

# **Operating Instructions**



Drive Power Solution

MOVI-DPS Storage Unit

Edition 07/2014 21236593/EN





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#### **General information** 1

#### 1.1 About this documentation

This documentation is an integral part of the product. The documentation is intended for all employees who perform assembly, installation, startup, and service work on the product.

Make sure this documentation is accessible and legible. Ensure that persons responsible for the machinery and its operation as well as persons who work on the device independently have read through the documentation carefully and understood it. If you are unclear about any of the information in this documentation or require further information, contact SEW-EURODRIVE.

#### 1.2 Structure of the safety notes

#### 1.2.1 Meaning of signal words

The following table shows the grading and meaning of the signal words for safety notes.

Signal word	Meaning	Consequences if disregarded	
▲ DANGER	Imminent hazard	Severe or fatal injuries.	
<b>▲</b> WARNING	Possible dangerous situation	Severe or fatal injuries	
▲ CAUTION	Possible dangerous situation	Minor injuries	
NOTICE	Possible damage to property	Damage to the drive system of its environment.	
INFORMATION	Useful information or tip: Simplifies handling of the drive system.		

#### 1.2.2 Structure of section-related safety notes

Section-related safety notes do not apply to a specific action but to several actions pertaining to one subject. The hazard symbols used either indicate a general hazard or a specific hazard.

This is the formal structure of a safety note for a specific section:



### **SIGNAL WORD**

Type and source of hazard.

Possible consequence(s) if disregarded.

Measure(s) to prevent the hazard.

### Meaning of the hazard symbols

The hazard symbols in the safety notes have the following meaning:

Hazard symbol	Meaning
<u> </u>	General hazard



Hazard symbol	Meaning
	Warning of dangerous electrical voltage
	Warning of hot surfaces
<b>₽</b>	Warning of risk of crushing
	Warning of suspended load
	Warning of automatic restart

### 1.2.3 Structure of embedded safety notes

Embedded safety notes are directly integrated into the instructions just before the description of the dangerous action.

This is the formal structure of an embedded safety note:

A SIGNAL WORD Type and source of hazard.

Possible consequence(s) if disregarded.

- Measure(s) to prevent the hazard.

### 1.3 Rights to claim under limited warranty

A requirement of fault-free operation and fulfillment of any rights to claim under limited warranty is that you adhere to the information in the documentation. Read the documentation before you start working with the unit.

### 1.4 Exclusion of liability

You must comply with the information contained in this documentation to ensure safe operation and to achieve the specified product characteristics and performance features. SEW-EURODRIVE assumes no liability for injury to persons or damage to equipment or property resulting from non-observance of these operating instructions. In such cases, any liability for defects is excluded.

### 1.5 Product names and trademarks

The brands and product names in this documentation are trademarks or registered trademarks of their respective titleholders.

## 1.6 Copyright notice

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Unauthorized reproduction, modification, distribution or any other use of the whole or any part of this documentation is strictly prohibited.



### 2 Safety notes

### 2.1 Preliminary information

The following basic safety notes must be read carefully to prevent injury to persons and damage to property. The user must ensure that the basic safety notes are read and observed. Make sure that persons responsible for the system and its operation, as well as persons who work independently on the unit, have read through the operating instructions carefully and understood them. If you are unclear about any of the information in this documentation, or if you require further information, please contact SEW-EURODRIVE.

The following safety notes primarily apply to MOVI-DPS components. If you use other SEW components, also refer to the safety notes for these particular components in the corresponding documentation.

Please also observe the supplementary safety notes in the individual chapters of this documentation.

### 2.2 General information

- All work related to transportation, storage, installation, setup/assembly, connection, startup, maintenance and repair may only be carried out by specialists, in strict observance of
  - The relevant detailed documentation
  - The warning and safety signs on the unit
  - All other relevant project planning documents, startup instructions and wiring diagrams
  - The specific regulations and requirements for the system
  - The national/regional regulations governing safety and the prevention of accidents.
- Never install damaged products.

Unauthorized removal of required covers, improper use, or incorrect installation and operation may result in severe injury to persons, or damage to machinery.

Refer to the following chapters for more information.

### 2.3 Target group

Any mechanical work may only be performed by adequately qualified personnel. Qualified personnel in the context of this documentation are persons familiar with the design, mechanical installation, troubleshooting and servicing of the product, who possess the following qualifications:

- Training in mechanical engineering, e.g. as a mechanic or mechatronics technician (final examinations must have been passed).
- They are familiar with this documentation.



Any electronic work may only be performed by adequately qualified electricians. Qualified electricians in the context of this documentation are persons familiar with electrical installation, startup, troubleshooting and servicing of the product, who possess the following qualifications:

- Training in electrical engineering, e.g. as an electrician or mechatronics technician (final examinations must have been passed).
- They are familiar with this documentation.

In addition to that, they must be familiar with the relevant safety regulations and laws, especially with the requirements of the performance levels according to DIN EN ISO 13849-1 and all other standards, directives and laws specified in this documentation. The above-mentioned persons must have the express authorization of the company to operate, program, parameterize, label and ground units, systems and circuits in accordance with the standards of safety technology.

All work in the areas of transportation, storage, operation and waste disposal must be carried out by persons who are trained appropriately.

### 2.4 Harmful environmental influences

Various environmental influences can damage the housing materials of the MOVI-DPS storage unit.

Prevent the following environmental influences when using the MOVI-DPS storage unit:

- · Cleaning agents or solvents
- · Oils or greases
- Aggressive atmospheres
- UV radiation

### 2.5 Designated use

The storage unit EKS...A-....M...SP..-00 described in this documentation is a component of MOVI-DPS (Drive Power Solution). The MOVI-DPS storage unit stores energy and makes it available again to the connected MOVI-DPS power or energy interface, when needed. The MOVI-DPS storage unit is intended for installation in electrical plants or machines. The MOVI-DPS storage unit is intended for operation in combination with power or energy interfaces from SEW-EURODRIVE only. Only connect MOVI-DPS storage units with the same production number to form a MOVI-DPS storage bundle.

When the unit is installed in electrical plants or machines, startup (i.e. start of designated use) is prohibited until it is determined that the machine complies with the requirements of the Machinery Directive 2006/42/EC. Observe standard EN 60204-1. Startup is only allowed when the requirements of the EMC Directive are met.

The unit meets the requirements stipulated in the Low Voltage Directive 2006/95/EC. The standards contained in the declaration of conformity are applied to the device.

Technical data and information on the connection conditions are provided on the nameplate and in chapter "Technical data". Always comply with the data and conditions.

Opening and/or altering the design of the unit are considered to be inappropriate use and may result in severe injuries to persons or damage to machinery.



### 2.6 Transport

Inspect the shipment for transport damage as soon as you receive the delivery. Inform the shipping company immediately of any damage. If necessary, put startup on hold.

Note the following points regarding transport:

- Cover the connections X5221 and X5222 with the supplied protection caps before transportation.
- Only place the unit on a side without connections during transportation.
- Ensure that the unit is not subjected to mechanical impact during transportation.

If necessary, use suitable, sufficiently rated handling equipment. Prior to startup, remove the transport protection.

Observe the information on climatic conditions as stated in chapter "Technical Data".

### 2.6.1 Hazardous goods classification

The MOVI-DPS storage units EKS...A-...350M...SP..-00 are classified in hazard class UN3499. They meet the requirements of special regulation 361.

The MOVI-DPS storage units EKS...A-...100M...SP..-00 and EKS...A-...100M...SP..-00 are not classified in any hazard class.

This is why you can transport all MOVI-DPS storage units from SEW-EURODRIVE without having to identify them as hazardous goods according to the UN classification and without having to comply with special transport regulations.

**Important:** Observe the applicable national laws pertaining to the UN model regulations.



### 2.7 Installation/assembly

Ensure that the unit is installed and cooled according to the regulations in this documentation.

Protect the unit from excessive strain. Ensure that components are not deformed and that insulation spaces are maintained, particularly during transportation. Electric components must not be mechanically damaged or destroyed.

The following applications are prohibited unless explicitly permitted:

- Use in potentially explosive atmospheres
- Use in areas exposed to harmful oils, acids, gases, vapors, dust, radiation, etc.
- Use in applications that are subject to mechanical vibration and shock loads in excess of the requirements in EN 61800-5-1.

Observe the notes in the chapter "Mechanical Installation".

### 2.8 Safe disconnection

The unit meets all requirements for protective separation of power and electronics connections in accordance with EN 61800-5-1. All connected circuits must also meet the requirements for protective separation.

### 2.9 Startup/operation

Do not deactivate the monitoring and protection devices, even during the test run.

When in doubt, switch off the unit whenever changes occur compared with normal operation (e.g. increased temperatures, noise, oscillation). Determine the cause of the fault and, if necessary, contact SEW-EURODRIVE.

Where required, systems in which such units are installed must be equipped with additional monitoring and protection devices in accordance with the respective applicable safety regulations, e.g. the law governing technical equipment, accident prevention regulations, etc.

Additional preventive measures may be necessary for applications with increased hazard potential. You must check the functionality of protection devices each time you change the configuration.

All connections must be connected when operating the MOVI-DPS storage bundle. Make sure that no connection of the MOVI-DPS storage bundle is unoccupied.

### 2.10 Inspection/maintenance



### **▲ WARNING**

Danger of electric shock due to exposed, live parts in the unit.

Severe or fatal injuries.

- · Never open the unit.
- Only SEW-EURODRIVE is authorized to carry out repairs.



### 3 Unit structure

### 3.1 Type designation

The type designation of the MOVI-DPS storage unit EKS...A-.....M...SP..-00 comprises the following characteristic unit data:

E	E = energy storage system			
K	K = capacitor			
S	S = storage unit			
	Power in kW			
	75% of the stored energy at maximum operating voltage			
Α				
-				
	Nominal voltage:			
	Value × 10 V			
	Connection:			
	P = parallel connection			
	S = series connection			
	Nominal capacitance per cell in F			
M				
	Number of modules in x-axis			
	Number of modules in y-axis			
S	Cell monitoring:			
	S = standard			
Р	Cooling:			
	P = passive			
	Connection type			
-				
00				

### 3.2 Scope of delivery

The following components are included in the scope of delivery of the MOVI-DPS storage bundle:

### Component

MOVI-DPS storage unit EKS...A-.....M...SP..-00 including the following permanently installed connection cables, length 0.4 m:

- For ES- with plug connector Multi-Contact PV-KST4/6II-UR
- For ES+ with plug connector Multi-Contact PV-KBT4/6II-UR

Jumper plug (part number 28217063)

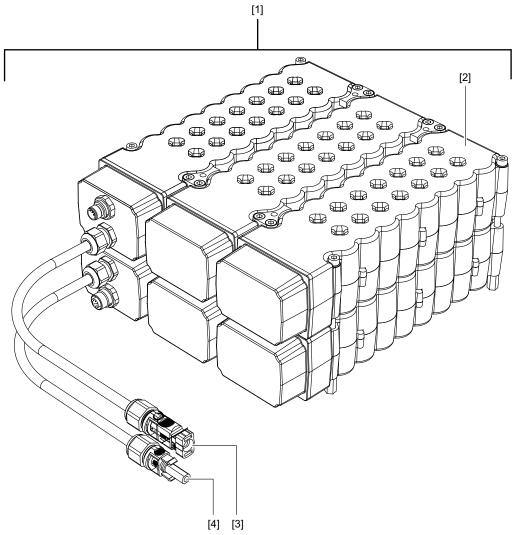
Protective covers for all signal plug connectors



### 3.3 MOVI-DPS storage unit

A MOVI-DPS storage unit consists of a varying number of energy modules.

The following figure shows an example of a MOVI-DPS storage unit structure with 6 energy modules  $(3 \times 2)$ :



- [1] MOVI-DPS storage unit
- [2] Energy module (number depends on the type of the MOVI-DPS storage unit)
- [3] Connection cable for ES- with plug connector Multi-Contact PV-KST4/6II-UR
- [4] Connection cable for ES+ with plug connector Multi-Contact PV-KBT4/6II-UR

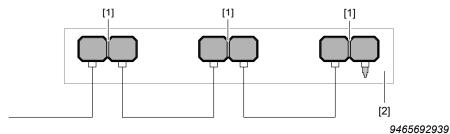


### 3.4 MOVI-DPS storage bundle

A MOVI-DPS storage bundle consists of a variable number of MOVI-DPS storage units.

**Please note:** Only connect MOVI-DPS storage units with the same production number to form a MOVI-DPS storage bundle.

The following figure shows a schematic illustration of a MOVI-DPS storage bundle with 3 MOVI-DPS storage units:



- [1] MOVI-DPS storage unit
- [2] MOVI-DPS storage bundle

### 3.5 Nameplate

Each MOVI-DPS storage unit has a nameplate that provides important information. The following figure shows a sample nameplate layout with data for a MOVI-DPS storage unit:



9007206232519051

S/N Production number

Type Type designation

EKS Number of MOVI-DPS storage units in a MOVI-DPS storage bundle (example: 1/3 = MOVI-DPS storage unit 1 of 3)

U<sub>N</sub> Nominal voltage

C<sub>N</sub> Nominal capacitance

U<sub>max</sub> Maximum operating voltage

I<sub>max</sub> Peak current for 1 s

T Permitted ambient temperature



### 3.6 Accessories

The following accessories are available for the MOVI-DPS storage unit:

### **INFORMATION**



The scope of delivery does not include accessories such as installation or mounting material or connection cables.

	Part number
Mounting bracket kit	18157890
Fastening kit	18157882
Handle 180	18157904

### 4 Mechanical installation

### 4.1 Minimum clearance

Observe the required minimum clearance for connecting the cables and plug connectors when you mount the unit (EN 61800-5-1).

For required space dimensions, refer to chapter "Technical data" > "Dimension drawings" ( $\rightarrow$   $\bigcirc$  41).

### 4.2 Mounting positions



### NOTICE

Danger of collision.

Damage to plant and unit components

• Always position the unit so that it will not collide with other components, design elements or persons along the travel distance.

The MOVI-DPS storage units can be mounted in any mounting position.

### 4.3 Assembly

Use one of the following mechanical fastening options:

- Fastening via the external threaded bolt
- Fastening to a holding fixture with mounting brackets
- · Direct wall fastening with the fastening kit

### 4.3.1 Fastening via the external threaded bolt



### **NOTICE**

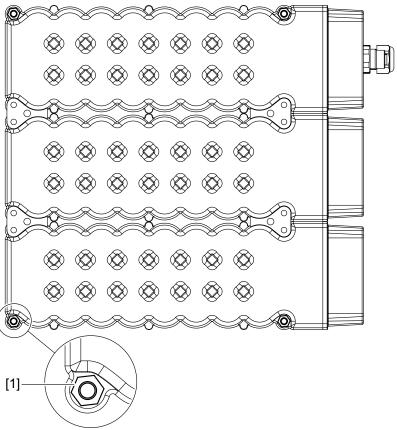
External force too high

Damage to the thread or the screw

Observe the maximum tightening torque of 3.2 Nm (28 in-lb).

One option for fastening the MOVI-DPS storage unit is to mount it via the external threaded bolt on a fastening surface.

The following figure shows the external threaded bolts [1]:



12922218635

### [1] External threaded bolt (4x)

### Required material

M5 bolts of suitable length with washers (threaded bolt thread depth = 6 mm).

### **Procedure**

- 1. Refer to the dimension drawing in the chapter "Technical data" ( $\rightarrow$   $\bigcirc$  42) for information on the distances for holes in the fastening surface.
- 2. On the fastening surface, drill the holes at the appropriate places.
- 3. Use suitable bolts to fasten the MOVI-DPS storage unit via the external threaded bolts.



### 4.3.2 Fastening with mounting brackets

# **∳**

### NOTICE

External force too high

Damage to the thread or the screw

• Observe the maximum tightening torque of 3.2 Nm (28 in-lb).

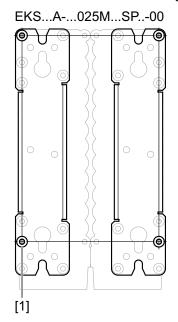
### Required material

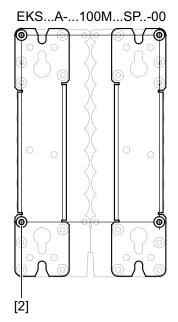
- SEW-EURODRIVE accessories "Mounting bracket set" (part number 18157890):
  - 4 mounting brackets
  - 2 fastening plates
  - 4 countersunk screws with M5 × 8 hexagon sockets
  - 8 pan head screws, M6 × 16
- Holding fixture, e.g. square pipe with an edge length ≤ 35 mm
- Suitable fastening and locking elements, e.g. M6 or M8 screws of suitable length with washers

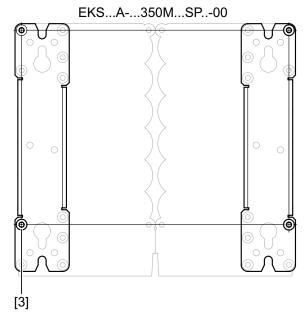
### Mounting the fastening plates

1. To fasten the mounting brackets to the MOVI-DPS storage unit, you must first mount the fastening plates.

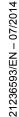
Hold the fastening plates against the rear of the MOVI-DPS storage unit as shown in the figure. Use the following holes depending on the type of the MOVI-DPS storage unit:







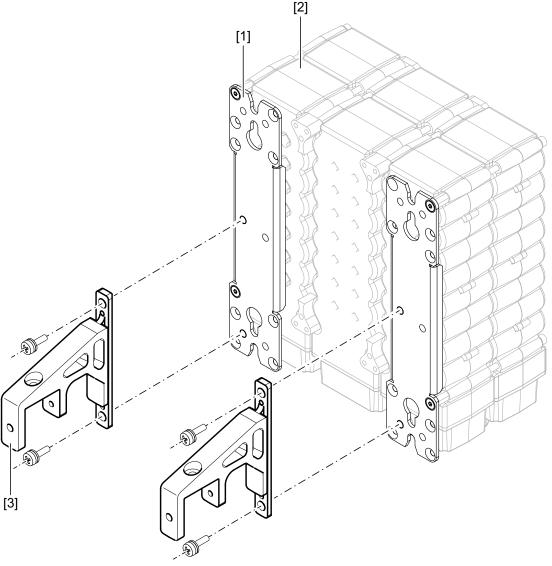
- [1] Holes for EKS...A-...025M...SP..-00 (4×)
- [2] Holes for EKS...A-...100M...SP..-00 (4×)
- [3] Holes for EKS...A-...350M...SP..-00 (4×)



2. Mount the fastening plates by securing the 4 M5 x 8 countersunk screws in the corresponding 4 holes.

### Fastening the mounting brackets

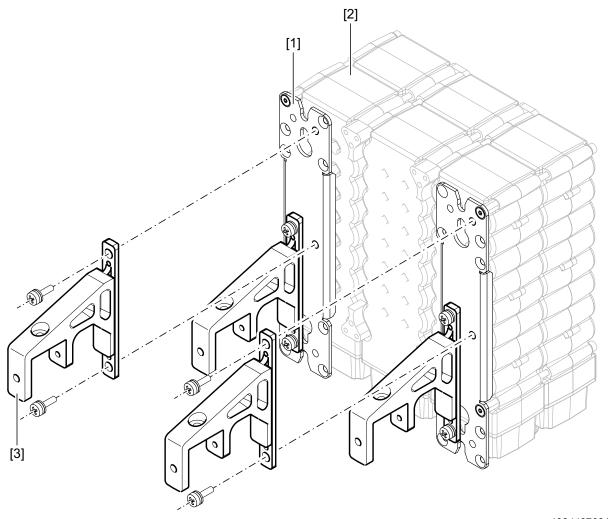
1. Fasten the two mounting brackets [3] with two pan head screws each. Use the mid-left and lower left hole of the fastening plates [1] for this.



- Fastening plate (2×) [1]
- MOVI-DPS storage unit
- [2] Mounting brackets (2×)



2. Fasten two more mounting brackets [3] with two pan head screws each. Use the mid-right and upper right hole of the fastening plates [1] for this.

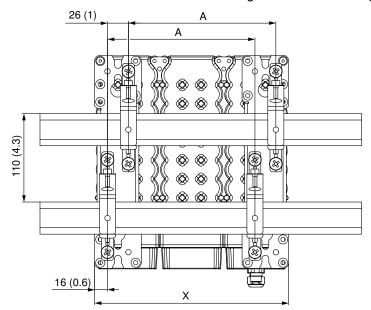


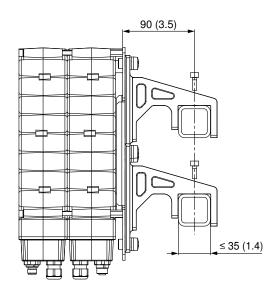
- [1] Fastening plate (2×)
- [2] MOVI-DPS storage unit
- [3] Mounting brackets (2×)

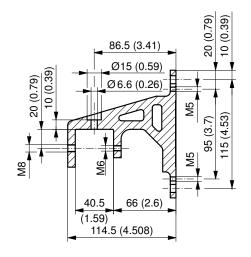
### Preparing the fixture

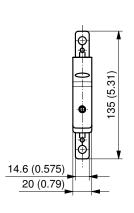
Square pipes are suitable as a holding fixture for the MOVI-DPS storage unit. To prevent mechanical overlapping, you must only use square pipes with an edge length of  $\leq$  35 mm.

For the required dimensions, see the figure below and in the chapter "Technical data > Dimension drawings "MOVI-DPS storage unit" ( $\rightarrow \mathbb{B}$  42):









12876089739

- X Total width
- A Tapped holes spacing

### **Procedure**

- 1. Calculate the overall width X as follows:
  - "Number of adjacent modules" × "Module width"
- 2. Calculate the spacing A for the tapped holes in the holding fixture as follows: ("Number of adjacent modules" 1) × "Module width" + 24 mm"
- 3. Mark the tapped holes of the holding fixture.
- 4. Cut the threads for the bolts at the marked points.
- 5. See the figure at the start of this chapter for the spacing of the holding fixtures.



- 6. Mark the spacing at the installation location.
- 7. Mount the holding fixture at the installation location at the calculated distance.

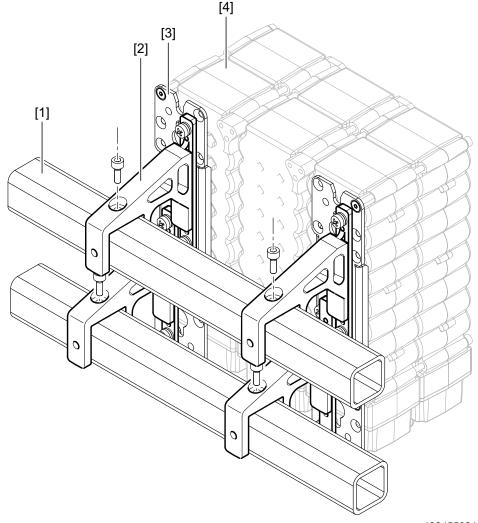
### Fastening the MOVI-DPS storage unit on the holding fixture

### **INFORMATION**



Use only square pipes with an edge length  $\leq$  35 mm for mounting the unit to avoid mechanical interference.

- 1. Hook the MOVI-DPS storage unit with the mounting brackets [2] into the holding fixture [1].
- 2. Secure the mounting bracket to the holding fixture with suitable M6 or M6 bolts.



- [1] Holding fixture (square pipe with an edge length  $\leq$  35 mm) (2×)
- [2] Mounting bracket (4×)
- [3] Fastening plate (2×)
- [4] MOVI-DPS storage unit



### 4.3.3 Direct wall mounting

### NOTICE

External force too high

Damage to the thread or the screw

• Observe the maximum tightening torque of 3.2 Nm (28 in-lb).

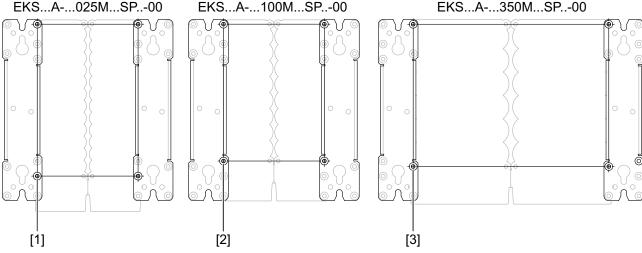
### Required material

- SEW-EURODRIVE accessories "Fastening kit" (part number 18157882):
  - 2 fastening plates
  - 2 support plates
  - 8 countersunk screws with M5 × 8 hexagon sockets
- · M8 bolts of an appropriate length with washers

### Mounting the fastening plates

1. To fasten the MOVI-DPS storage unit to the wall, you must first mount the fastening plates.

Hold the fastening plates against the rear of the MOVI-DPS storage unit as shown in the figure. Use the following holes depending on the type of the MOVI-DPS storage unit:

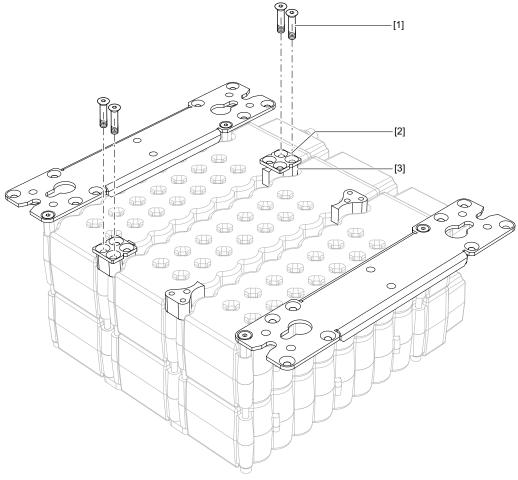


- [1] Holes for EKS...A-...025M...SP..-00 (8×)
- [2] Holes for EKS...A-...100M...SP..-00 (8×)
- [3] Holes for EKS...A-...350M...SP..-00 (8×)
  - 2. Mount the fastening plates by securing the 4 M5 x 8 countersunk screws in the corresponding 4 holes.

### Mounting the support plates

For stability when wall mounting of the MOVI-DPS storage unit, you must fit the two support plates to the MOVI-DPS storage unit.

Mount the support plates on the two connecting pieces of the MOVI-DPS storage unit as close to the center as possible. To do so, secure the support plates [2] with two M5  $\times$  8 countersunk screws [1] each to the connecting pieces [3] of the MOVI-DPS storage unit.

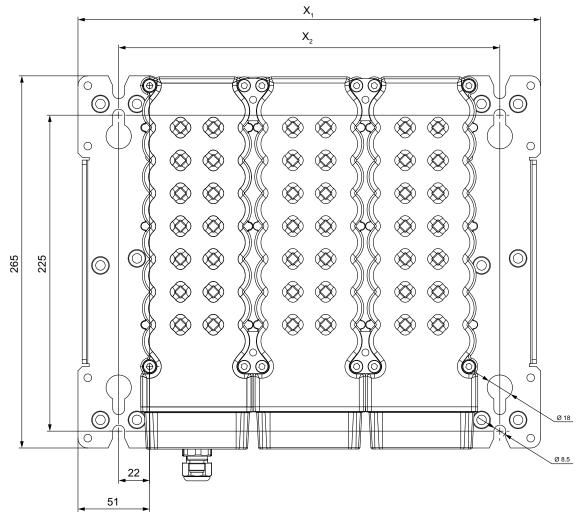


- [1] Countersunk screws M5  $\times$  8 (4 $\times$ )
- [2] Support plates (2×)
- [3] Connecting piece (number depends on the type of the MOVI-DPS storage unit)



### Fastening the MOVI-DPS storage unit to the wall

For the required dimensions, see the figure below and in the chapter "Technical data > Dimension drawings "MOVI-DPS storage unit" ( $\rightarrow \mathbb{B}$  42):



- 1. Calculate the overall width X<sub>1</sub> as follows:
  - "Number of adjacent modules" × "Module width + 102 mm"
- 2. Calculate the distance X<sub>2</sub> of the upper keyholes of the two fastening plates as follows:
  - "Number of adjacent modules" × "Module width + 44 mm"
- 3. See the above dimension drawing for the dimensions for the lower holes.
- 4. Drill the corresponding holes in the wall.
- 5. Fasten the M8 screws to the upper wall holes.
- 6. Suspend the MOVI-DPS storage unit from the screws using the keyholes on the fastening plates.
- 7. Tighten the screws.
- 8. Secure the fastening plates with the M8 screws through the lower oblong holes with a dropout.



### 4.4 Mounting the handle 180

A handle is available as an accessory to make it easier to transport and mount the MOVI-DPS storage unit.

### NOTICE



External force too high

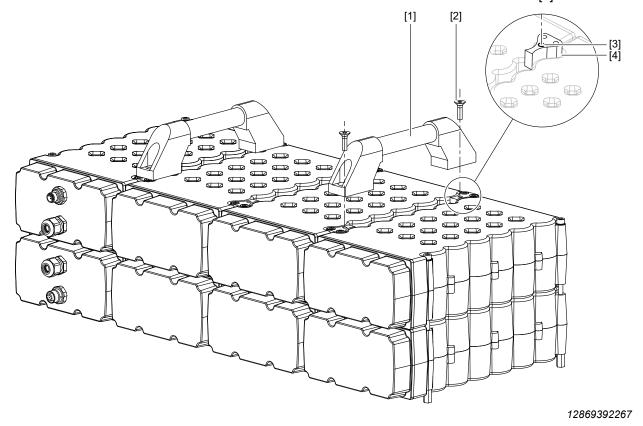
Damage to the thread or the screw

• Observe the maximum tightening torque of 3.2 Nm (28 in-lb).

### Required material

SEW-EURODRIVE accessories "Handle 180" (part number 18157904):

- 1 Handle 180
- 2 countersunk screws with M6 × 20 hexagon sockets
- 1. Place the Handle 180 [1] with the holes directly on the holes on the connecting pieces [4] for fastening the handle [3].
- 2. Secure the Handle 180 with the two M6 × 20 countersunk screws [2].



- [1] Handle 180
- [2] Countersunk screws, M6 × 20 (2×)
- [3] Holes for fastening the handle (2×)
- [4] Connecting pieces (2×)



### 5 Electrical installation

### 5.1 Protective measures against electrical hazards



### **A WARNING**

Risk of electric shock due to connecting or disconnecting plug connectors when voltage is applied.

Severe or fatal injuries.

- · Disconnect all supply voltages.
- Make sure that the MOVI-DPS power or energy interface is de-energized.
- · Never plug or unplug the plug connectors while they are live.
- Never disconnect the plug connectors ES+ and ES- if you do not know the actual state of charge of the MOVI-DPS storage bundle.
- Discharge the MOVI-DPS storage bundle to less than 20 V before disconnecting it from the unit.



### NOTICE

Overcurrent when connecting a charged MOVI-DPS storage bundle

Destruction of the connected unit

Note that the MOVI-DPS storage unit can carry voltage even when it is disconnected from the supply system. Check the voltage of the MOVI-DPS storage unit at the plug connectors ES+ and ES-. If the voltage is greater than 20 V, wait until the voltage has fallen below 20 V.

### 5.1.1 Line protection



### NOTICE

Risk of short circuit due to missing line protection

Destruction of connection cable

 Ensure line protection is also guaranteed for the connection cables of the MOVI-DPS storage units.



### NOTICE

Connection of incorrect MOVI-DPS storage units.

Destruction of MOVI-DPS storage units.

- Only connect permitted MOVI-DPS storage units from SEW-EURODRIVE.
- Only connect MOVI-DPS storage units with the same production number to form a MOVI-DPS storage bundle.
- Make sure that the nominal voltage specified by SEW-EURODRIVE for the entire connected MOVI-DPS storage bundle is sufficient.

### Line fuse types

Line protection types in utilization categories gL, gG:

- Nominal fuse voltage ≥ nominal line voltage
- The nominal fuse current must be designed for the nominal unit current.

Miniature circuit breakers with characteristics B, C:

- Power circuit breaker nominal voltage ≥ nominal line voltage
- The nominal current of the miniature circuit breaker must be 10% above the frequency inverter current.

### 5.2 Electrical connections



### **A WARNING**

Risk of electric shock due to connecting or disconnecting plug connectors when voltage is applied.

Severe or fatal injuries.

- · Disconnect all supply voltages.
- Make sure that the MOVI-DPS power or energy interface is de-energized.
- · Never plug or unplug the plug connectors while they are live.
- Never disconnect the plug connectors ES+ and ES- if you do not know the actual state of charge of the MOVI-DPS storage bundle.
- Discharge the MOVI-DPS storage bundle to less than 20 V before disconnecting it from the unit.

### 5.2.1 Illustration of connections

The following wiring diagrams show the contact end of the connections.



# 5.2.2 Power connection

ES-

The following table shows information about the plug connector of the ES- connection cable:

Function
----------

Power connection of MOVI-DPS storage unit (ES-)

### **Connection type**

Multi-Contact PV-KST4/6II-UR, male

### **Connection cable**

Length 0.4 m:

### Wiring diagram



### **Assignment**

No.	Name	Function	
1	-V <sub>ES</sub>	Energy storage unit (–)	

### ES+

The following table shows information about the plug connector of the ES+ connection cable:

Function					
Power con	nection of MOVI	I-DPS storage unit (ES+)			
Connectio	n type				
Multi-Conta	act PV-KBT4/6II	-UR, female			
Connectio	Connection cable				
Length 0.4	Length 0.4 m:				
Wiring diagram					
	1				
Assignment					
No.	No. Name Function				
1	1 +V <sub>ES</sub> Energy storage unit (+)				

### **Extension cable**

Connection cable and component			
Cable	Length / Installation type	Component	
Part number: 18156703	Variable	MOVI-DPS storage	
Cable design: (1x6.0)	length	bundle	
Multi-Contact PV-KST4/6II-UR ↔ Multi-Contact PV-KBT4/6II-UR			

### 5.2.3 X5221: Storage bundle monitoring

The following table displays information about this connection:

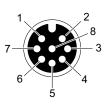
### **Function**

Connection for monitoring the operating state of a MOVI-DPS storage bundle

### **Connection type**

M12, 8-pin, female, A-coded

### Wiring diagram



Ass	-	 	_

Assignment				
No.	Name	Function		
1	+5V_ES_DIAG	DC 5 V output – energy storage system diagnostics		
2	ES_DIAG1	Energy storage unit diagnostic signal 1		
3	ES_DIAG2	Energy storage unit diagnostic signal 2		
4	ES_DIAG3	Energy storage unit diagnostic signal 3		
5	0V5_ES_DIAG	0V5 reference potential – energy storage unit diagnostics		
6	ES_DIAG4	Energy storage unit diagnostic signal 4		
7	ES_DIAG5	Energy storage unit diagnostic signal 5		
8	res.	Reserved		

### **Connection cable**

The following table shows the cables available for this connection:

Connection cable and component	Connection cable and component					
Cable		Length /	Component			
		Installation type				
Standard lengths:		Set length	MOVI-DPS storage bundle			
1.5 m: Part number 19115881						
3 m: Part number 18161103						
Custom lengths:						
1 m: Part number 18161073						
2 m: Part number 18161081						
4 m: Part number 18161111						
5 m: Part number 18161138						
M12	M12					
Male	Female					
Custom lengths:		Set length				
1 m: Part number: 18161146						
2 m: Part number: 18161154						
3 m: Part number: 18161162						
4 m: Part number: 18161170						
5 m: Part number: 18161189						
M12	M12					
Male	Female					

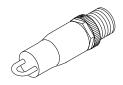


The following components are designed for this connection:

### Jumper plug

Part number: 28217063

Connection: M12



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### 5.2.4 X5222: Storage bundle monitoring

The following table displays information about this connection:

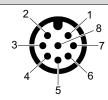
### **Function**

Connection for monitoring the operating state of a MOVI-DPS storage bundle

### **Connection type**

M12, 8-pin, male, A-coded

### Wiring diagram



_				
Acc	ın	nn	מו	nt
Ass	щ		ı	

_				
No.	Name	Function		
1	+5V_ES_DIAG	DC 5 V input – energy storage unit diagnostics		
2	ES_DIAG1	Energy storage unit diagnostic signal 1		
3	ES_DIAG2	Energy storage unit diagnostic signal 2		
4	ES_DIAG3	Energy storage unit diagnostic signal 3		
5	0V5_ES_DIAG	0V5 reference potential – energy storage unit diagnostics		
6	ES_DIAG4	Energy storage unit diagnostic signal 4		
7	ES_DIAG5	Energy storage unit diagnostic signal 5		
8	res.	Reserved		

### **Connection cable**

The following table shows the cables available for this connection:

Connection cable and componer	nt		
Cable		Length /	Component
		Installation type	
Standard lengths:		Set length	MOVI-DPS storage unit
1.5 m: Part number 19115881			MOVI-DPS energy interface
3 m: Part number 18161103			MOVIPRO® ADC with     MOVI-DPS power interface
Custom lengths:			MOVI-DP3 power interface
1 m: Part number 18161073			
2 m: Part number 18161081			
4 m: Part number 18161111			
5 m: Part number 18161138			
M12	M12		
Female	Male		
Custom lengths:		Set length	
1 m: Part number: 18161146			
2 m: Part number: 18161154			
3 m: Part number: 18161162			
4 m: Part number: 18161170			
5 m: Part number: 18161189			
M12	M12		
Female	Male		

### 6 Operation

### 6.1 Service life

The MOVI-DPS storage units are subject to aging due to environmental effects and operating conditions. This leads to a decrease in the useful capacitance and an increase in the equivalent resistance of the MOVI-DPS storage unit.

This means that the MOVI-DPS storage unit has a limited service life. The end of its service life is defined as the moment when one or both of the following conditions are met:

- The capacitance of the energy modules is reduced as follows:
  - EKS...A-...025M...SP..-00 by 30%
  - EKS...A-...100M...SP..-00 by 30%
  - EKS...A-...350M...SP..-00 by 20%
- The equivalent resistance of the energy modules has increased by 100%.

### **INFORMATION**



During project planning, the MOVI-DPS storage unit must be dimensioned in such a way that it meets the requirements even at the end of its service life. This is why application-specific project planning by SEW-EURODRIVE is important. The service life can be estimated then.

### 6.2 Disconnection



### **A WARNING**

Ineffective disconnection from the supply system due to charged MOVI-DPS storage unit.

Severe or fatal injuries.

- Discharge the MOVI-DPS storage unit before disconnecting it.
- Never open the MOVI-DPS storage unit.
- Never short-circuit the MOVI-DPS storage unit.

When the MOVI-DPS storage unit is used as part of a system, simply disconnecting the system from the supply system does not necessarily ensure a safe state.

### 7 Service

### 7.1 Inspection/maintenance

The unit is maintenance-free. SEW-EURODRIVE does not stipulate any regular inspection work. However, it is recommended that you check the following parts regularly:

Connection cables:

Damaged or fatigued cables must be replaced immediately.

### **INFORMATION**



Repairs may only be carried out by SEW-EURODRIVE

### 7.2 Storage / long-term storage

Observe the following notes when shutting down or storing the MOVI-DPS storage unit:

- If you shut down and store the MOVI-DPS storage unit for a longer period, you must cover the connections with the protection caps supplied.
- Place the MOVI-DPS storage unit on a side without connections during storage.
- Note that the service life of the MOVI-DPS storage unit is also affected during storage. For detailed information, see chapter "Operation" > "Service life".
- During storage, make sure that the permitted storage temperature for the MOVI-DPS storage unit is observed. The permitted storage temperature is listed in chapter "Technical data" > "Basic unit".

### 7.3 Waste disposal

Observe the applicable national regulations. Dispose of materials separately in accordance with the regulations in force, for example:

- Electronics scrap (circuit boards)
- Plastics
- Sheet metal
- Copper
- Aluminum



# 8 Technical data

# 8.1 Basic unit

The MOVI-DPS storage unit has the following technical data:

General			
Interference immunity		Complies with EN 61800-3	
		Interference suppression level A according to EN 55011	
Interference emission		Limit value class C2 to EN 61800-3	
(when MOVI-DPS power or energy is connected)	interface		
Climatic ambient conditions			
Storage	ϑ	Class 3K3 to EN 60721-3-1	
		-40 - +70°C (-40 - +158°F)	
Operation	θВ	Class 3K3 to EN 60721-3-3	
		-25 - +40°C (-13 - +104°F)	
		(non-condensing, no moisture condensation)	
Degree of protection		IP54	
Protection class		Protection class II 🔲	
Permissible oscillation and impact load		Per EN 50178	
Overvoltage category		III according to IEC 60664-1 (VDE 0110-1)	
Degree of pollution		2 according to IEC 60664-1 (VDE 0110-1)	

# 8.1.1 Properties of an energy module in the MOVI-DPS storage unit

	EKSAS025MSP00	EKSAS100MSP00	EKSAS350MSP00
	EKSAP025MSP00	EKSAP100MSP00	EKSAP350MSP00
Number of cells	48	24	24
Cell connection	048S01P / 024S02P	024S01P / 012S02P	024S01P / 012S02P
Nominal voltage	DC 120 / 60 V	DC 60 / 30 V	DC 60 / 30 V
Maximum operating voltage	DC 129.6 / 64.8 V	DC 64.8 / 32.4 V	DC 64.8 / 32.4 V
Peak current (for 1 s)	DC 20 / 40 A	DC 60 / 120 A	DC 200 / 400 A
Short-circuit current	DC 100 / 200 A	DC 225 / 450 A	DC 840 / 1680 A
Nominal capacitance (new)	0.52 / 2.08 F	4.2 / 16.7 F	14.6 / 58.3 F
Capacitance toler- ance	-10% / +20%	-0% / +20%	-0% / +20%
Capacitance at end of service life	70% C <sub>N</sub>	70% C <sub>N</sub>	80% C <sub>N</sub>
DC equivalent series resistance (new)  ESR <sub>DC</sub>	1296 / 324 mΩ	288 / 72 mΩ	76.8 / 19.2 mΩ
DC equivalent series resistance at end of service life	200% ESR <sub>DC</sub>	200% ESR <sub>DC</sub>	200% ESR <sub>DC</sub>
$\begin{tabular}{ll} \textbf{Maximum energy} \\ \textbf{stored} \\ \textbf{(max. storable energy)} \\ \textbf{$E_{max}$} \\ \end{tabular}$	4.4 kJ	8.8 kJ	30.7 kJ
Usable energy stored			
(usable stored energy, 75% of E <sub>max</sub> )	3.3 kJ = 0.9 Wh	6.6 kJ = 1.8 Wh	23 kJ = 6.4 Wh
Mass	0.6 kg	0.9 kg	2.5 kg
Dimensions W × H × D	See dimension drawing		

#### **INFORMATION**



The data for nominal capacitance and equivalent series resistance are valid for new energy modules. The aging process reduces the capacitance, while it increases the equivalent series resistance.

#### **INFORMATION**



The energy modules of a MOVI-DPS storage unit are always connected in series. The electrical data of a MOVI-DPS storage unit are calculated accordingly.

#### 8.1.2 Properties of a MOVI-DPS storage unit (series connection)

	EKSAS025M1SA00 (single-row)	EKSAS025M2SA00 (double-row)	EKSAS025M3SA00 (triple-row)
Continuous I <sub>N</sub> current (r.m.s. value)	2.2 A	1.6 A	1.4 A
I <sub>N</sub> reduction in ambient temperature	3% I <sub>N</sub> per K between 40°C – 50°C		°C

	EKSAS100M1SA00 (single-row)	EKSAS100M2SA00 (double-row)	EKSAS100M3SA00 (triple-row)
Continuous I <sub>N</sub> current (r.m.s. value)	5 A	3.2 A	2.8 A
I <sub>N</sub> reduction in ambient temperature	3% I <sub>N</sub> per K between 40°C − 50°C		°C

	EKSAS350M1SA00 (single-row)	EKSAS350M2SA00 (double-row)	EKSAS350M3SA00 (triple-row)
Continuous I <sub>N</sub> current (r.m.s. value)	13 A	11 A	9 A
I <sub>N</sub> reduction in ambient temperature	3% I <sub>N</sub> per K between 40°C – 50°C		°C

#### 8.1.3 Properties of a MOVI-DPS storage unit (parallel connection)

	EKSAP025M1SA00 (single-row)	EKSAP025M2SA00 (double-row)	EKSAP025M3SA00 (triple-row)
Continuous I <sub>N</sub> current (r.m.s. value)	4.4 A	3.2 A	2.8 A
I <sub>N</sub> reduction in ambient temperature	3% I <sub>N</sub> per K between 40°C – 50°C		°C

	EKSAP100M1SA00 (single-row)	EKSAP100M2SA00 (double-row)	EKSAP100M3SA00 (triple-row)
Continuous I <sub>N</sub> current (r.m.s. value)	10 A	6.4 A	5.6 A
I <sub>N</sub> reduction in ambient temperature	3% I <sub>N</sub> per K between 40°C – 50°C		°C

	EKSAP350M1SA00 (single-row)	EKSAP350M2SA00 (double-row)	EKSAP350M3SA00 (triple-row)
Continuous I <sub>N</sub> current (r.m.s. value)	26 A	22 A	18 A
I <sub>N</sub> reduction in ambient temperature	3% I <sub>N</sub> per K between 40°C − 50°C		°C

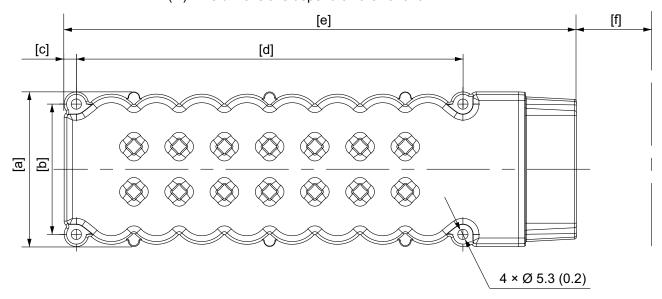
# 8.2 Power cables

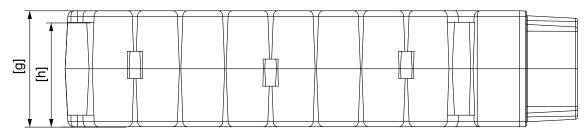
Power cable	
Cable cross section	6 mm² (AWG10)
Outer insulation	Double insulation

# 8.3 Dimension drawings

#### 8.3.1 Dimension drawing of energy module

The dimension drawing shows the mechanical dimensions of the energy module in mm (in): The dimensions depend on the variant.



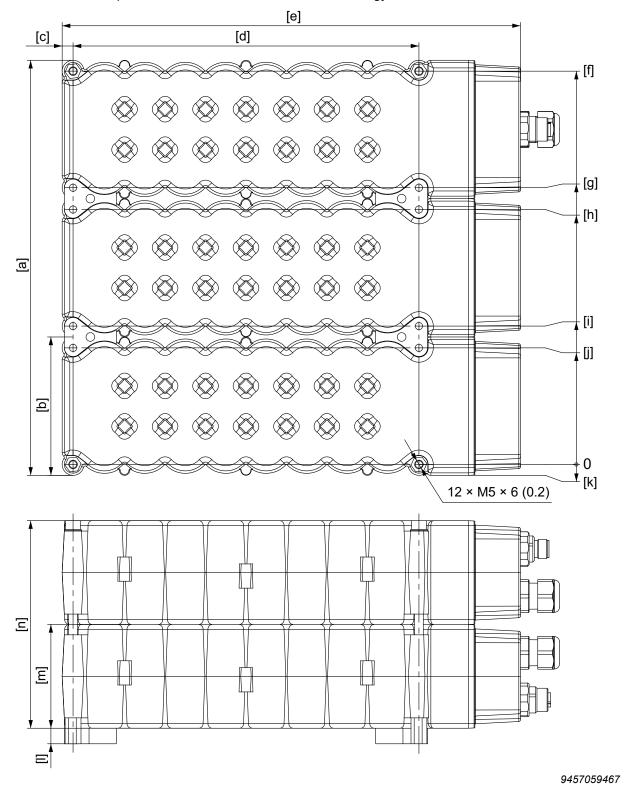


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Energy module	Value [mm (in)]		
Dimension	25 F	100 F	350 F
а	80 (3.1)	80 (3.1)	150 (5.91)
b	67.4 (2.65)	67.4 (2.65)	136 (5.35)
С	6.3 (0.3)	6.3 (0.3)	7 (0.3)
d	222 (8.66)	200 (7.87)	208 (8.19)
е	280 (11.4)	265 (10.4)	270 (10.6)
f	100 (3.94)	100 (3.94)	100 (3.94)
g	42 (1.7)	60 (2.4)	80 (3.1)
h	36 (1.4)	54 (2.1)	74 (2.9)

#### 8.3.2 Dimension drawing of MOVI-DPS storage unit

The dimension drawing shows an example of the mechanical dimensions of a MOVI-DPS storage unit with 6 energy modules  $(3 \times 2)$  in mm (in). The dimensions depend on the number and variant of the energy modules.



21236593/EN - 07/2014



	Value [mm (in)]		
Dimension	EKSAS025M032SP00	EKSAS100M032SP00	EKSAS350M032SP00
	EKSAP025M032SP00	EKSAP100M032SP00	EKSAP350M032SP00
а	240 (= 3 × 80)	240 (= 3 × 80)	450 (= 3 × 150)
	(9.45 (= 3 × 3.1))	(9.45 (= 3 × 3.1))	(17.7 (= 3 × 5.91))
b	80 (3.1)	80 (3.1)	150 (5.91)
С	6.3 (0.3)	6.3 (0.3)	7 (0.3)
d	222 (8.66)	200 (7.87)	208 (8.19)
е	280 (11.4)	265 (10.4)	270 (10.6)
f	227.4 (8.95)	227.4 (8.95)	436 (17.2)
g	160 (6.2)	160 (6.2)	300 (11.8)
h	147.4 (5.8)	147.4 (5.8)	286 (11.3)
i	80 (3.1)	80 (3.1)	150 (5.91)
j	67.4 (2.65)	67.4 (2.65)	136 (5.35)
k	6.3 (0.3)	6.3 (0.3)	7 (0.3)
I	9 (0.4)	9 (0.4)	9 (0.4)
m	42 (1.7)	60 (2.4)	80 (3.1)
n	84 (= 2 × 42)	120 (= 2 × 60)	160 (= 2 × 80)
	(3.4 (= 2 × 1.7))	$(4.8 (= 2 \times 2.4))$	(6.2 (= 2 × 3.1))

# 9 Declaration of conformity

# **EC** Declaration of Conformity



902180013

SEW-EURODRIVE GmbH & Co KG Ernst-Blickle-Straße 42, D-76646 Bruchsal

declares under sole responsibility that the

energy storage systems MOVI-DPS EKS...

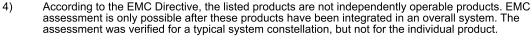
are in conformity with

Low Voltage Directive 2006/95/EC

EMC Directive 2004/108/EC 4)

Applied harmonized standards: EN 61800-5-1:2007 5)

EN 61800-3:2004



5) All safety-relevant requirements of the product-specific documentation (operating instructions, manual, etc.) must be met over the entire product life cycle.

Bruchsal 27.11.13

Place Date Managing Director Technology

9626202123

a) b)

a) Authorized representative for issuing this declaration on behalf of the manufacturer

b) Authorized representative for compiling the technical documents

# 10 Address List

Germany			
Headquarters Production plant Sales	Bruchsal	SEW-EURODRIVE GmbH & Co KG Ernst-Blickle-Straße 42 D-76646 Bruchsal P.O. box address Postfach 3023 • 76642 Bruchsal	Tel. +49 7251 75-0 Fax +49 7251 75-1970 http://www.sew-eurodrive.com sew@sew-eurodrive.de
Production plant / in- dustrial gear units	Bruchsal	SEW-EURODRIVE GmbH & Co KG Christian-Pähr-Str.10 D-76646 Bruchsal	Tel. +49 7251 75-0 Fax +49 7251 75-2970
Service Competence Center		SEW-EURODRIVE GmbH & Co KG Ernst-Blickle-Straße 1 D-76676 Graben-Neudorf	Tel. +49 7251 75-1710 Fax +49 7251 75-1711 sc-mitte@sew-eurodrive.de
	Electronics	SEW-EURODRIVE GmbH & Co KG Ernst-Blickle-Straße 42 D-76646 Bruchsal	Tel. +49 7251 75-1780 Fax +49 7251 75-1769 sc-elektronik@sew-eurodrive.de
Drive Technology Center	North	SEW-EURODRIVE GmbH & Co KG Alte Ricklinger Straße 40-42 D-30823 Garbsen (near Hanover)	Tel. +49 5137 8798-30 Fax +49 5137 8798-55 sc-nord@sew-eurodrive.de
	East	SEW-EURODRIVE GmbH & Co KG Dänkritzer Weg 1 D-08393 Meerane (near Zwickau)	Tel. +49 3764 7606-0 Fax +49 3764 7606-30 sc-ost@sew-eurodrive.de
	South	SEW-EURODRIVE GmbH & Co KG Domagkstraße 5 D-85551 Kirchheim (near Munich)	Tel. +49 89 909552-10 Fax +49 89 909552-50 sc-sued@sew-eurodrive.de
	West	SEW-EURODRIVE GmbH & Co KG Siemensstraße 1 D-40764 Langenfeld (near Düsseldorf)	Tel. +49 2173 8507-30 Fax +49 2173 8507-55 sc-west@sew-eurodrive.de
	Drive Service Hotline / 24 h hotline		+49 800 SEWHELP +49 800 7394357
	Additional addresse	es for service in Germany is provided on request.	

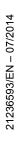
France			
Production plant Sales Service	Haguenau	SEW-USOCOME 48-54 route de Soufflenheim B. P. 20185 F-67506 Haguenau Cedex	Tel. +33 3 88 73 67 00 Fax +33 3 88 73 66 00 http://www.usocome.com sew@usocome.com
Production plant	Forbach	SEW-USOCOME Zone industrielle Technopôle Forbach Sud B. P. 30269 F-57604 Forbach Cedex	Tel. +33 3 87 29 38 00
Assembly plant Sales Service	Bordeaux	SEW-USOCOME Parc d'activités de Magellan 62 avenue de Magellan - B. P. 182 F-33607 Pessac Cedex	Tel. +33 5 57 26 39 00 Fax +33 5 57 26 39 09
	Lyon	SEW-USOCOME Parc d'affaires Roosevelt Rue Jacques Tati F-69120 Vaulx en Velin	Tel. +33 4 72 15 37 00 Fax +33 4 72 15 37 15
	Nantes	SEW-USOCOME Parc d'activités de la forêt 4 rue des Fontenelles F-44140 Le Bignon	Tel. +33 2 40 78 42 00 Fax +33 2 40 78 42 20
	Paris	SEW-USOCOME Zone industrielle 2 rue Denis Papin F-77390 Verneuil l'Etang	Tel. +33 1 64 42 40 80 Fax +33 1 64 42 40 88
	Additional addr	esses for service in France are provided on req	uest.

Egypt			
Sales Service	Cairo	Copam Egypt for Engineering & Agencies 33 El Hegaz ST, Heliopolis, Cairo	Tel. +20 2 22566-299 +1 23143088 Fax +20 2 22594-757 http://www.copam-egypt.com/ copam@datum.com.eg

Algeria			
Sales	Algiers	REDUCOM Sarl 16, rue des Frères Zaghnoune Bellevue 16200 El Harrach Alger	Tel. +213 21 8214-91 Fax +213 21 8222-84 info@reducom-dz.com http://www.reducom-dz.com
A		Tozoo Erriamaon / Agoi	map.//www.roddoom-d2.com
Argentina Assembly plant Sales	Buenos Aires	SEW EURODRIVE ARGENTINA S.A. Ruta Panamericana Km 37.5, Lote 35 (B1619IEA) Centro Industrial Garín Prov. de Buenos Aires	Tel. +54 3327 4572-84 Fax +54 3327 4572-21 sewar@sew-eurodrive.com.ar http://www.sew-eurodrive.com.ar
Australia			
Assembly plants Sales Service	Melbourne	SEW-EURODRIVE PTY. LTD. 27 Beverage Drive Tullamarine, Victoria 3043	Tel. +61 3 9933-1000 Fax +61 3 9933-1003 http://www.sew-eurodrive.com.au enquires@sew-eurodrive.com.au
	Sydney	SEW-EURODRIVE PTY. LTD. 9, Sleigh Place, Wetherill Park New South Wales, 2164	Tel. +61 2 9725-9900 Fax +61 2 9725-9905 enquires@sew-eurodrive.com.au
Belgium			
Assembly plant Sales Service	Brussels	SEW-EURODRIVE n.v./s.a. Researchpark Haasrode 1060 Evenementenlaan 7 BE-3001 Leuven	Tel. +32 16 386-311 Fax +32 16 386-336 http://www.sew-eurodrive.be info@sew-eurodrive.be
Service Competence Center	Industrial gear units	SEW-EURODRIVE n.v./s.a. Rue de Parc Industriel, 31 BE-6900 Marche-en-Famenne	Tel. +32 84 219-878 Fax +32 84 219-879 http://www.sew-eurodrive.be service-wallonie@sew-eurodrive.be
Brazil			
Production plant Sales Service	São Paulo	SEW-EURODRIVE Brasil Ltda. Avenida Amâncio Gaiolli, 152 - Rodovia Presidente Dutra Km 208 Guarulhos - 07251-250 - SP SAT - SEW ATENDE - 0800 7700496	Tel. +55 11 2489-9133 Fax +55 11 2480-3328 http://www.sew-eurodrive.com.br sew@sew.com.br
Assembly plants Sales Service	Rio Claro	SEW-EURODRIVE Brasil Ltda. Rodovia Washington Luiz, Km 172 Condomínio Industrial Conpark Caixa Postal: 327 13501-600 – Rio Claro / SP	Tel. +55 19 3522-3100 Fax +55 19 3524-6653 montadora.rc@sew.com.br
	Joinville	SEW-EURODRIVE Brasil Ltda. Rua Dona Francisca, 12.346 – Pirabeiraba 89239-270 – Joinville / SC	Tel. +55 47 3027-6886 Fax +55 47 3027-6888 filial.sc@sew.com.br
	Indaiatuba	SEW-EURODRIVE Brasil Ltda. Estrada Municipal Jose Rubim, 205 Rodovia Santos Dumont Km 49 13347-510 - Indaiatuba / SP	Tel. +55 19 3835-8000 sew@sew.com.br
Bulgaria			
Sales	Sofia	BEVER-DRIVE GmbH Bogdanovetz Str.1 BG-1606 Sofia	Tel. +359 2 9151160 Fax +359 2 9151166 bever@bever.bg
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Assembly plant Sales Service	Santiago de Chile	SEW-EURODRIVE CHILE LTDA. Las Encinas 1295 Parque Industrial Valle Grande LAMPA RCH-Santiago de Chile P.O. Box Casilla 23 Correo Quilicura - Santiago - Chile	Tel. +56 2 75770-00 Fax +56 2 75770-01 http://www.sew-eurodrive.cl ventas@sew-eurodrive.cl
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Assembly plant Sales Service	Hollola	SEW-EURODRIVE OY Vesimäentie 4 FIN-15860 Hollola 2	Tel. +358 201 589-300 Fax +358 3 780-6211 http://www.sew-eurodrive.fi sew@sew.fi
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Gabon			
Sales	Libreville	ESG Electro Services Gabun Feu Rouge Lalala 1889 Libreville Gabon	Tel. +241 741059 Fax +241 741059 esg_services@yahoo.fr
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Sales	Athens	Christ. Boznos & Son S.A. 12, K. Mavromichali Street P.O. Box 80136 GR-18545 Piraeus	Tel. +30 2 1042 251-34 Fax +30 2 1042 251-59 http://www.boznos.gr info@boznos.gr



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Hong Kong			
Assembly plant Sales Service	Hong Kong	SEW-EURODRIVE LTD. Unit No. 801-806, 8th Floor Hong Leong Industrial Complex No. 4, Wang Kwong Road Kowloon, Hong Kong	Tel. +852 36902200 Fax +852 36902211 contact@sew-eurodrive.hk
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	Vancouver	SEW-EURODRIVE CO. OF CANADA LTD. Tilbury Industrial Park 7188 Honeyman Street Delta, BC V4G 1G1	Tel. +1 604 946-5535 Fax +1 604 946-2513 b.wake@sew-eurodrive.ca
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Colombia			
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Sales	Ü	Calle 22 No. 132-60	Fax +57 1 54750-44
Service		Bodega 6, Manzana B	http://www.sew-eurodrive.com.co
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Croatia			
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Nigeria			
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Norway			
Assembly plant Sales Service	Moss	SEW-EURODRIVE A/S Solgaard skog 71 N-1599 Moss	Tel. +47 69 24 10 20 Fax +47 69 24 10 40 http://www.sew-eurodrive.no sew@sew-eurodrive.no
Austria			
Assembly plant Sales Service	Vienna	SEW-EURODRIVE Ges.m.b.H. Richard-Strauss-Strasse 24 A-1230 Wien	Tel. +43 1 617 55 00-0 Fax +43 1 617 55 00-30 http://www.sew-eurodrive.at sew@sew-eurodrive.at
Pakistan			
Sales	Karatschi	Industrial Power Drives Al-Fatah Chamber A/3, 1st Floor Central Com- mercial Area, Sultan Ahmed Shah Road, Block 7/8, Karachi	Tel. +92 21 452 9369 Fax +92-21-454 7365 seweurodrive@cyber.net.pk

Paraguay			
	Formonds dal-	CEW ELIDODDIVE DADA OLIAY C.D.I	Tol. 1505 004 540605
Sales	Fernando de la Mora	SEW-EURODRIVE PARAGUAY S.R.L De la Victoria 112, Esquina nueva Asunción Departamento Central Fernando de la Mora, Barrio Bernardino	Tel. +595 991 519695 Fax +595 21 3285539 sew-py@sew-eurodrive.com.py
Peru			
Assembly plant Sales Service	Lima	SEW DEL PERU MOTORES REDUCTORES S.A.C. Los Calderos, 120-124	Tel. +51 1 3495280 Fax +51 1 3493002 http://www.sew-eurodrive.com.pe
Service		Urbanizacion Industrial Vulcano, ATE, Lima	sewperu@sew-eurodrive.com.pe
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Assembly plant Sales Service	Łódź	SEW-EURODRIVE Polska Sp.z.o.o. ul. Techniczna 5 PL-92-518 Łódź	Tel. +48 42 676 53 00 Fax +48 42 676 53 49 http://www.sew-eurodrive.pl sew@sew-eurodrive.pl
	Service	Tel. +48 42 6765332 / 42 6765343 Fax +48 42 6765346	Linia serwisowa Hotline 24H Tel. +48 602 739 739 (+48 602 SEW SEW) serwis@sew-eurodrive.pl
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Zambia			
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		Chonburi 20000	
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Tunisia			
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Ukraine			
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	Midwest Region	SEW-EURODRIVE INC. 2001 West Main Street Troy, Ohio 45373	Tel. +1 937 335-0036 Fax +1 937 332-0038 cstroy@seweurodrive.com
	Southwest Region	SEW-EURODRIVE INC. 3950 Platinum Way Dallas, Texas 75237	Tel. +1 214 330-4824 Fax +1 214 330-4724 csdallas@seweurodrive.com
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	Please contact us for	or other service center addresses in the USA.	
Venezuela			
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<b>United Arab Emirate</b>	s		
Sales Service	Sharjah	Copam Middle East (FZC) Sharjah Airport International Free Zone P.O. Box 120709 Sharjah	Tel. +971 6 5578-488 Fax +971 6 5578-499 copam_me@eim.ae
Vietnam			
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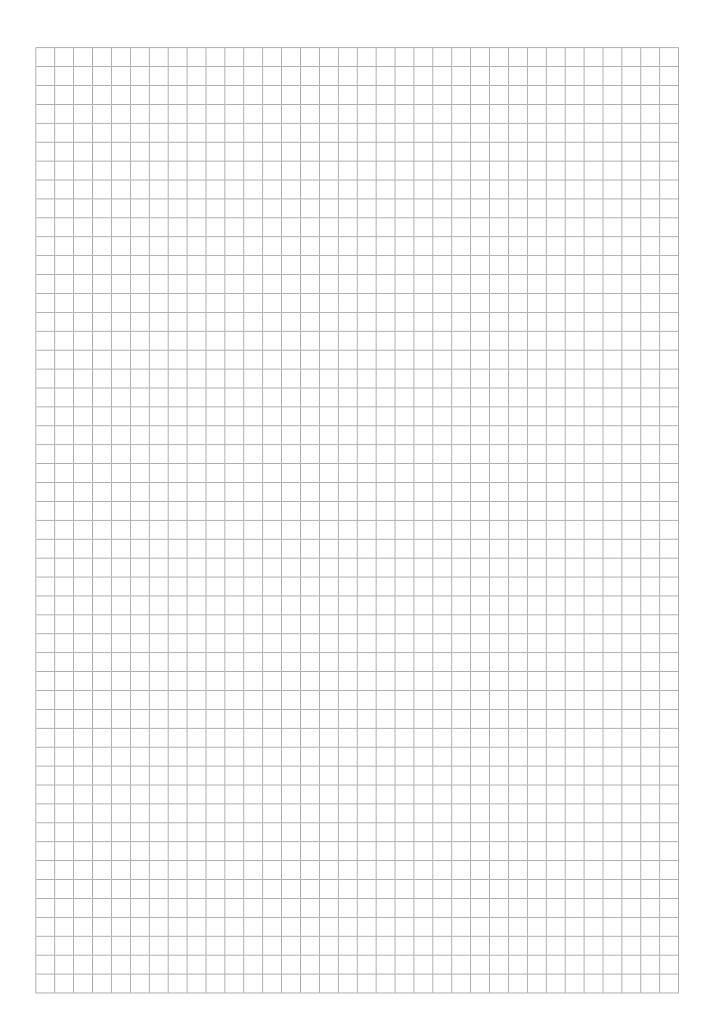
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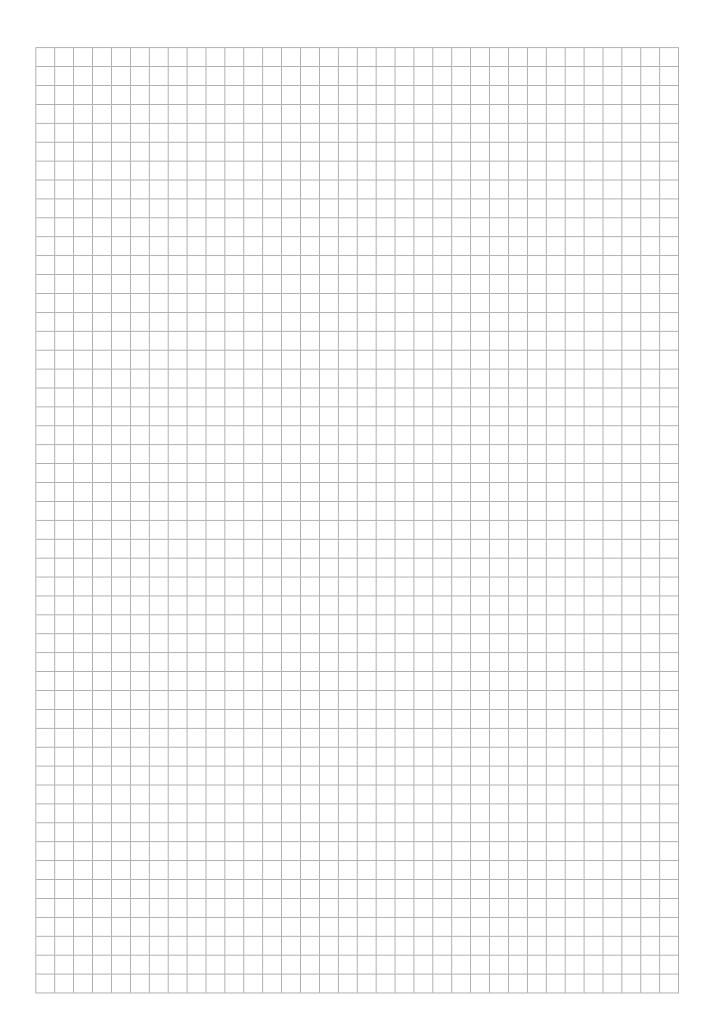
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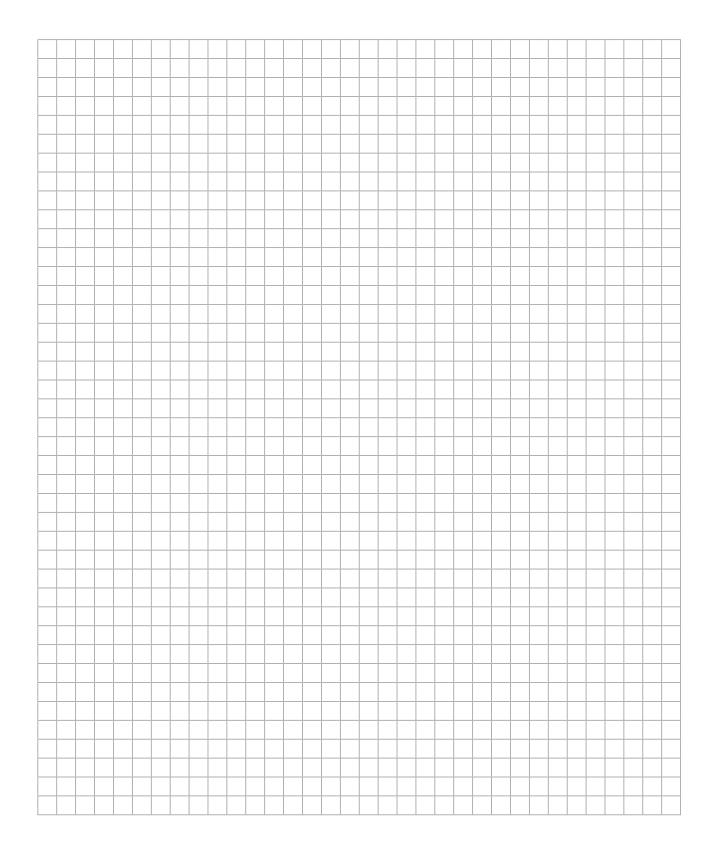
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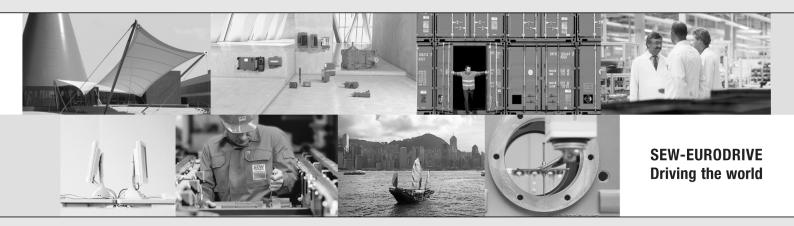
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