



## Addendum to the Operating Instructions



B5/B14 Flange-Mounted Design with Hollow Shaft and TorqLOC®  
Hollow Shaft Mounting System

### **Gear Units**

R..7, F..7, K..7, K..9, S..7, SPIROPLAN® W Series

## 1 Addendum

### 1.1 Important information

#### INFORMATION



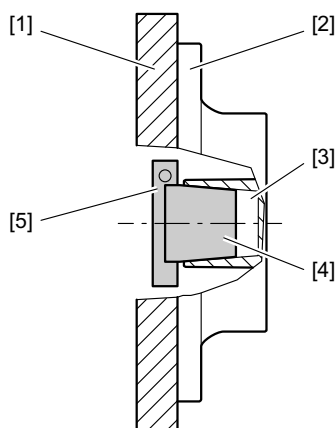
This addendum provides important additional information to the operating instructions for the "R..7, F..7, K..7, K..9, S..7, Spiroplan® W Gear Unit Series". Please observe the information specified in this document.

This document does not replace the detailed operating instructions.

### 1.2 B5/B14 flange-mounted design with hollow shaft and TorqLOC® hollow shaft mounting system

Ensure the correct position of the conical bronze bushing in the hollow shaft. The following prerequisites must be fulfilled to ensure a correct function:

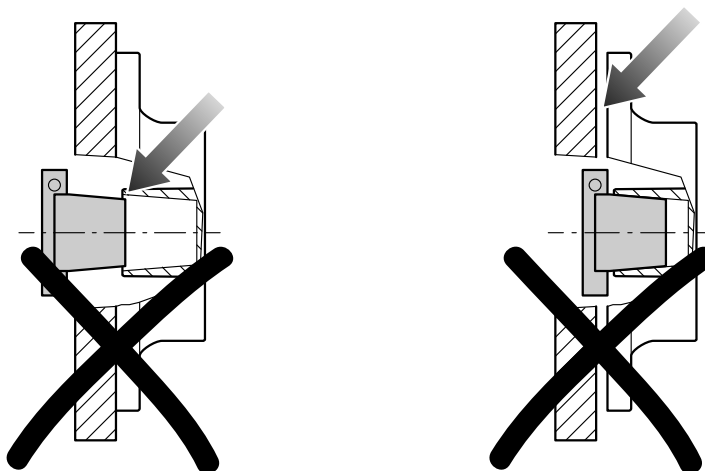
- The conical bronze bushing must fit tightly in the hollow shaft.
- The flange contact surface must lay flat at the customer screw contact surface.



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- |                                    |                    |
|------------------------------------|--------------------|
| [1] Customer screw contact surface | [2] Flange         |
| [3] Hollow shaft                   | [4] Bronze bushing |
| [5] Clamping ring                  |                    |

There must not be a gap between the bronze bushing and hollow shaft or flange contact surface and customer screw contact surface:



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SEW-EURODRIVE GmbH & Co KG  
P.O. Box 3023  
76642 BRUCHSAL  
GERMANY  
Phone +49 7251 75-0  
Fax +49 7251 75-1970  
sew@sew-eurodrive.com  
→ [www.sew-eurodrive.com](http://www.sew-eurodrive.com)