



SEW
EURODRIVE

Manual



Assembly of Cables Cables for Synchronous Servomotors





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Crimping Tools

Crimping tools for power and brake contacts of CMP., CMD. and DFS motors


1 Crimping Tools

An alternative for purchasing the prefabricated cables from SEW-EURODRIVE for motors with plug connectors is to purchase the required plug connectors and assemble the cables yourself.

In this case, the customers have to wire the plug connectors themselves. For this purpose, SEW-EURODRIVE offers the matching crimping tools to ensure correct connection of cable core and contact. Please quote the required part number in your order.

1.1 Crimping tools for power and brake contacts of CMP., CMD. and DFS motors

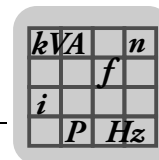
1.1.1 Tools required for cable assembly

Type	SEW part number	Contact cross section Core cross section		Figure
		Power	Brake	
For SM1/SB1 power connector				
Crimping tool	0019 2430	–	–	
Positioner	0019 2457	Ø 2 mm 0.35 – 4 mm ²	–	
	0019 2449	–	Ø 1 mm 0.06 – 1 mm ²	
For SMB/SBB power connector				
Crimping tool	0294 6165	–	–	
Positioner	0325 6065	Ø 1 mm 1.5 – 4 mm ²	Ø 1 mm 1.5 – 4 mm ²	
		Ø 1 mm 6 – 10 mm ²	–	
Crimping tool	0019 2430	–	–	
Positioner	0019 2457	–	Ø 2 mm 0.35 – 4 mm ²	

1.1.2 Tools required for mounting/removing the plug connector on the motor end

Type	SEW part number	Contact cross section	
		Power	Brake
Removal tool	0019 2473	Ø 2 mm	–
	0019 2465	–	Ø 1 mm
Removal tool, insulator ¹⁾	0019 2481	–	–



1) The removal tool is only used for removal on the motor end



1.2 Crimping tools for power and brake contacts of CFM motors

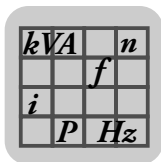
1.2.1 Tools required for cable assembly

For the following tool, different crimping jaws are required for assembling/disassembling different cross sections.

Type	SEW part number	Contact cross section Core cross section		Figure	
		Power	Brake		
Crimping tool	0019 0705	Ø 3.6 mm	Ø 1.6 mm		
		0.5 – 6.0 mm ²			
Crimping jaws	0019 0861	–	Ø 1.6 mm 0.5 – 1.5 mm ²		
Contact receptacle	0019 087X	–			
Crimping jaws	0019 0128	Ø 3.6 mm 1.5 – 2.5 mm ²	–		
Contact receptacle	0019 0144		–		
Crimping jaws	0019 0136	Ø 3.6 mm 4.0 – 6.0 mm ²	–		
Contact receptacle	0019 0152		–		
Crimping tool	0019 0691	Ø 3.6 mm 1.5 – 10 mm ²	–		
Positioner	0019 0713				
Test probe set	0019 0853				

1.2.2 Required tools for disassembling the plug connector on the motor end

No special tools are required for disassembly.




Crimping Tools

Crimping tool for encoder system/feedback system

1.3 Crimping tool for encoder system/feedback system

1.3.1 Tools required for cable assembly

Product	Type	SEW part number	Contact cross section Core cross section Signal	Figure
RH1M(L) resolver Hiperface® • AS1H multi-turn • ES1H single-turn	Crimping tool	0019 2430	–	
	Positioner	0019 2449	Ø 1 mm 0.06 – 1 mm ²	
SSI multi-turn	Crimping tool	0019 2597	–	
	Positioner	0019 2600	Ø 1 mm 0.24 – 1 mm ²	

1.3.2 Tools required for disassembling the plug connector on the motor end

Product	Type	SEW part number	Contact cross section Core cross section Signal
RH1M(L) resolver Hiperface® • AS1H multi-turn • ES1H single-turn	Removal tool	0019 2481	Insulator
SSI multi-turn	No special tools are required for disassembly.		



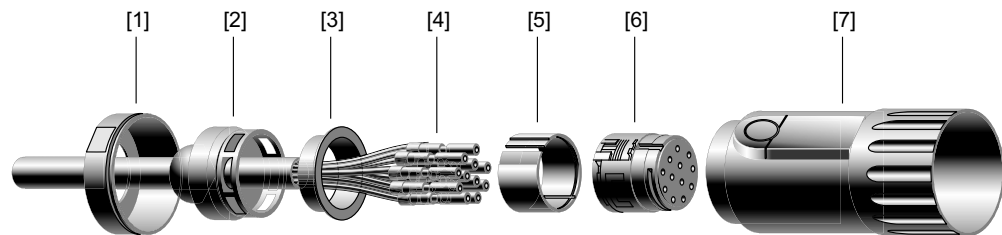
2 CMP and CMDV Motors

2.1 Assembling the plug connectors for resolvers and Hiperface®

2.1.1 Scope of delivery for plug connectors

The following parts are required for assembling the plug connectors for resolvers/ Hiperface® encoders.

SEW part number: 0198 6732.



- [1] Screw fitting
- [2] Seal with strain relief
- [3] Shield ring
- [4] Socket contacts
- [5] Insulating sleeve
- [6] Insulator
- [7] Connector housing



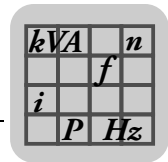
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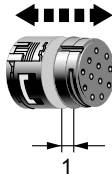
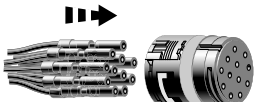
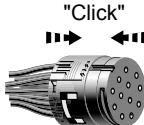
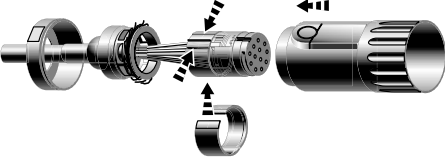
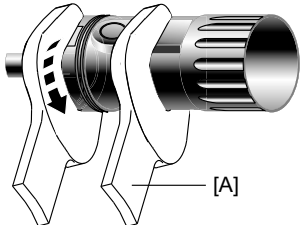
Hold the cable firmly in place when tightening the cable and connector.



2.1.2 Assembly instructions for plug connectors

1		<ul style="list-style-type: none"> Pull the screw fitting and seal with strain relief 31 mm over the cable.
2		<ul style="list-style-type: none"> Strip 28 mm of cable insulation off the end of the cable
3		<ul style="list-style-type: none"> Fold back the braided shield and fan it out
4		<ul style="list-style-type: none"> Strip 6 mm of cable insulation off the leads Push the socket contacts onto the ends of the leads
5		<ul style="list-style-type: none"> Insert the small-diameter positioning tool (SEW part number 019 0019 2449) into the crimping pliers until the green mark appears in the view window [A]. Set the pressing force [B] to 24 on the crimping pliers.
6		<ul style="list-style-type: none"> Insert a lead with socket contact in the crimping pliers and press the pliers fully together. The pliers then open automatically. Repeat this procedure for each lead.
7		<ul style="list-style-type: none"> Pull the shield ring over the leads and press the shield against the seal
8		<ul style="list-style-type: none"> Turn the shield ring until the braided shield is flush with the shield ring.



9		<ul style="list-style-type: none"> • Pull the insulator apart evenly by about 1 mm.
10		<ul style="list-style-type: none"> • Insert the socket contacts into the insulator.
11		<ul style="list-style-type: none"> • Press the insulator together until you hear a click.
12		<ul style="list-style-type: none"> • Fold open the insulating sleeve. • Position the side of the insulating sleeve with the recess against the groove in the insulator so that the opening of the insulating sleeve is pointing in the same direction as the double-headed arrow on the insulator. • Press the insulating sleeve together until it engages. • Insert the insulator into the connector housing in the middle position
13		<ul style="list-style-type: none"> • Use a wrench to hold the connector housing in place and use a second wrench to tighten the screw fitting • [A] = Hold in place



2.2 Power plug connector assembly

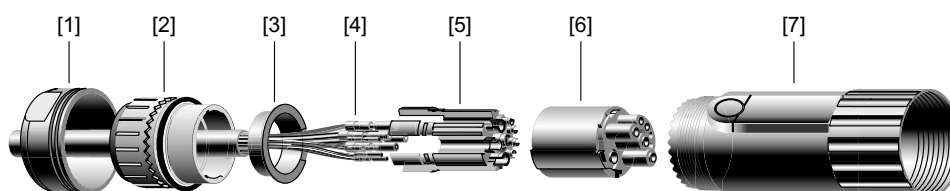
The following two chapters describe how to assemble cables with SM1/SB1 and SMB/SBB connectors.

2.2.1 Scope of delivery of power plug connectors SM. / SB.

The following parts are supplied for assembling the power plug connectors. Refer to the following table for SEW part numbers.

Cable type		Connector type	Cable cross section	Part number
			mm ²	Power connector
Fixed installation	Motor cables	SM11	4 x 1.5 mm ²	0198 6740
		SM12	4 x 2.5 mm ²	0198 6740
		SM14	4 x 4 mm ²	0199 1639
		SMB6	4 x 6 mm ²	1334 9856
		SMB10	4 x 10 mm ²	1334 9864
		SMB16	4 x 16 mm ²	1334 9872
	Brakemotor cable ¹⁾ BP brake	SB11	4 x 1.5 mm ² + 2 x 1 mm ²	0198 6740
		SB12	4 x 2.5 mm ² + 2 x 1 mm ²	0198 6740
		SB14	4 x 4 mm ² + 2 x 1 mm ²	0199 1639
		SBB6	4 x 6 mm ² + 2 x 1.5 mm ²	1334 9856
		SBB10	4 x 10 mm ² + 2 x 1.5 mm ²	1334 9864
		SBB16	4 x 16 mm ² + 2 x 1.5 mm ²	1334 9872
Cable carrier installation	Motor cables	SM11	4 x 1.5 mm ²	0198 6740
		SM12	4 x 2.5 mm ²	0198 9197
		SM14	4 x 4 mm ²	0199 1639
		SMB6	4 x 6 mm ²	1334 9856
		SMB10	4 x 10 mm ²	1334 9864
		SMB16	4 x 16 mm ²	1334 9872
	Brakemotor cable ¹⁾ BP brake	SB11	4 x 1.5 mm ² + 2 x 1 mm ²	0198 9197
		SB12	4 x 2.5 mm ² + 2 x 1 mm ²	0198 9197
		SB14	4 x 4 mm ² + 2 x 1 mm ²	0199 1639
		SBB6	4 x 6 mm ² + 2 x 1.5 mm ²	1334 9856
		SBB10	4 x 10 mm ² + 2 x 1.5 mm ²	1334 9864
		SBB16	4 x 16 mm ² + 2 x 1.5 mm ²	1334 9872

1) BP brake: 3-core cable, only 2 cores are used

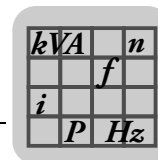


- | | |
|-----------------------------|-----------------------|
| [1] Screw fitting | [5] Insulating sleeve |
| [2] Seal with strain relief | [6] Insulator |
| [3] Shield ring | [7] Connector housing |
| [4] Socket contacts | |

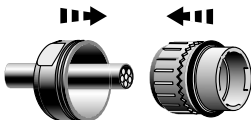
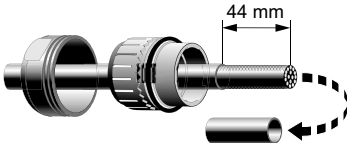
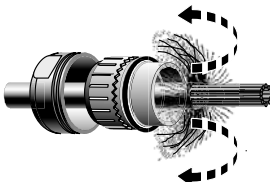
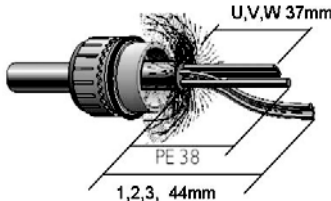
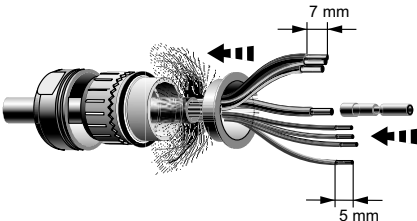
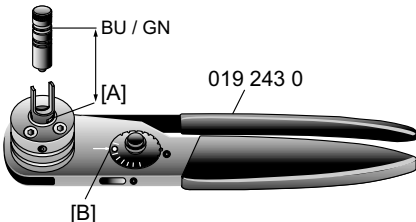

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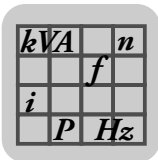


Hold the cable firmly in place when tightening the cable and connector.



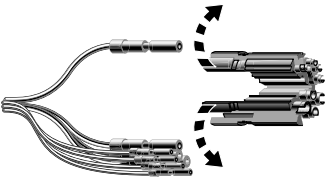

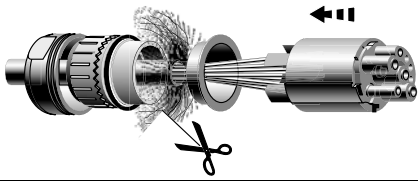
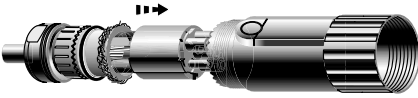
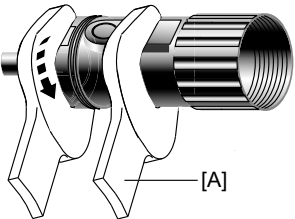
2.2.2 Assembly notes for SM1/SB1 power plug connectors

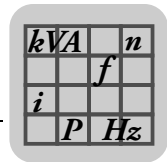
1		<ul style="list-style-type: none">• Pull the screw fitting and the seal with strain relief over the cable.															
2		<ul style="list-style-type: none">• Strip 44 mm of cable insulation off the end of the cable.															
3		<ul style="list-style-type: none">• Fold back the braided shield and fan it out.															
4		<ul style="list-style-type: none">• Shorten the power leads (U, V, W) to 37 mm.• Shorten the PE lead (GN/YE) to 38 mm.• Do not shorten leads 1, 2, 3.															
5		<ul style="list-style-type: none">• Pull the shield over the leads as shown in the figure.• Strip 7 mm of insulation off leads U, V, P and PE.• Strip 5 mm of insulation off the leads 1, 2, 3.															
6		<ul style="list-style-type: none">• Insert the positioning tool in the crimping pliers until the marking (color) appears in the view window [A] (see table below).• Set the pressing force [B] on the crimping pliers according to the table. <table><thead><tr><th>Litz wire</th><th>Litz wire cross section in mm²</th><th>Positioner part number</th><th>Marking (color)</th><th>Press force</th></tr></thead><tbody><tr><td>1, 2, 3</td><td>0.14 – 1.0</td><td>0019 2449</td><td>Green (GN)</td><td>24</td></tr><tr><td>U, V, W and PE</td><td>0.35 – 4.0</td><td>0019 2457</td><td>Blue (BU)</td><td>6</td></tr></tbody></table>	Litz wire	Litz wire cross section in mm ²	Positioner part number	Marking (color)	Press force	1, 2, 3	0.14 – 1.0	0019 2449	Green (GN)	24	U, V, W and PE	0.35 – 4.0	0019 2457	Blue (BU)	6
Litz wire	Litz wire cross section in mm ²	Positioner part number	Marking (color)	Press force													
1, 2, 3	0.14 – 1.0	0019 2449	Green (GN)	24													
U, V, W and PE	0.35 – 4.0	0019 2457	Blue (BU)	6													
7		<ul style="list-style-type: none">• Insert a lead with socket contact in the crimping tool and press the tool fully together. The tool then opens automatically.• Repeat this procedure for each lead in accordance with the table in step 6.															



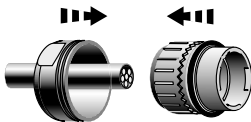
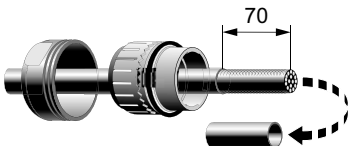
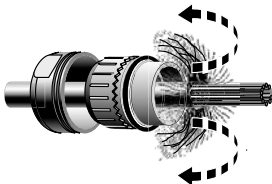
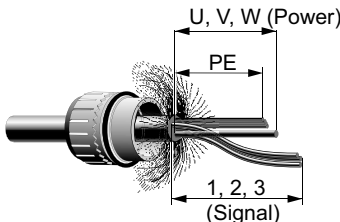
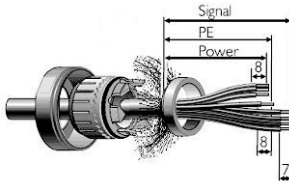
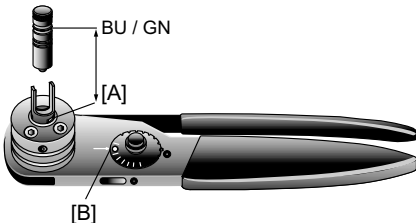
CMP and CMDV Motors

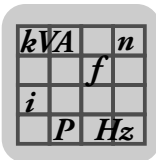
Power plug connector assembly

8		<ul style="list-style-type: none"> Open the insulating sleeve.
9		<ul style="list-style-type: none"> Insert the middle socket contact into the insulator according to the wiring diagram. Close the insulating sleeve until it clicks shut. Insert the remaining socket contacts into the insulator according to the wiring diagram.
10		<ul style="list-style-type: none"> Shorten the braided shield as shown. Insert the shield ring into the seal so that the shield and end of the cable are flush. Make sure that the braided shield is routed cleanly between the shield ring and the seal.
11		<ul style="list-style-type: none"> Insert the insulator into the connector housing until the seal rests against its stop in the connector housing.
12		<ul style="list-style-type: none"> Use a wrench to hold the connector housing in place and use a second wrench to tighten the screw fitting. [A] = Hold in place



2.2.3 Assembly notes for SMB/SBB power plug connectors

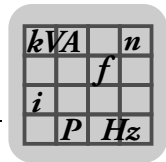
1		<ul style="list-style-type: none">Pull the screw fitting and the seal with strain relief over the cable.																							
2		<ul style="list-style-type: none">Strip 70 mm of cable insulation off the end of the cable.																							
3		<ul style="list-style-type: none">Fold back the braided shield and fan it out.																							
4		<ul style="list-style-type: none">Shorten the power leads (U, V, W).Shorten the PE lead (GN/YE).Do not shorten leads 1, 2, 3. <table><tr><th colspan="3">Crimping tools</th></tr><tr><th></th><th>Litz wire cross section in mm²</th><th>Litz length in mm</th></tr><tr><td>Signal</td><td>0.36 – 2.6</td><td>70</td></tr><tr><td rowspan="3">PE</td><td>1.5 – 4</td><td>59</td></tr><tr><td>6 – 10</td><td>51</td></tr><tr><td>16</td><td>51</td></tr><tr><td rowspan="3">Power</td><td>1.5 – 4</td><td>68</td></tr><tr><td>6 – 10</td><td>50</td></tr><tr><td>16</td><td>50</td></tr></table>	Crimping tools				Litz wire cross section in mm ²	Litz length in mm	Signal	0.36 – 2.6	70	PE	1.5 – 4	59	6 – 10	51	16	51	Power	1.5 – 4	68	6 – 10	50	16	50
Crimping tools																									
	Litz wire cross section in mm ²	Litz length in mm																							
Signal	0.36 – 2.6	70																							
PE	1.5 – 4	59																							
	6 – 10	51																							
	16	51																							
Power	1.5 – 4	68																							
	6 – 10	50																							
	16	50																							
5		<ul style="list-style-type: none">Pull the shield ring over the leads with the opening facing the cables.Strip insulation of leads U, V, W and PE.Strip insulation off the leads 1, 2, 3.																							
6		<ul style="list-style-type: none">Insert the positioning tool in the crimping pliers until the marking (color) appears in the view window [A] (see table below).Set the press thickness [B] on the crimping tool. <table><tr><th>Litz wire</th><th>Crimping tool part number</th><th>Litz wire cross section in mm²</th><th>Positioner Part number</th><th>Marking (color)</th></tr><tr><td>1, 2, 3</td><td>0019 2430</td><td>0.35 – 4</td><td>0019 2457</td><td>Blue (BU)</td></tr><tr><td>U, V, W and PE</td><td>0294 6165</td><td>1.5 – 4</td><td>0325 6065</td><td>Blue (BU)</td></tr><tr><td>U, V, W and PE</td><td>0294 6165</td><td>6 – 10</td><td>0325 6065</td><td>Green (GN)</td></tr></table>	Litz wire	Crimping tool part number	Litz wire cross section in mm ²	Positioner Part number	Marking (color)	1, 2, 3	0019 2430	0.35 – 4	0019 2457	Blue (BU)	U, V, W and PE	0294 6165	1.5 – 4	0325 6065	Blue (BU)	U, V, W and PE	0294 6165	6 – 10	0325 6065	Green (GN)			
Litz wire	Crimping tool part number	Litz wire cross section in mm ²	Positioner Part number	Marking (color)																					
1, 2, 3	0019 2430	0.35 – 4	0019 2457	Blue (BU)																					
U, V, W and PE	0294 6165	1.5 – 4	0325 6065	Blue (BU)																					
U, V, W and PE	0294 6165	6 – 10	0325 6065	Green (GN)																					



CMP and CMDV Motors

Power plug connector assembly

7		<ul style="list-style-type: none"> Insert a lead with socket contact in the crimping tool and press the tool fully together. The tool then opens automatically. Repeat this procedure for each lead in accordance with the table in step 6. 						
8		<ul style="list-style-type: none"> Open the insulating sleeve. Insert the socket contacts into the insulator according to the wiring diagrams. Close the insulating sleeve until it clicks shut. 						
9		<ul style="list-style-type: none"> Place outer insulating sleeve flush on the inner insulating sleeve. Let the braided shield protrude to the outside between the cable clamping and the shield ring. 						
10		<ul style="list-style-type: none"> Braided shield must be turned in completely, do not shorten it. Insert the insulator into the connector housing until the seal rests against its stop in the connector housing. 						
11	<table border="1"> <tr> <td>M</td> <td>cable ø</td> <td>9-16mm: 27Nm</td> </tr> <tr> <td></td> <td>cable ø</td> <td>16,5-25mm: 18Nm</td> </tr> </table>	M	cable ø	9-16mm: 27Nm		cable ø	16,5-25mm: 18Nm	<ul style="list-style-type: none"> Use a wrench to hold the connector housing in place and use a second wrench to tighten the screw fitting. [A] = Hold in place
M	cable ø	9-16mm: 27Nm						
	cable ø	16,5-25mm: 18Nm						



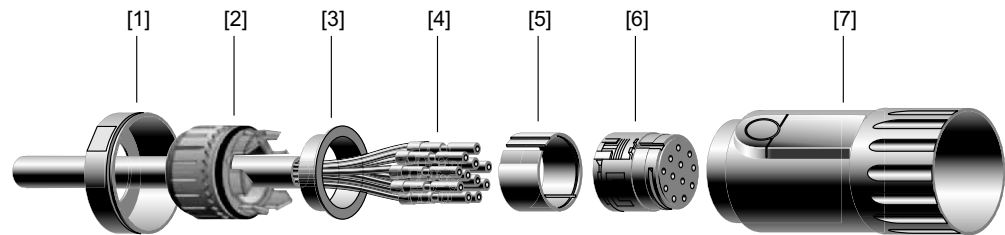
3 DFS/CFM Motors

3.1 Assembling Plug Connectors for Resolvers and Hiperface®

3.1.1 Scope of delivery for plug connectors

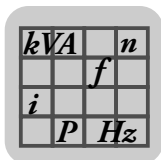
The following parts are supplied for assembling signal plug connectors.

SEW part number: 0198 6732.



551857419

- [1] Screw fitting
- [2] Cable clamping
- [3] Clamping ring
- [4] Socket contacts
- [5] Insulating sleeve
- [6] Insulator
- [7] Connector housing



3.1.2 Assembly instructions for plug connectors

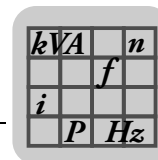
**NOTICE**

The signal plug connector can be damaged if it is not assembled correctly.

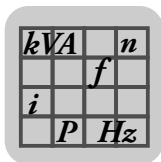
Possible damage to property

- Do not twist the cable during assembly.

Step	Illustration	Procedure
1		<ul style="list-style-type: none"> • Pull the screw fitting and cable clamping with strain relief 31 mm over the cable.
2		<ul style="list-style-type: none"> • Strip 28 mm of cable insulation off the end of the cable.
3		<ul style="list-style-type: none"> • Fold back the braided shield and fan it out.
4		<ul style="list-style-type: none"> • Strip 6 mm insulation off the leads. • Push the socket contacts onto the ends of the leads.
5		<ul style="list-style-type: none"> • Insert the small-diameter positioning tool (SEW part number 019 0019 2449) into the crimping pliers until the green mark appears in the view window [A]. • Set the pressing force [B] to 24 on the crimping pliers.
6		<ul style="list-style-type: none"> • Insert a lead with socket contact in the crimping tool and press the tool fully together. The tool then opens automatically. • Repeat this procedure for each lead.
7		<ul style="list-style-type: none"> • Pull the clamping ring over the leads and press the shield against the seal.



Step	Illustration	Procedure
8		<ul style="list-style-type: none"> Turn the clamping ring until the braided shield is flush with the shield ring.
9		<ul style="list-style-type: none"> Pull the insulator apart evenly by about 1 mm.
10		<ul style="list-style-type: none"> Insert the socket contacts into the insulator according to the wiring diagrams.
11		<ul style="list-style-type: none"> Press the insulator together until you hear a click.
12		<ul style="list-style-type: none"> Fold open the insulating sleeve. Position the side of the insulating sleeve with the recess against the groove in the insulator so that the opening of the insulating sleeve is pointing in the same direction as the double-headed arrow on the insulator. Press the insulating sleeve together until it engages. Insert the insulator into the connector housing in the middle position.
13		<ul style="list-style-type: none"> Use a wrench to hold the connector housing in place and use a second wrench to tighten the screw fitting. [A] = Hold in place

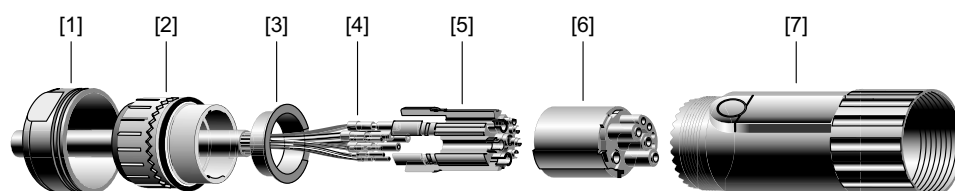


3.2 Assembling power plug connectors SM11 / SB11 (DFS56)

3.2.1 Scope of delivery of SM11/SB11 power plug connectors

The following parts are required for assembling the power connectors.

The SEW part number is 0198 6740 or 0198 9197.



480295819

- [1] Screw fitting
- [2] Cable clamping
- [3] Clamping ring
- [4] Socket contacts
- [5] Insulating sleeve
- [6] Insulator
- [7] Connector housing

3.2.2 Assembly notes for SM11/SB11 power plug connectors



NOTICE

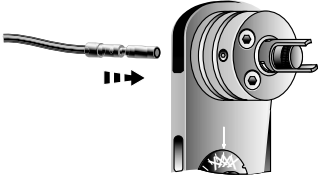
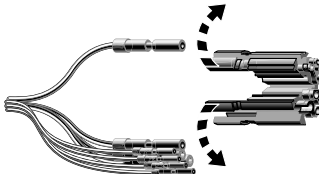

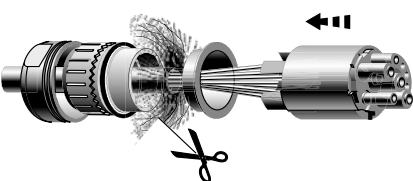
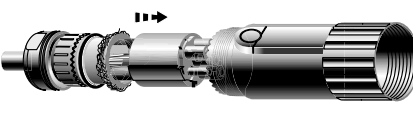
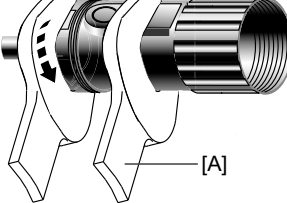
The power connector can be damaged if it is not assembled correctly.

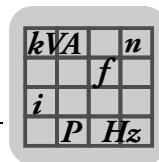
Possible damage to property

- Do not twist the cable during assembly.

Step	Illustration	Procedure															
1		<ul style="list-style-type: none">• Pull the screw fitting and cable clamping over the cable.															
2		<ul style="list-style-type: none">• Strip 59 mm of cable insulation off the end of the cable.															
3		<ul style="list-style-type: none">• Fold back the braided shield and fan it out.															
4		<ul style="list-style-type: none">• Shorten the power leads (1, 2 and 3) to 44 mm.• Shorten the PE lead (GN/YE) to 45 mm.• Do not shorten lead pair 5 and 6.• Cut off lead pair 7 and 8 flush with the end of the cable.															
5		<ul style="list-style-type: none">• Pull the clamping ring over the leads.• Strip 7 mm of insulation off leads 1, 2, 3 and PE.• Strip 5 mm of insulation of leads 5 and 6.															
6		<ul style="list-style-type: none">• Insert the positioning tool in the crimping pliers until the marking (color) appears in the view window [A] (see table below).• Set the pressing force [B] on the crimping pliers according to the table. <table><tr><th>Litz wire</th><th>Ø in mm²</th><th>Positioner Part number</th><th>Marking (color)</th><th>Press force</th></tr><tr><td>5 and 6</td><td>0.14 – 1.0</td><td>0019 2449</td><td>Green (GN)</td><td>24</td></tr><tr><td>1, 2, 3 and PE</td><td>0.35 – 4.0</td><td>0019 2457</td><td>Blue (BU)</td><td>6</td></tr></table>	Litz wire	Ø in mm ²	Positioner Part number	Marking (color)	Press force	5 and 6	0.14 – 1.0	0019 2449	Green (GN)	24	1, 2, 3 and PE	0.35 – 4.0	0019 2457	Blue (BU)	6
Litz wire	Ø in mm ²	Positioner Part number	Marking (color)	Press force													
5 and 6	0.14 – 1.0	0019 2449	Green (GN)	24													
1, 2, 3 and PE	0.35 – 4.0	0019 2457	Blue (BU)	6													



Step	Illustration	Procedure
7		<ul style="list-style-type: none"> Insert a lead with socket contact in the crimping tool and press the tool fully together. The tool then opens automatically. Repeat this procedure for each lead in accordance with the table in step 6.
8		<ul style="list-style-type: none"> Open the insulating sleeve.
9		<ul style="list-style-type: none"> Insert the middle socket contact into the insulator according to the wiring diagram. Close the insulating sleeve until it clicks shut. Insert the remaining socket contacts into the insulator according to the wiring diagram.
10		<ul style="list-style-type: none"> Shorten the braided shield as shown. Insert the shield ring into the seal so that the shield and end of the cable are flush. Make sure that the braided shield is routed cleanly between the shield ring and the seal.
11		<ul style="list-style-type: none"> Insert the insulator into the connector housing until the seal rests against its stop in the connector housing.
12		<ul style="list-style-type: none"> Use a wrench to hold the connector housing in place and use a second wrench to tighten the screw fitting. [A] = Hold in place

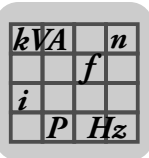


3.3 Assembling power plug connectors SM5. / SM6. and SB5. / SB6. (CFM)

3.3.1 Scope of delivery of power plug connectors SM5. / SM6. / SB5. / SB6.

Type	Cross sections	Part no.
SM51 / SM61	4 x 1.5 mm ²	0199 1353
SM52 / SM62	4 x 2.5 mm ²	0199 1361
SM54 / SM64	4 x 4 mm ²	0199 137X
SM56 / SM66	4 x 6 mm ²	0199 1388
SM59 / SM69	4 x 10 mm ²	0199 1396

Type	Cross sections	Part no.
SB51 / SB61	4 x 1.5 mm ² + 3 x 1.0 mm ²	0199 1426
SB52 / SB62	4 x 2.5 mm ² + 3 x 1.0 mm ²	0199 1434
SB54 / SB64	4 x 4 mm ² + 3 x 1.0 mm ²	0199 1442
SB56 / SB66	4 x 6 mm ² + 3 x 1.5 mm ²	0199 1450
SB59 / SB69	4 x 10 mm ² + 3 x 1.5 mm ²	0199 1469



DFS/CFM Motors

Assembling power plug connectors SM5. / SM6. and SB5. / SB6. (CFM)

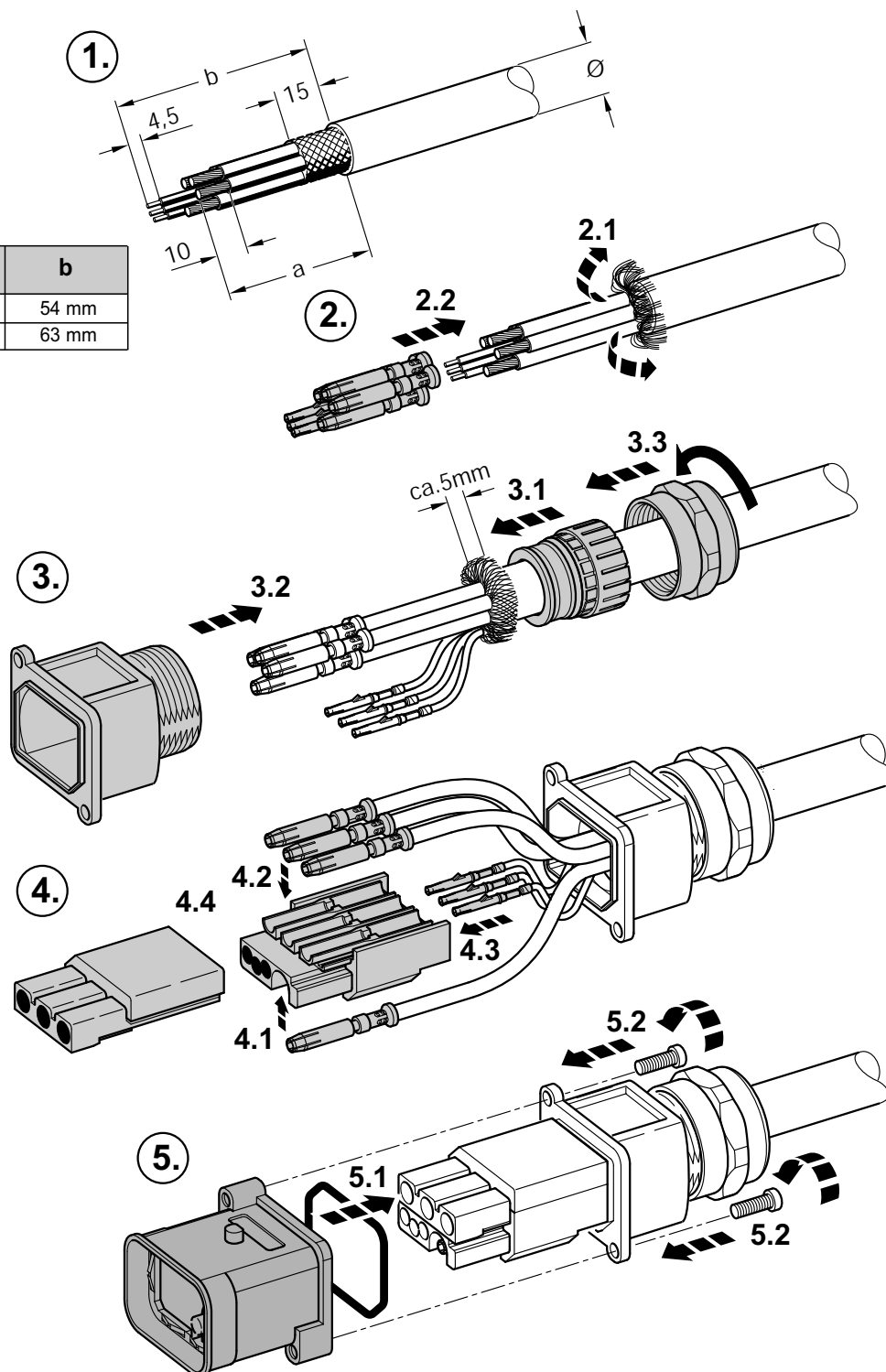
3.3.2 Assembly notes for power plug connectors SM5. / SM6. / SB5. / SB6.

INFORMATION



For SM5. / SM6., step 4.3 is not necessary

Ø	a	b
8 - 17 mm	43 mm	54 mm
7 - 23 mm	52 mm	63 mm



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