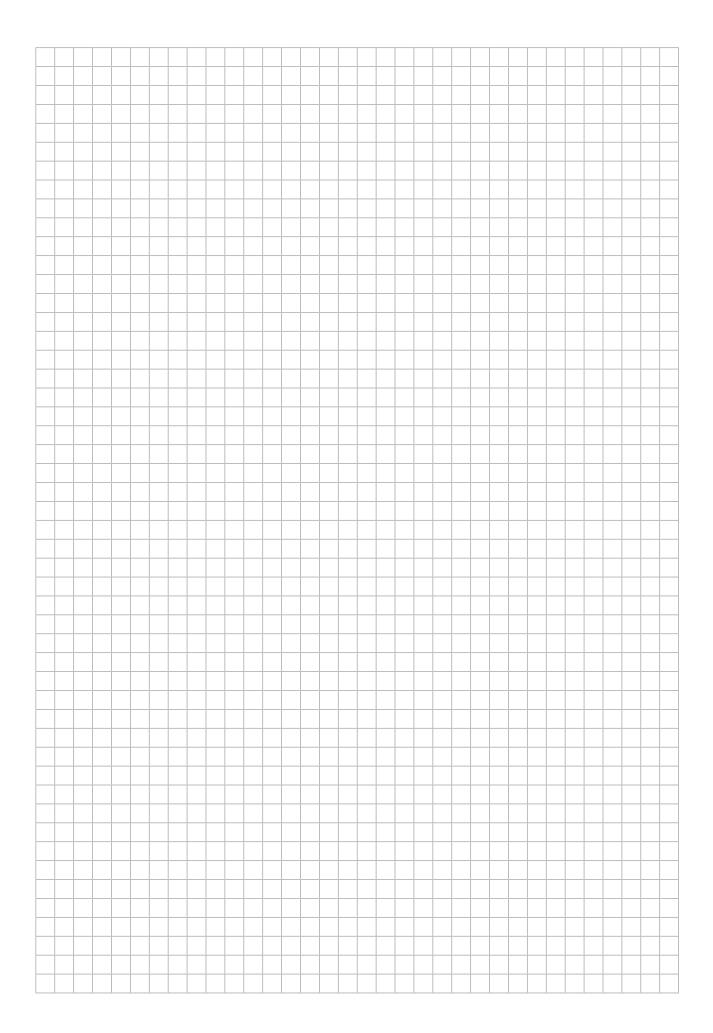
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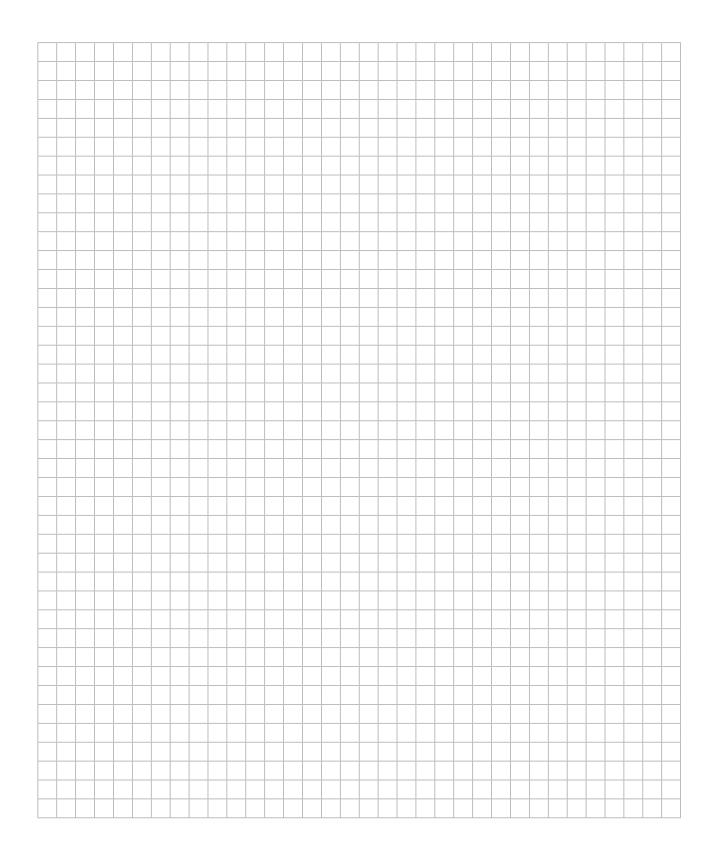
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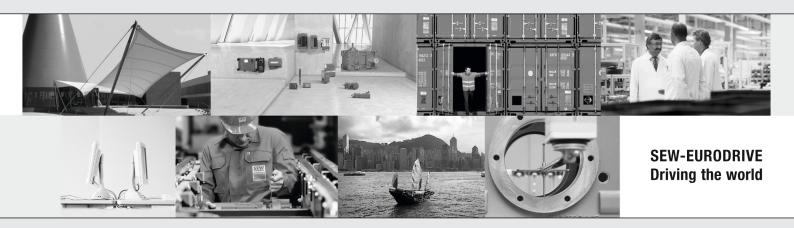












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