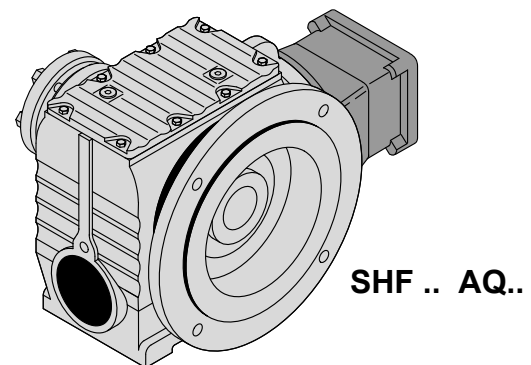
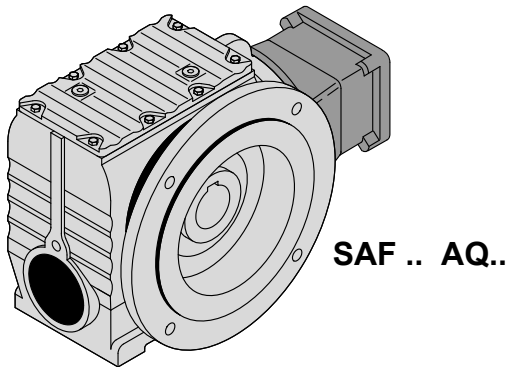
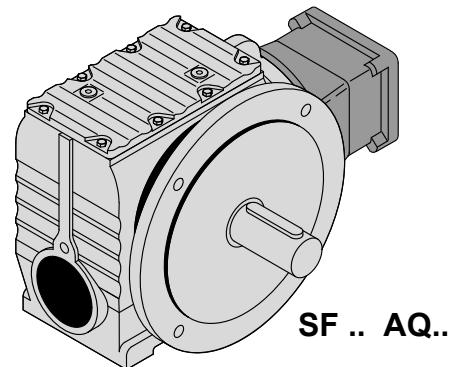
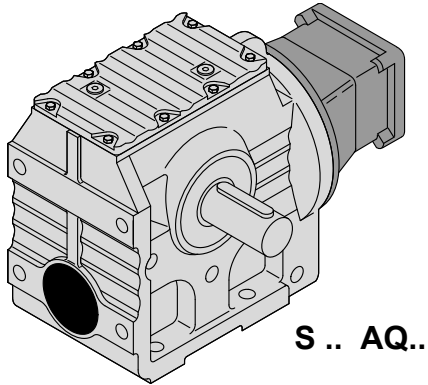


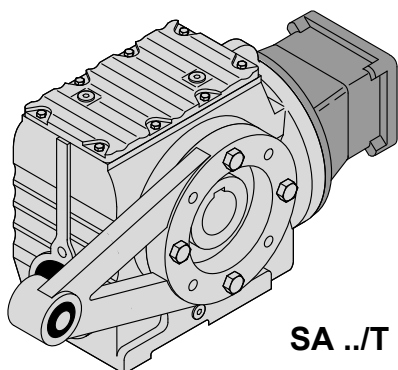
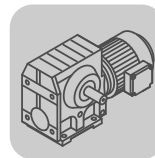
S..
S.. AQ..

11 S..

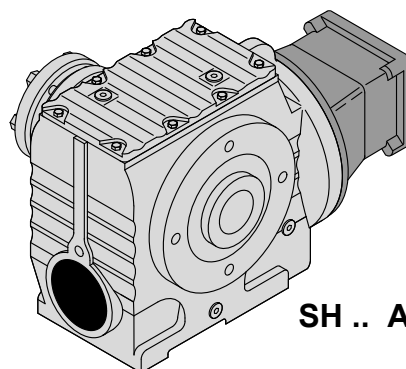
11.1 S.. AQ..



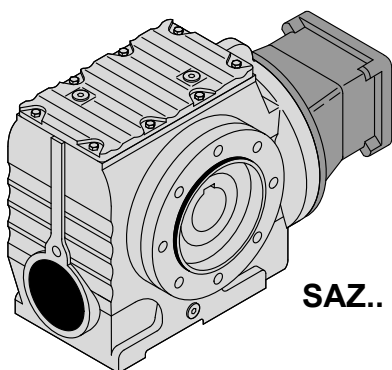
50415axx



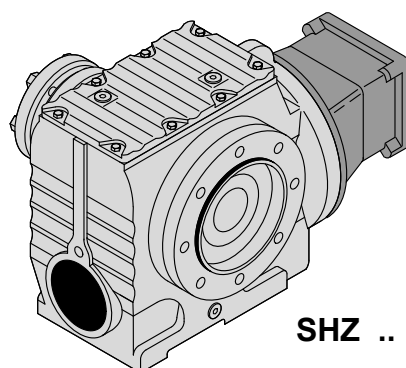
SA ../T AQ..



SH .. AQ..

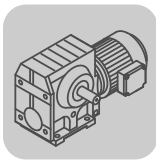


SAZ.. AQ..



SHZ .. AQ..

50416axx



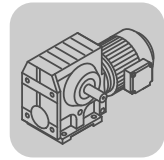
11.2 S.. AQ..

11.2.1 S 37 AQ.. [Nm]

[Nm]		AQ. M _{amax} M _{apk} M _{aNotaus}											
	i	80/1-3			100/1-4			115/1-2			115/3		
S37  2	3.97	32	43	64	32	42	63	32	42	63	32	42	63
	4.86	33	44	66	33	44	66	33	44	66	33	44	66
	5.38	34	45	68	34	44	66	34	44	66	34	44	66
	6.33	35	46	69	35	45	68	35	45	68	35	45	68
	6.80	43	48	72	43	47	70	43	47	70	43	47	70
	8.00	45	61	77	45	61	77	45	61	77	45	61	77
	9.02	46	62	78	46	62	78	46	62	78	46	62	78
	10.23	47	63	80	47	63	80	47	63	80	47	63	80
	10.91	48	64	82	48	64	82	48	64	82	48	64	82
	12.48	48	64	82	48	64	82	48	64	82	48	64	82
	13.39	49	65	83	49	65	83	49	65	83	49	65	83
	15.53	50	66	85	50	66	85	50	66	85	50	66	85
	18.24	52	67	88	52	67	88	52	67	88	52	67	88
	19.13	71	93	121	71	93	121	71	93	121	71	93	121
	19.89	52	68	88	52	68	88	52	68	88	52	68	88
	22.50	73	95	124	73	95	124	73	95	124	73	95	124
	25.38	74	96	126	74	96	126	74	96	126	74	96	126
	28.76	75	97	128	75	97	128	75	97	128	75	97	128
	30.68	76	98	129	76	98	129	76	98	129	76	98	129
	35.10	78	99	133	78	99	133	78	99	133	78	99	133
	37.66	79	100	134	79	100	134	79	100	134	79	100	134
	43.68	81	101	138	81	101	138	81	101	138	81	101	138
	51.30	81	103	138	81	103	138	81	103	138	81	103	138
	55.93	81	104	138	81	104	138	81	104	138	81	104	138

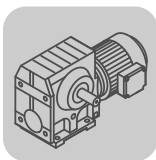
m [kg]		AQ.			
	s	80/1-3	100/1-4	115/1-2	115/3
S37	 2	9.8	11	11	11
SF: + 1.3 kg / SA: + -0.3 kg / SAF: + 1.3 kg					

		AQ.			
		80/1-3	100/1-4	115/1-2	115/3
J _A 10 ⁻⁴	[kgm ²]	0.77	1.4	1.4	3.1
c _{TA}	[Nm/°]	0.25	0.25	0.25	0.625



S37 $n_e = 1400$							$F_{R_{max}}$				$F_{R_{apk}}$			
	i	M_{amax} [Nm]	M_{apk} [Nm]	$M_{aNotaus}$ [Nm]	n_{ak} [1/min]	$J_G \cdot 10^{-4}$ [kgm ²]	S [N]	SF [N]	SA [N]	SAF [N]	S [N]	SF [N]	SA [N]	SAF [N]
S37  2	3.97	32	48	72	277	0.92	1400	1570	2010	2010	3000	3000	4000	4000
	4.86	33	49	74	226	0.67	1520	1700	2180	2180	3000	3000	4000	4000
	5.38	34	51	76	204	0.59	1570	1760	2260	2260	3000	3000	4000	4000
	6.33	35	52	78	174	0.44	1670	1870	2400	2400	3000	3000	4000	4000
	6.80	43	60	90	29	0.47	1630	1840	2360	2360	3000	3000	4000	4000
	8.00	45	61	77	25	0.36	1730	1950	2500	2500	3000	3000	4000	4000
	9.02	46	62	78	22	0.30	1810	2040	2610	2610	3000	3000	4000	4000
	10.23	47	63	80	20	0.24	1900	2140	2740	2740	3000	3000	4000	4000
	10.91	48	64	82	18	0.22	1940	2190	2800	2800	3000	3000	4000	4000
	12.48	48	64	82	16	0.18	2060	2320	2970	2970	3000	3000	4000	4000
	13.39	49	65	83	15	0.16	2110	2370	3040	3040	3000	3000	4000	4000
	15.53	50	66	85	13	0.13	2240	2510	3220	3220	3000	3000	4000	4000
	18.24	52	67	88	11	0.10	2380	2660	3410	3410	3000	3000	4000	4000
	19.13	71	93	121	10	0.43	2380	2670	3420	3420	3000	3000	4000	4000
	19.89	52	68	88	10	0.090	2470	2760	3540	3540	3000	3000	4000	4000
	22.50	73	95	124	9	0.32	2530	2840	3630	3630	3000	3000	4000	4000
	25.38	74	96	126	8	0.27	2660	2980	3810	3810	3000	3000	4000	4000
	28.76	75	97	128	7	0.22	2800	3000	4000	4000	3000	3000	4000	4000
	30.68	76	98	129	16	0.20	2860	3000	4000	4000	3000	3000	4000	4000
	35.10	78	99	133	14	0.16	3000	3000	4000	4000	3000	3000	4000	4000
	37.66	79	100	134	13	0.15	3000	3000	4000	4000	3000	3000	4000	4000
	43.68	81	101	138	16	0.12	3000	3000	4000	4000	3000	3000	4000	4000
	51.30	81	103	138	14	0.090	3000	3000	4000	4000	3000	3000	4000	4000
	55.93	81	104	138	13	0.080	3000	3000	4000	4000	3000	3000	4000	4000

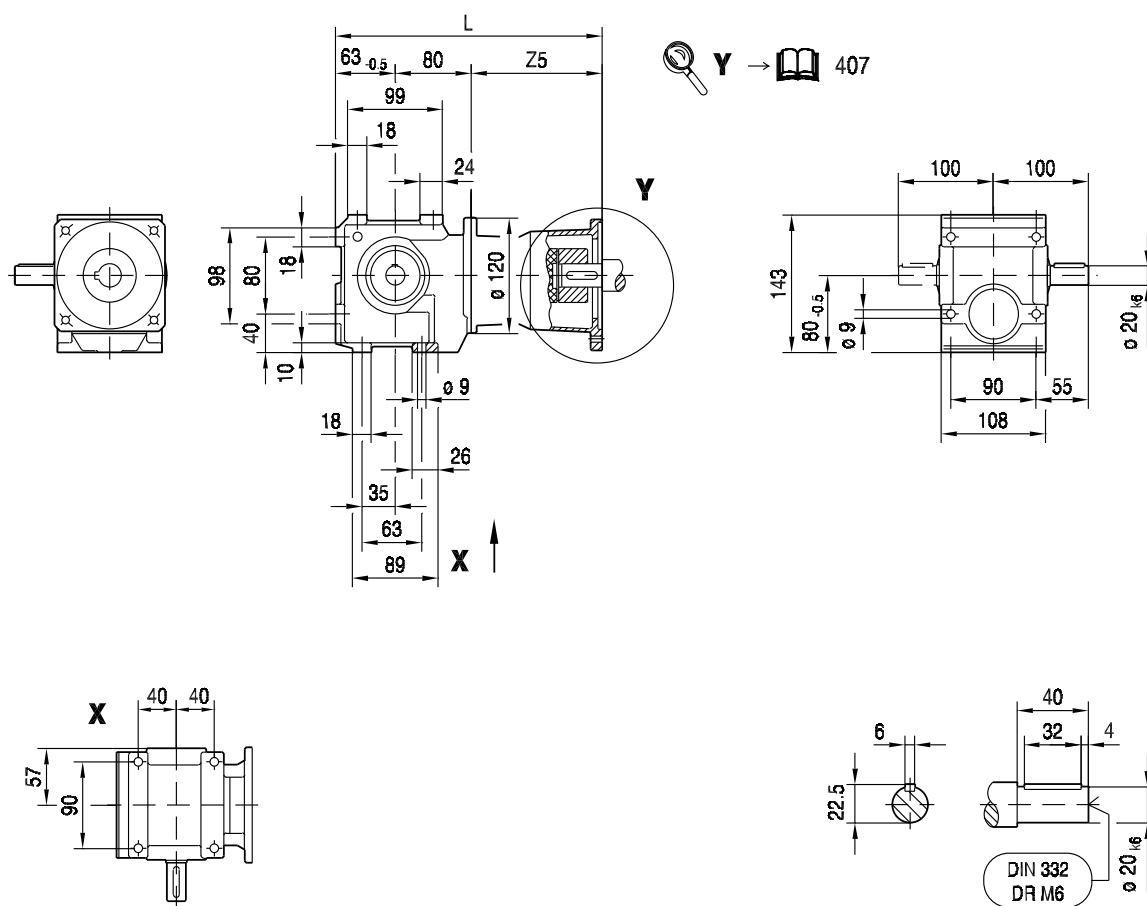
AQ.				c_{TG}			
	i	n_{epk} [1/min]	η [%]	S [Nm/']	SF [Nm/']	SA [Nm/']	SAF [Nm/']
S37  2	3.97	4500	88	-	-	-	-
	4.86	4500	88	-	-	-	-
	5.38	4500	88	-	-	-	-
	6.33	4500	87	-	-	-	-
	6.80	4500	87	-	-	-	-
	8.00	4500	86	-	-	-	-
	9.02	4500	86	-	-	-	-
	10.23	4500	86	-	-	-	-
	10.91	4500	86	-	-	-	-
	12.48	4500	85	-	-	-	-
	13.39	4500	85	-	-	-	-
	15.53	4500	84	-	-	-	-
	18.24	4500	84	-	-	-	-
	19.13	4500	78	-	-	-	-
	19.89	4500	84	-	-	-	-
	22.50	4500	77	-	-	-	-
	25.38	4500	76	-	-	-	-
	28.76	4500	76	-	-	-	-
	30.68	4500	76	-	-	-	-
	35.10	4500	75	-	-	-	-
	37.66	4500	75	-	-	-	-
	43.68	4500	74	-	-	-	-
	51.30	4500	73	-	-	-	-
	55.93	4500	73	-	-	-	-



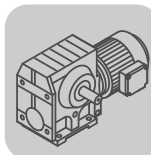
11.2.2 S 37 AQ.. [mm]

02 063 00 08

S37..

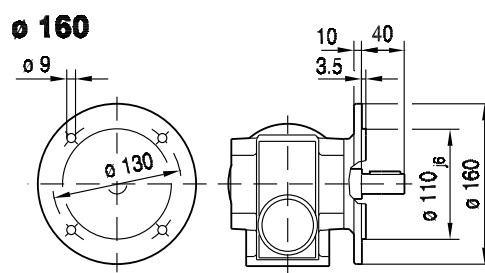
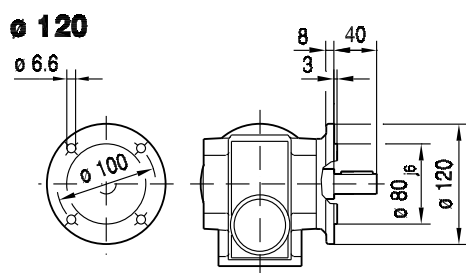
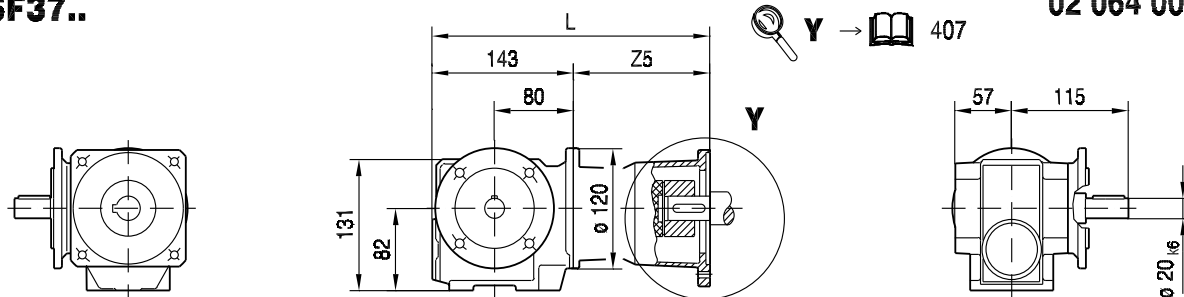


(→ 144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3				
L	248	273	287	296				
Z5	104.5	129.5	143.5	152.5				



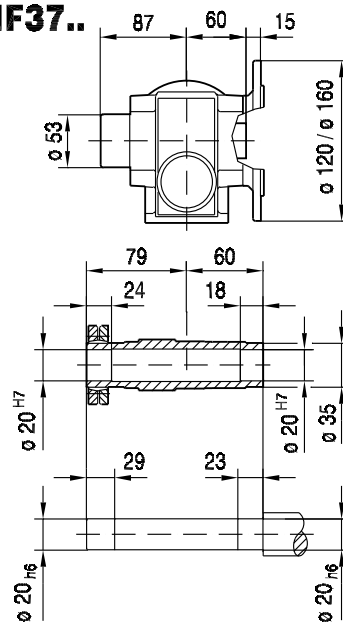
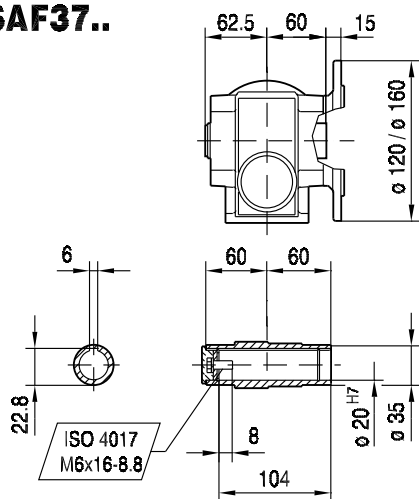
SF37..

02 064 00 08^L

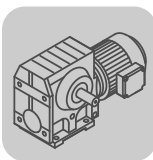


SAF37..

SHF37..

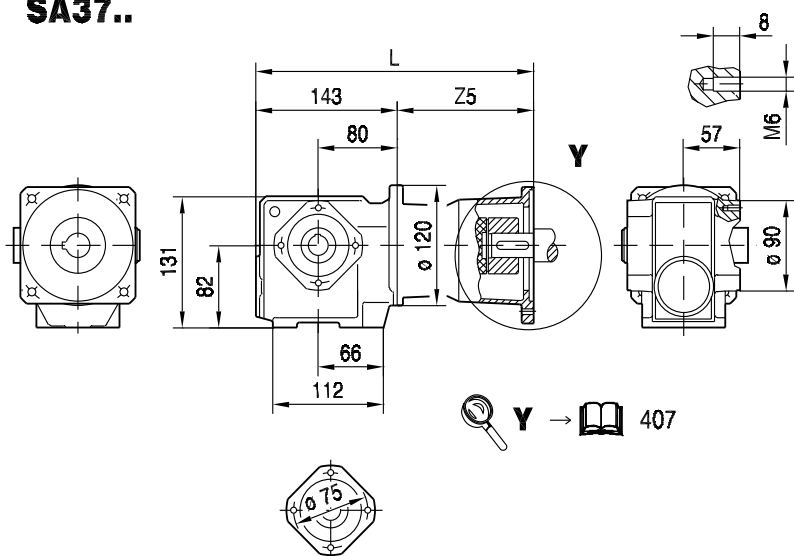


(→ 144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3				
L	248	273	287	296				
Z5	104.5	129.5	143.5	152.5				

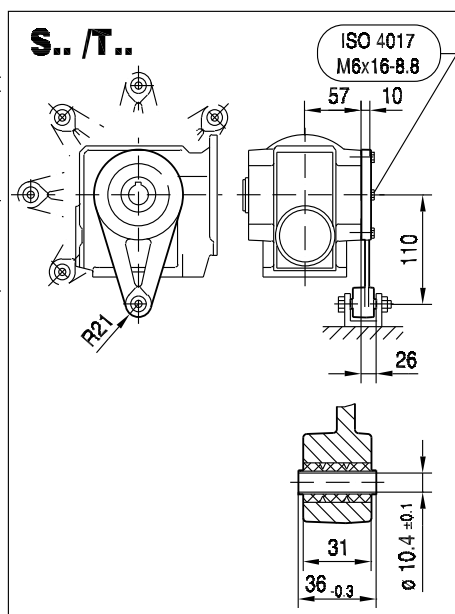


S..
S.. AQ..

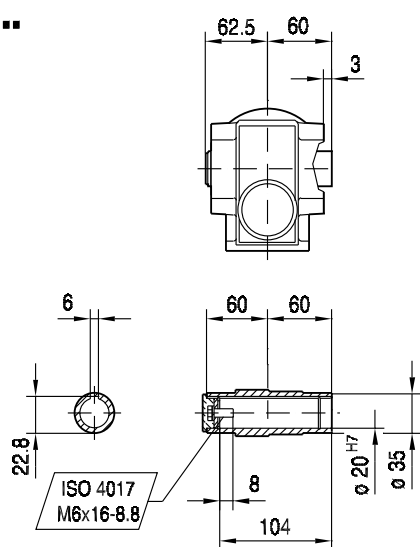
SA37..



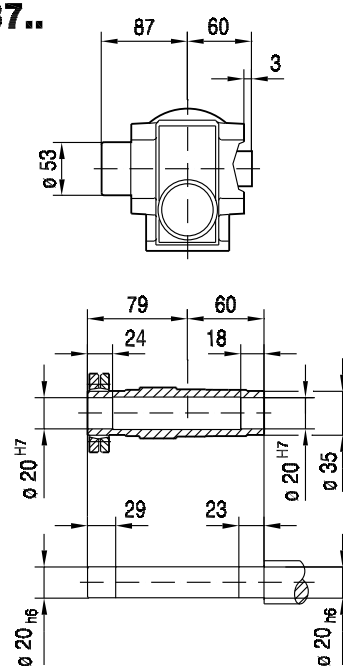
02 065 00 08



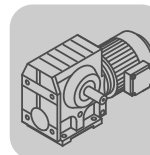
SA37..



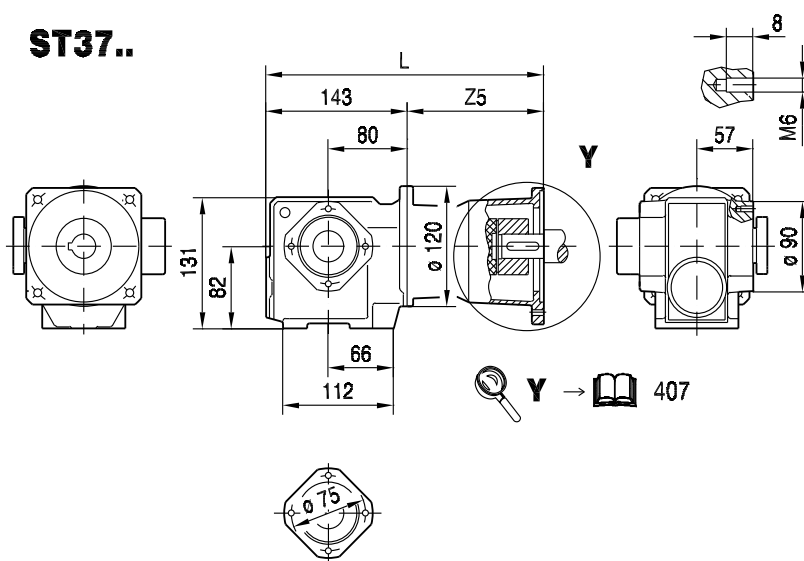
SH37..



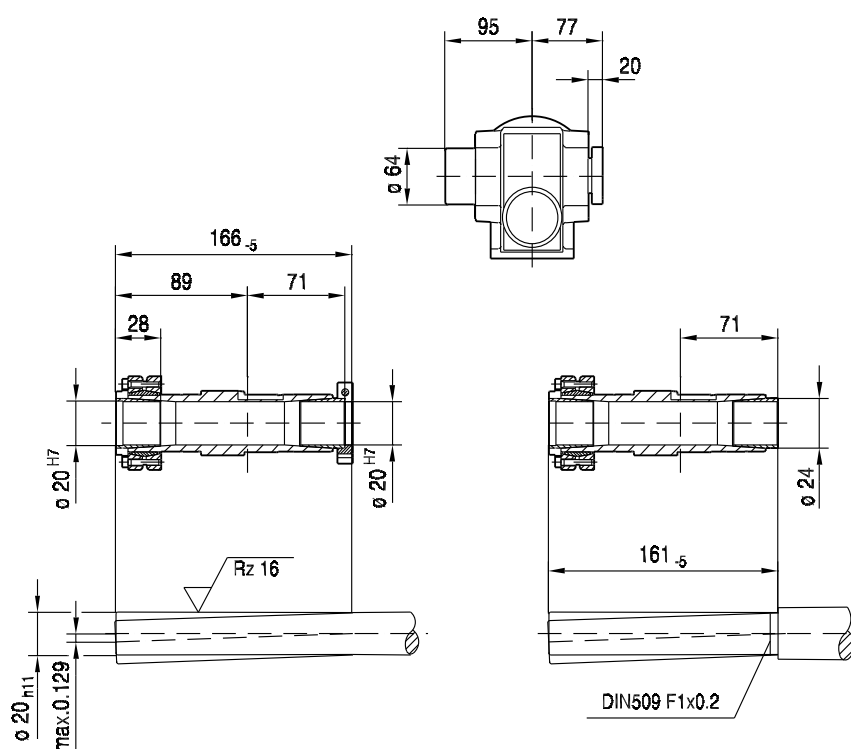
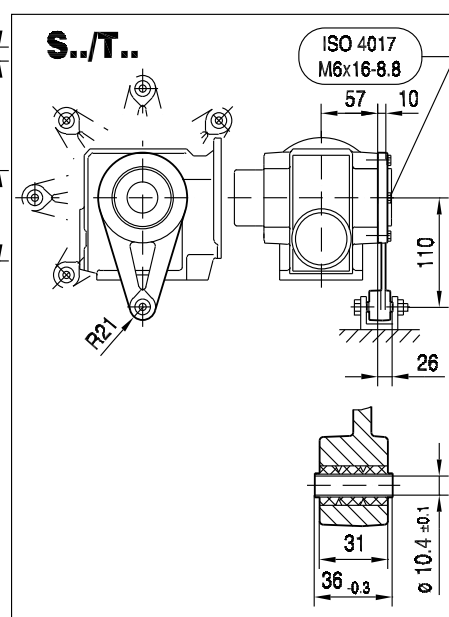
(→ 144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3				
L	248	273	287	296				
Z5	104.5	129.5	143.5	152.5				



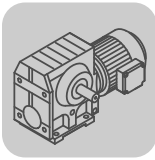
ST37..



02 066 00 08



(→ 144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3				
L	248	273	287	296				
Z5	104.5	129.5	143.5	152.5				

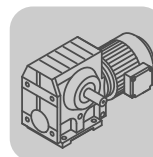


11.2.3 S 47 AQ.. [Nm]

[Nm]		AQ. M _{amax} M _{apk} M _{aNotaus}											
	i	80/1-3			100/1-4			115/1-2			115/3		
S47 	4.00	61	69	104	61	72	108	61	72	108	61	72	108
	4.76	72	76	114	72	87	130	72	87	130	72	87	130
	5.39	74	81	122	74	97	146	74	97	146	74	97	146
	6.40	76	87	130	76	114	171	76	114	171	76	114	171
	6.83	78	90	135	78	117	176	78	117	176	78	117	176
	7.28	103	112	175	103	112	175	103	112	175	103	129	175
	8.64	109	132	185	109	132	185	109	132	185	109	146	185
	9.23	109	141	185	109	141	185	109	141	185	109	146	185
	10.80	109	145	185	109	145	185	109	145	185	109	145	185
	12.10	109	145	185	109	145	185	109	145	185	109	145	185
	14.24	110	144	187	110	144	187	110	144	187	110	144	187
	16.47	110	144	187	110	144	187	110	144	187	110	144	187
	17.62	110	144	187	110	144	187	110	144	187	110	144	187
	19.54	144	184	245	144	184	245	144	184	245	144	184	245
	20.33	110	143	187	110	143	187	110	143	187	110	143	187
	23.20	152	200	255	152	200	255	152	200	255	152	200	255
	24.77	155	205	260	155	205	260	155	205	260	155	205	260
	29.00	155	215	260	155	215	260	155	215	260	155	215	260
	32.48	155	215	260	155	215	260	155	215	260	155	215	260
	38.23	155	215	260	155	215	260	155	215	260	155	215	260
	44.22	155	210	260	155	210	260	155	210	260	155	210	260
	47.32	155	210	260	155	210	260	155	210	260	155	210	260
	54.59	155	210	260	155	210	260	155	210	260	155	210	260
	63.80	155	210	260	155	210	260	155	210	260	155	210	260
	69.39	155	210	260	155	210	260	155	210	260	155	210	260

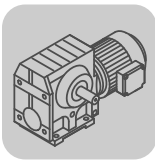
m [kg]		AQ.			
	s	80/1-3	100/1-4	115/1-2	115/3
S47		13	14	14	14
SF: + 3.6 kg / SA: + 1.1 kg / SAF: + 2.8 kg					

		AQ.											
		80/1-3			100/1-4			115/1-2			115/3		
J _A 10 ⁻⁴	[kgm ²]	0.77			1.4			1.4			3.1		
c _{TA}	[Nm/°]	0.25			0.25			0.25			0.625		



S47 $n_e = 1400$							F_{Ramax}				F_{Rapk}			
	i	M_{amax} [Nm]	M_{apk} [Nm]	$M_{aNotaus}$ [Nm]	n_{ak} [1/min]	$J_G 10^{-4}$ [kgm ²]	S [N]	SF [N]	SA [N]	SAF [N]	S [N]	SF [N]	SA [N]	SAF [N]
S47  2	4.00	61	72	108	225	2.5	1980	2420	2740	2740	5660	6140	7000	7000
	4.76	72	87	130	231	1.8	2010	2490	2780	2780	5580	6070	7000	7000
	5.39	74	97	146	204	1.5	2110	2600	2920	2920	5530	6030	7000	7000
	6.40	76	114	171	172	1.1	2260	2780	3120	3120	5440	5940	7000	7000
	6.83	78	117	176	161	1.0	2300	2840	3190	3190	5420	5930	7000	7000
	7.28	103	129	175	27	1.1	2110	2690	2940	2940	5360	5870	7000	7000
	8.64	109	146	185	23	0.83	2230	2840	3110	3110	5260	5780	7000	7000
	9.23	109	146	185	22	0.74	2310	2930	3210	3210	5260	5780	7000	7000
	10.80	109	145	185	19	0.57	2500	3150	3480	3480	5270	5790	7000	7000
	12.10	109	145	185	17	0.47	2650	3310	3670	3670	5270	5790	7000	7000
	14.24	110	144	187	14	0.35	2850	3540	3950	3950	5270	5790	7000	7000
	16.47	110	144	187	12	0.28	3060	3770	4230	4230	5270	5790	7000	7000
	17.62	110	144	187	11	0.26	3160	3880	4360	4360	5270	5790	7000	7000
	19.54	144	184	245	10	0.94	3370	4120	4660	4660	5200	5710	7000	7000
	20.33	110	143	187	10	0.20	3370	4130	4650	4650	5280	5800	7000	7000
	23.20	152	200	258	9	0.72	3570	4360	4940	4940	5110	5620	7000	7000
	24.77	155	205	264	8	0.65	3650	4460	5050	5050	5080	5590	7000	7000
	29.00	155	215	264	7	0.49	3920	4760	5420	5420	5020	5530	7000	7000
	32.48	155	215	264	6	0.41	4120	4990	5690	5690	5020	5530	7000	7000
	38.23	155	215	264	5	0.31	4420	5330	6100	6100	5020	5530	7000	7000
	44.22	155	210	264	5	0.25	4710	5660	6490	6490	5050	5560	7000	7000
	47.32	155	210	264	4	0.23	4850	5810	6680	6680	5050	5560	7000	7000
	54.59	155	210	264	9	0.18	5150	5870	7000	7000	5050	5560	7000	7000
	63.80	155	210	264	8	0.15	5370	5870	7000	7000	5050	5560	7000	7000
	69.39	155	210	264	7	0.13	5370	5870	7000	7000	5050	5560	7000	7000

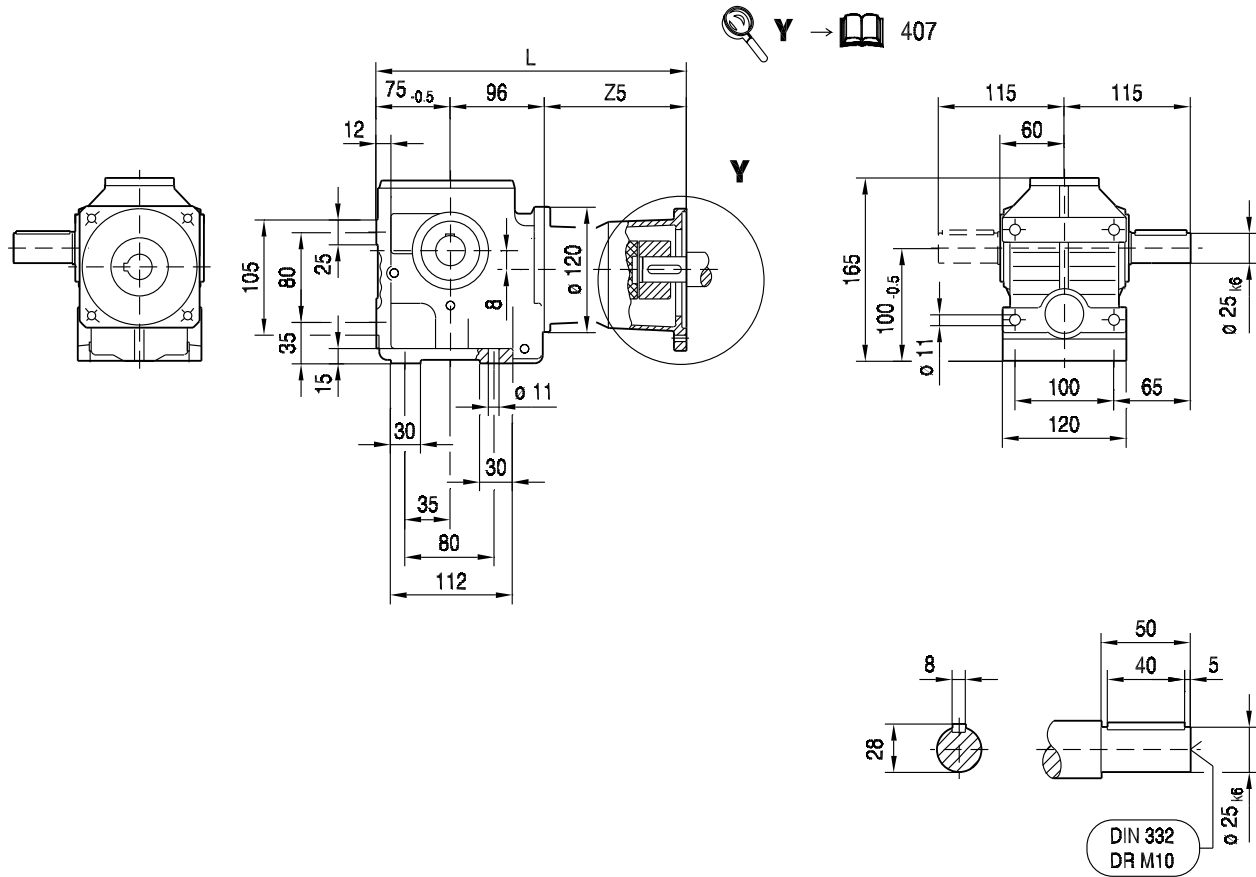
AQ.		n_{epk} [1/min]	η [%]	C_{TG}			
	i			S [Nm/']	SF [Nm/']	SA [Nm/']	SAF [Nm/']
S47  2	4.00	4500	88	-	-	-	-
	4.76	4500	88	-	-	-	-
	5.39	4500	88	-	-	-	-
	6.40	4500	88	-	-	-	-
	6.83	4500	88	-	-	-	-
	7.28	4500	87	-	-	-	-
	8.64	4500	87	-	-	-	-
	9.23	4500	87	-	-	-	-
	10.80	4500	87	-	-	-	-
	12.10	4500	87	-	-	-	-
	14.24	4500	86	-	-	-	-
	16.47	4500	86	-	-	-	-
	17.62	4500	86	-	-	-	-
	19.54	4500	79	-	-	-	-
	20.33	4500	85	-	-	-	-
	23.20	4500	79	-	-	-	-
	24.77	4500	79	-	-	-	-
	29.00	4500	78	-	-	-	-
	32.48	4500	77	-	-	-	-
	38.23	4500	77	-	-	-	-
	44.22	4500	76	-	-	-	-
	47.32	4500	75	-	-	-	-
	54.59	4500	75	-	-	-	-
	63.80	4500	74	-	-	-	-
	69.39	4500	73	-	-	-	-



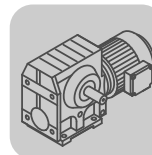
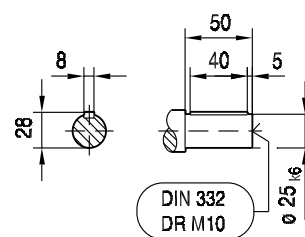
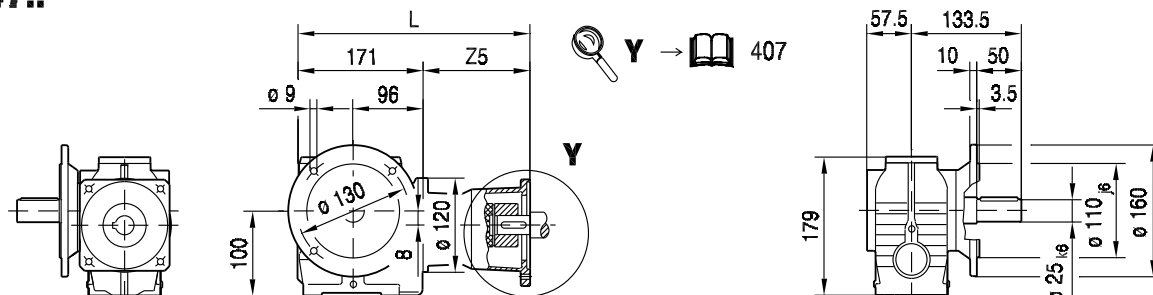
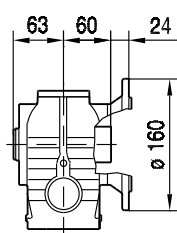
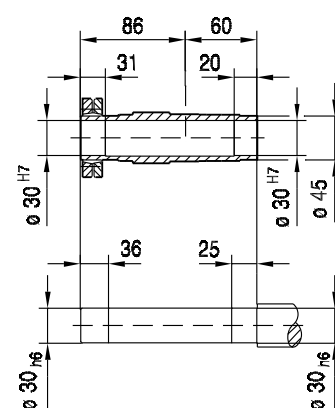
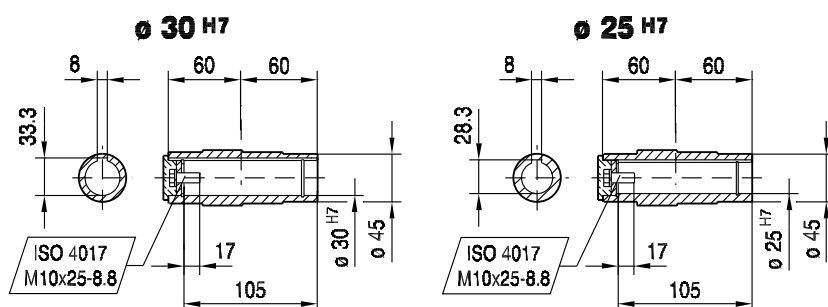
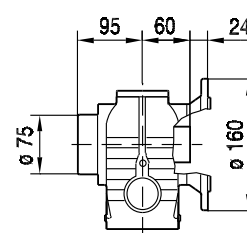
11.2.4 S 47 AQ.. [mm]

\$47..

02 067 00 08^L

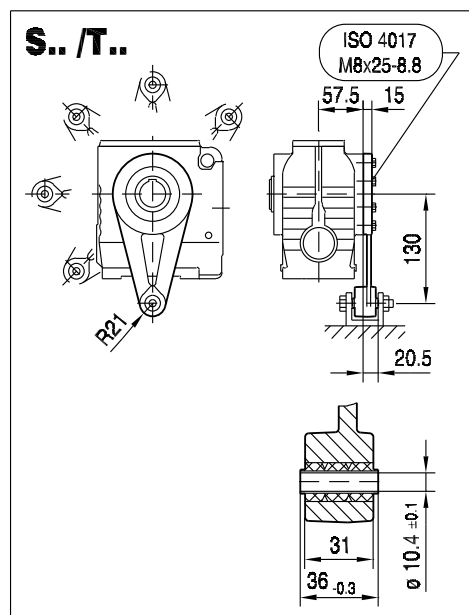


(→  144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3				
L	276	301	315	324				
Z5	104.5	129.5	143.5	152.5				

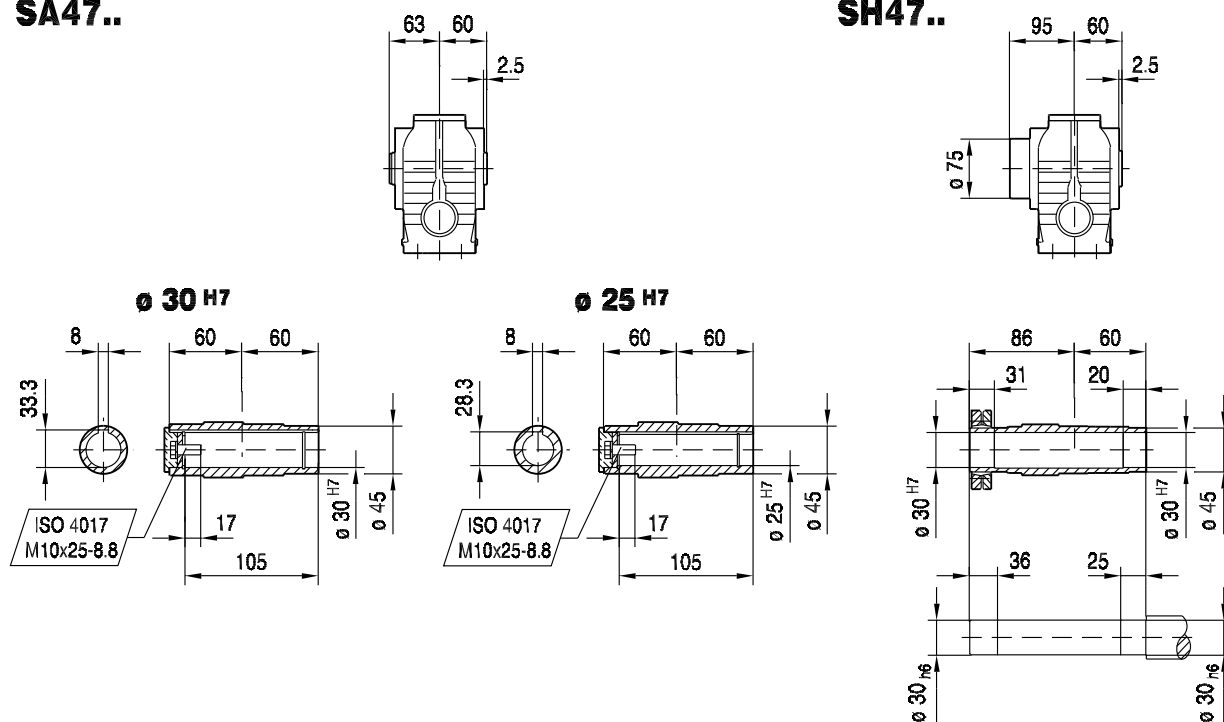
02 068 00 08^L**SF47..****SAF47..****SHF47..**

(→ 144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3				
L	276	301	315	324				
Z5	104.5	129.5	143.5	152.5				

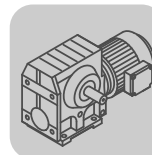
02 069 00 08



SH47..

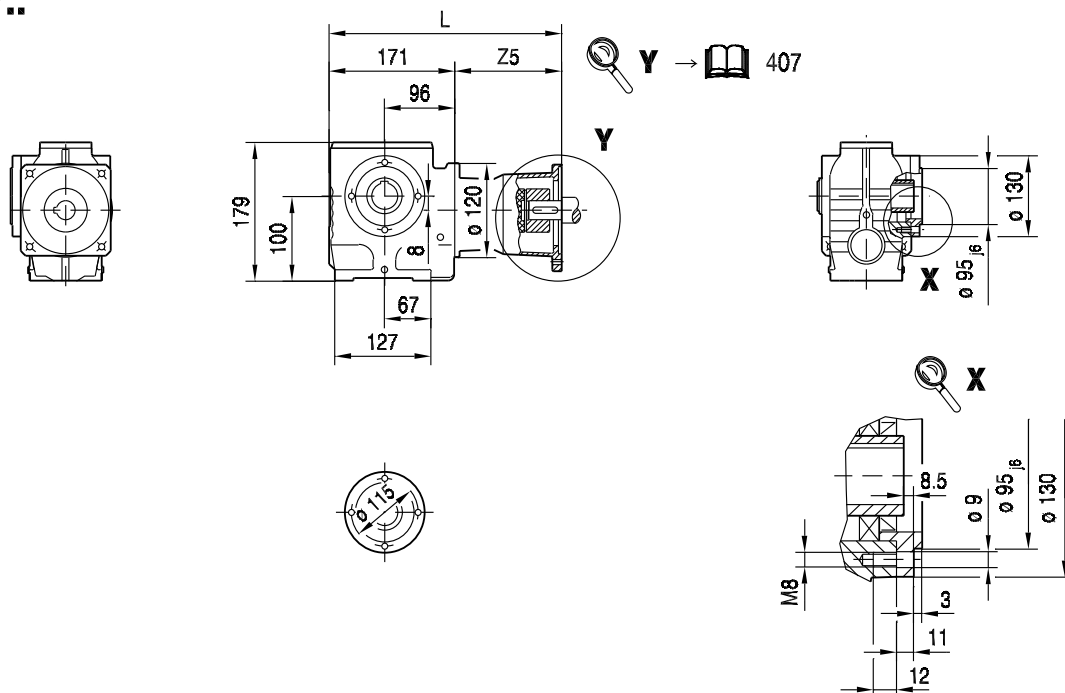


(→  144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3				
L	276	301	315	324				
Z5	104.5	129.5	143.5	152.5				

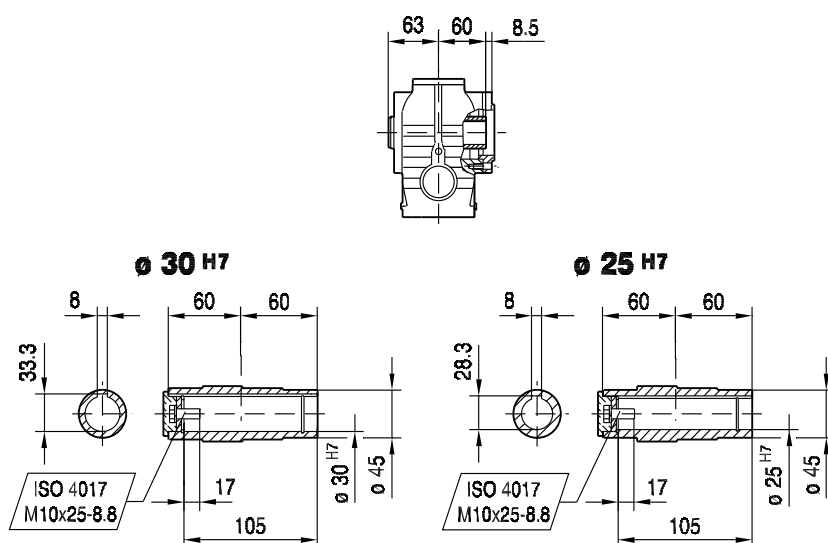


02 070 00 08^L

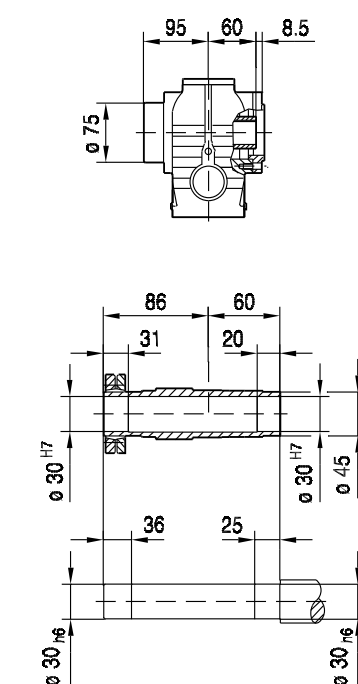
SAZ47..



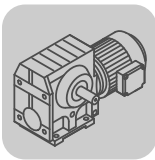
SAZ47..



SHZ47..

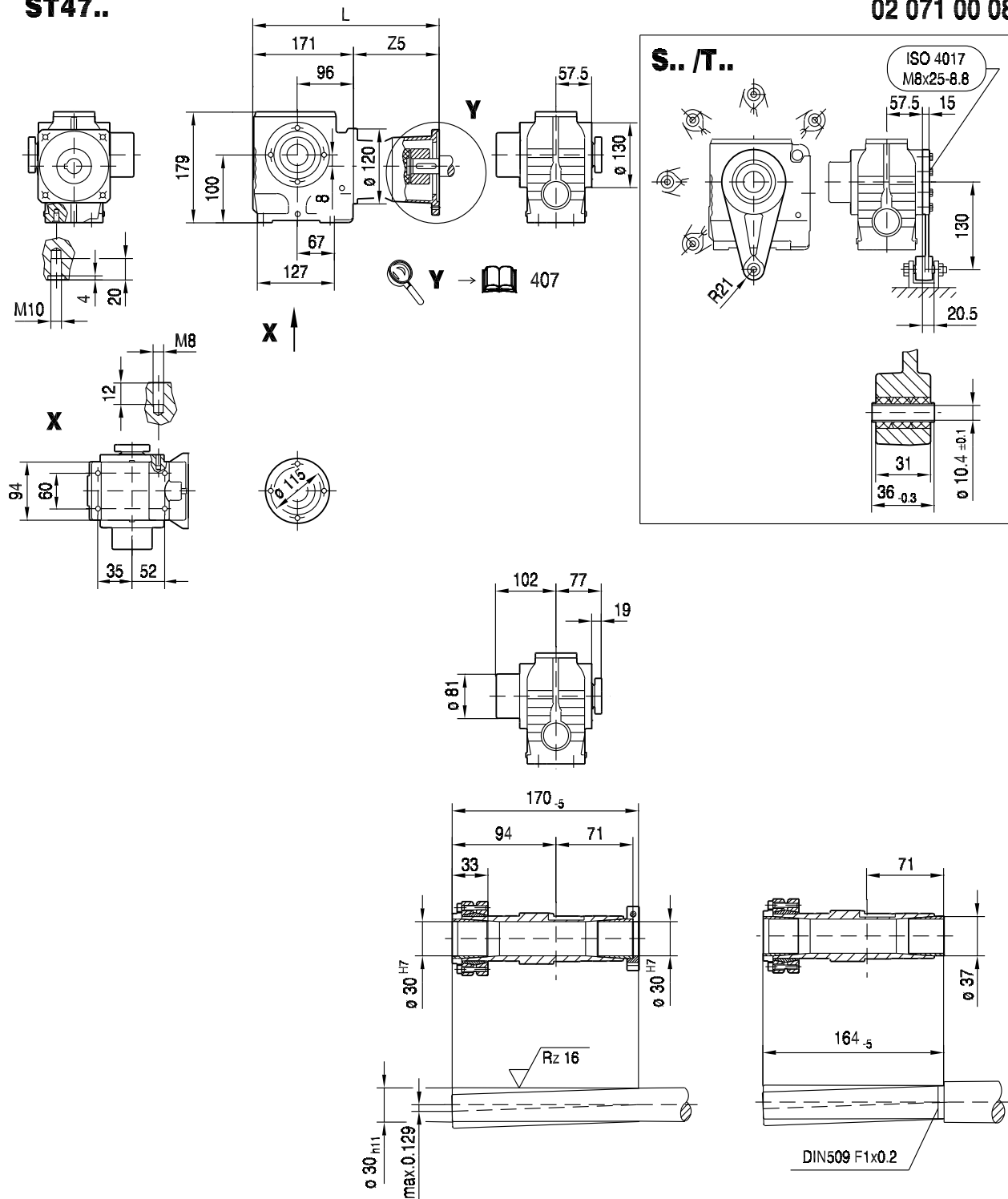


(→ 144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3				
L	276	301	315	324				
Z5	104.5	129.5	143.5	152.5				

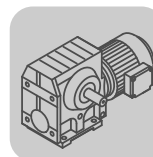


ST47..

02 071 00 08



(⇒  144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3				
L	276	301	315	324				
Z5	104.5	129.5	143.5	152.5				

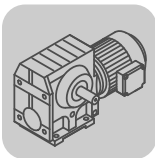


11.2.5 S 57 AQ.. [Nm]

[Nm]		AQ. $M_{amax} M_{apk} M_{aNotaus}$											
	i	80/1-3			100/1-4			115/1-2			115/3		
S57 	4.00	63	68	102	63	106	159	63	106	159	88	106	159
	4.76	74	75	112	74	126	189	74	126	189	93	126	189
	5.39	84	80	120	84	142	210	84	142	210	95	142	210
	6.40	98	86	129	98	147	220	98	147	220	98	147	220
	6.83	100	88	132	100	150	225	100	150	225	100	150	225
	7.28	112	112	215	112	112	225	112	112	225	146	183	245
	8.64	133	133	255	133	133	265	133	133	265	166	210	280
	9.23	142	142	275	142	142	280	142	142	280	169	220	285
	10.80	165	165	285	165	165	285	165	165	285	169	220	285
	12.10	169	184	285	169	184	285	169	184	285	169	220	285
	14.24	169	215	285	169	215	285	169	215	285	169	220	285
	16.47	168	220	285	168	220	285	168	220	285	168	220	285
	17.62	168	215	285	168	215	285	168	215	285	168	215	285
	19.54	215	270	365	215	270	365	215	270	365	215	270	365
	20.33	168	215	285	168	215	285	168	215	285	168	215	285
	23.20	245	315	415	245	315	415	245	315	415	245	315	415
	24.77	245	330	415	245	330	415	245	330	415	245	330	415
	29.00	245	360	415	245	360	415	245	360	415	245	360	415
	32.48	245	365	415	245	365	415	245	365	415	245	365	415
	38.23	245	365	415	245	365	415	245	365	415	245	365	415
	44.22	245	365	415	245	365	415	245	365	415	245	365	415
	47.32	245	365	415	245	365	415	245	365	415	245	365	415
	54.59	245	365	415	245	365	415	245	365	415	245	365	415
	63.80	245	360	415	245	360	415	245	360	415	245	360	415
	69.39	245	360	415	245	360	415	245	360	415	245	360	415

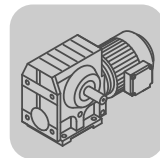
m [kg]		AQ.			
	s	80/1-3	100/1-4	115/1-2	115/3
S57	3.2	17	17	18	18
SF: + 3.8 kg / SA: + -0.3 kg / SAF: + 2.6 kg					

		AQ.											
		80/1-3			100/1-4			115/1-2			115/3		
$J_A 10^{-4}$	[kgm ²]	0.77			1.4			1.4			3.1		
c_{TA}	[Nm/°]	0.25			0.25			0.25			0.625		



S57 $n_e = 1400$							F_{Ramax}				F_{Rapk}			
	i	M_{amax} [Nm]	M_{apk} [Nm]	$M_{aNotaus}$ [Nm]	n_{ak} [1/min]	$J_G \cdot 10^{-4}$ [kgm ²]	S [N]	SF [N]	SA [N]	SAF [N]	S [N]	SF [N]	SA [N]	SAF [N]
S57  2	4.00	88	106	159	275	4.5	3380	3320	2730	2730	8170	8170	10000	10000
	4.76	93	126	189	231	3.3	3590	3520	2900	2900	8110	8110	10000	10000
	5.39	95	142	210	204	2.6	3760	3690	3040	3040	8060	8060	10000	10000
	6.40	98	147	220	172	1.9	4010	3930	3250	3250	8040	8040	10000	10000
	6.83	100	150	225	161	1.7	4100	4010	3330	3330	8030	8030	10000	10000
	7.28	146	183	248	27	1.7	3790	3770	2620	2620	7880	7880	10000	10000
	8.64	166	211	282	23	1.3	3900	3890	2430	2430	7730	7730	10000	10000
	9.23	169	223	287	22	1.1	3990	3980	2530	2530	7660	7660	10000	10000
	10.80	169	220	287	19	0.85	4290	4270	3000	3000	7680	7680	10000	10000
	12.10	169	220	287	17	0.70	4520	4490	3360	3360	7680	7680	10000	10000
	14.24	169	220	287	14	0.51	4860	4820	3810	3810	7680	7680	10000	10000
	16.47	168	220	286	12	0.40	5200	5130	4120	4120	7680	7680	10000	10000
	17.62	168	215	286	11	0.36	5350	5280	4260	4260	7710	7710	10000	10000
	19.54	215	274	366	26	1.3	5720	5620	4610	4610	7300	7300	10000	10000
	20.33	168	215	286	10	0.28	5690	5600	4560	4560	7710	7710	10000	10000
	23.20	245	315	417	9	0.95	5930	5840	4710	4710	6950	6950	10000	10000
	24.77	245	330	417	8	0.85	6100	6000	4870	4870	6800	6800	10000	10000
	29.00	245	360	417	7	0.65	6520	6410	5250	5250	6470	6470	10000	10000
	32.48	245	367	417	6	0.54	6840	6710	5540	5540	6380	6380	10000	10000
	38.23	245	367	417	5	0.39	7320	7170	5970	5970	6380	6380	10000	10000
	44.22	245	367	417	11	0.32	7520	7520	6380	6380	6380	6380	10000	10000
	47.32	245	367	417	11	0.28	7520	7520	6580	6580	6380	6380	10000	10000
	54.59	245	367	417	9	0.23	7520	7520	7000	7000	6380	6380	10000	10000
	63.80	245	360	417	8	0.18	7520	7520	7500	7500	6470	6470	10000	10000
	69.39	245	360	417	7	0.15	7520	7520	7770	7770	6470	6470	10000	10000

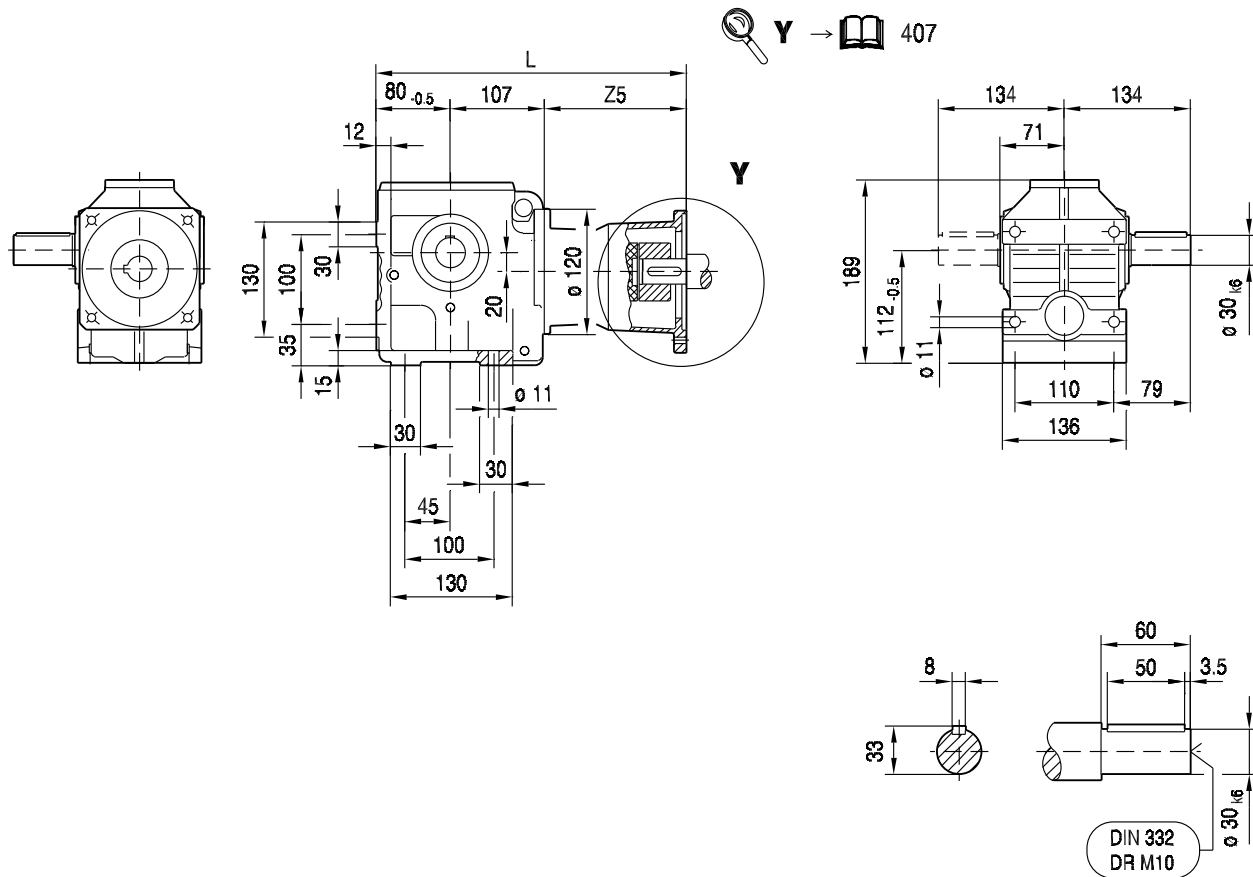
AQ.		n_{epk} [1/min]	η [%]	S [Nm/']	SF [Nm/']	c_{TG} SA [Nm/']	SAF [Nm/']
	i						
S57  2	4.00	4500	90	-	-	-	-
	4.76	4500	90	-	-	-	-
	5.39	4500	90	-	-	-	-
	6.40	4500	89	-	-	-	-
	6.83	4500	89	-	-	-	-
	7.28	4500	89	-	-	-	-
	8.64	4500	88	-	-	-	-
	9.23	4500	88	-	-	-	-
	10.80	4500	88	-	-	-	-
	12.10	4500	88	-	-	-	-
	14.24	4500	87	-	-	-	-
	16.47	4500	87	-	-	-	-
	17.62	4500	86	-	-	-	-
	19.54	4500	81	-	-	-	-
	20.33	4500	86	-	-	-	-
	23.20	4500	81	-	-	-	-
	24.77	4500	80	-	-	-	-
	29.00	4500	80	-	-	-	-
	32.48	4500	79	-	-	-	-
	38.23	4500	78	-	-	-	-
	44.22	4500	78	-	-	-	-
	47.32	4500	77	-	-	-	-
	54.59	4500	77	-	-	-	-
	63.80	4500	76	-	-	-	-
	69.39	4500	75	-	-	-	-



11.2.6 S 57 AQ.. [mm]

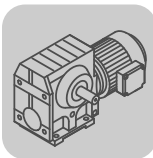
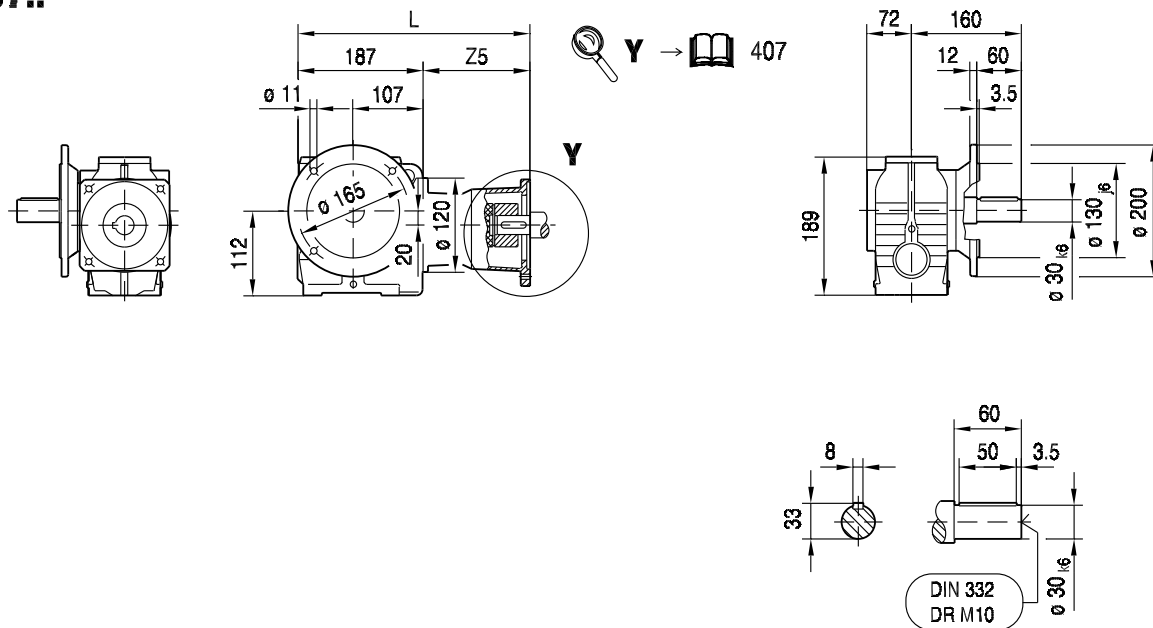
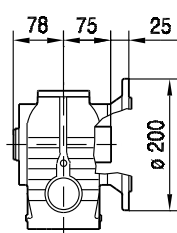
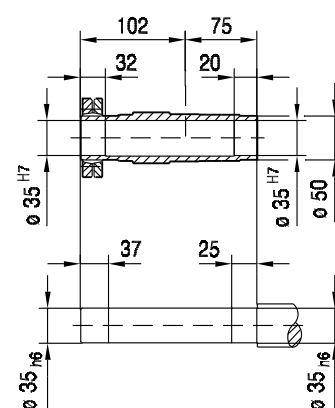
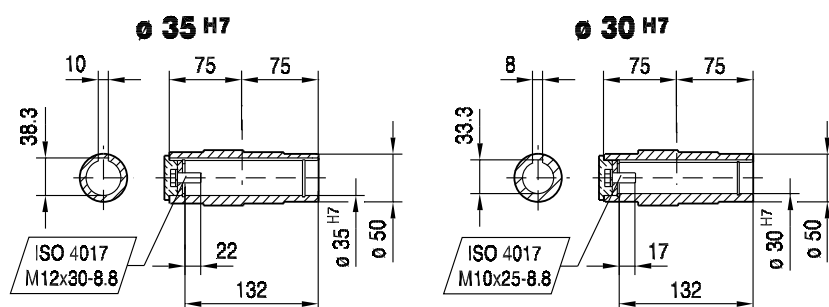
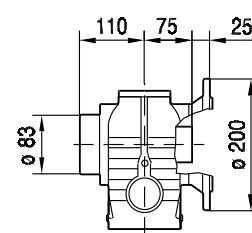
S57..

02 072 00 08^L

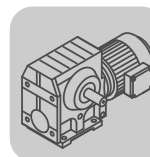


11

(→ 144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3				
L	292	317	331	340				
Z5	104.5	129.5	143.5	152.5				

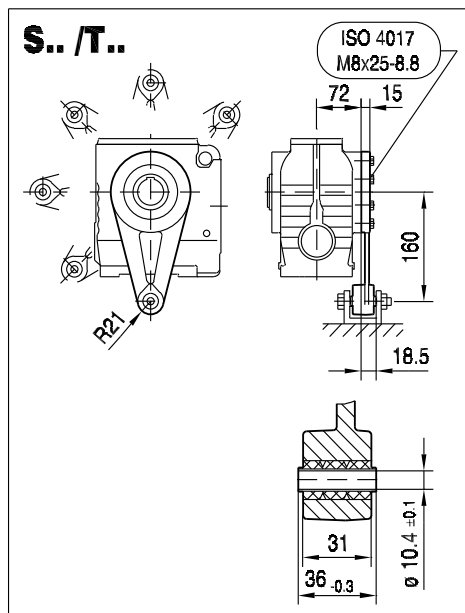
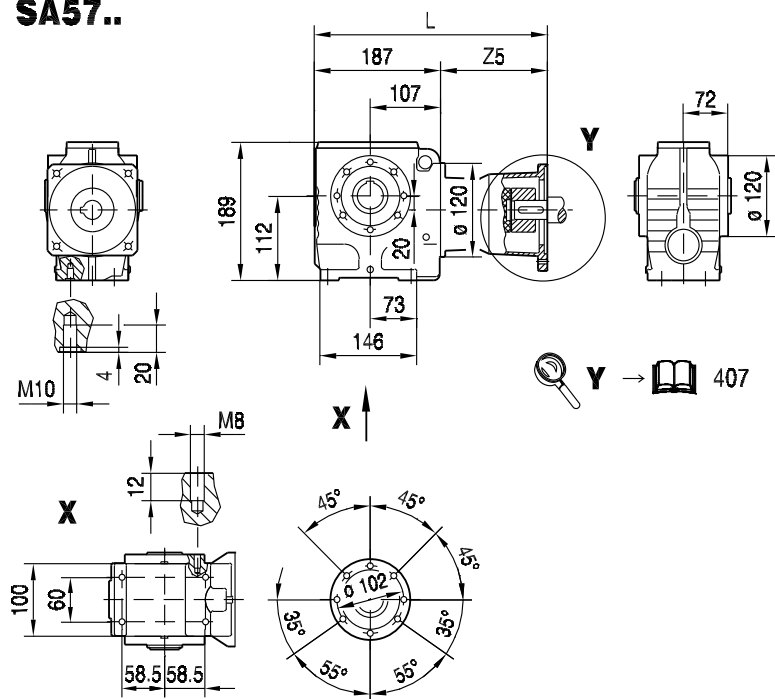
02 073 00 08^L**SF57..****SAF57..****SHF57..**

(→ 144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3				
L	292	317	331	340				
Z5	104.5	129.5	143.5	152.5				



SA57..

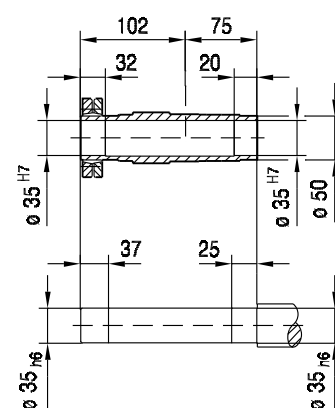
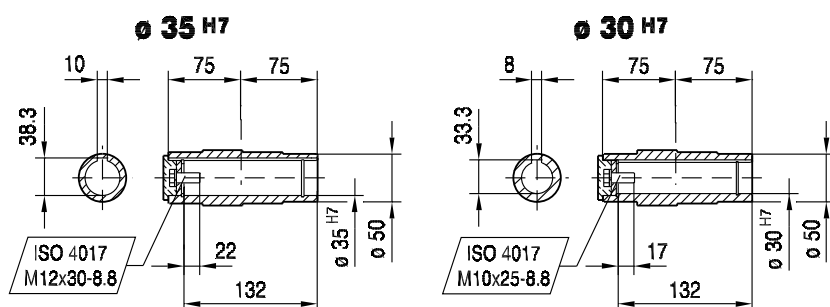
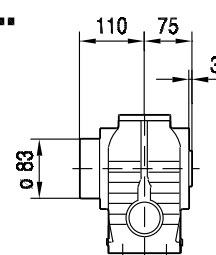
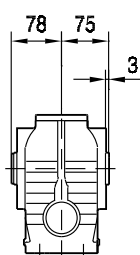
02 074 00 08



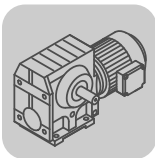
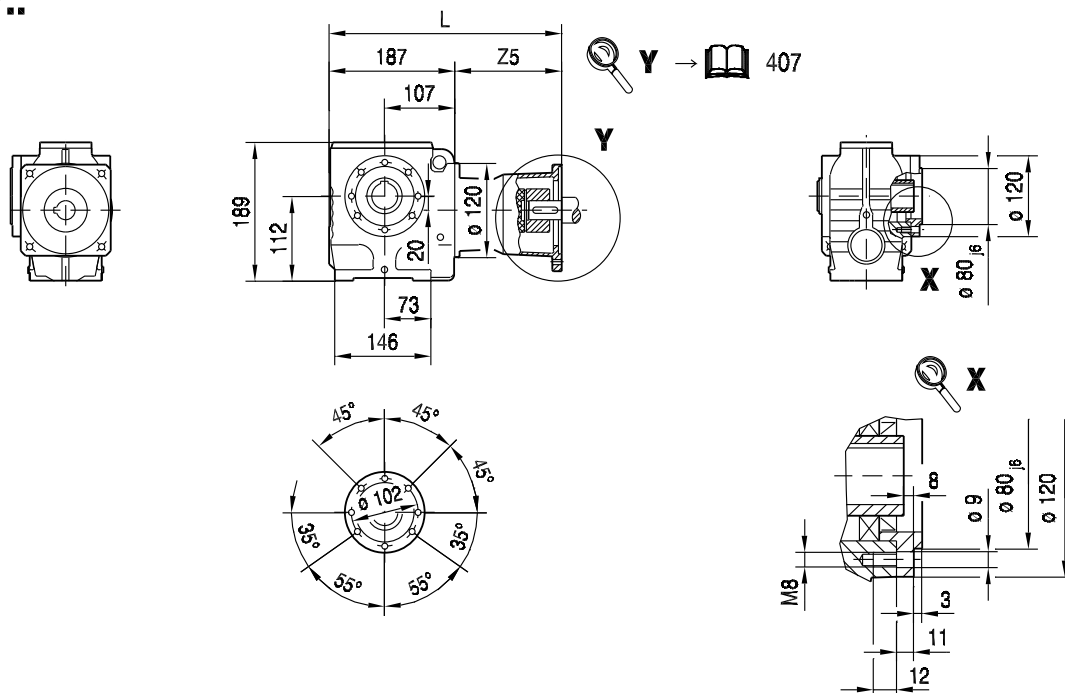
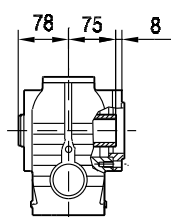
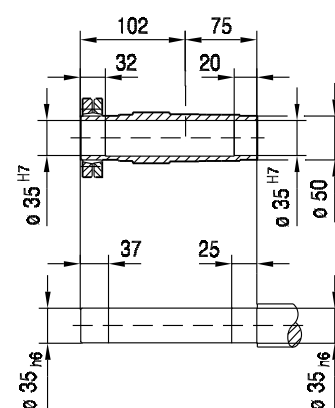
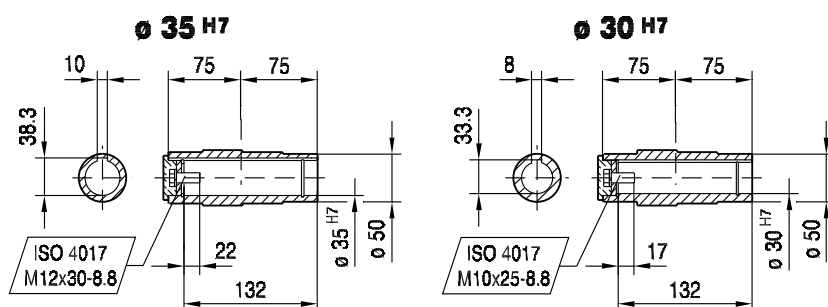
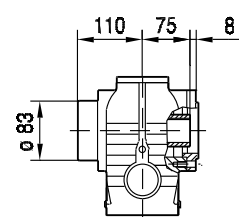
SA57..

SH57..

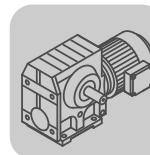
11



(→ 144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3				
L	292	317	331	340				
Z5	104.5	129.5	143.5	152.5				

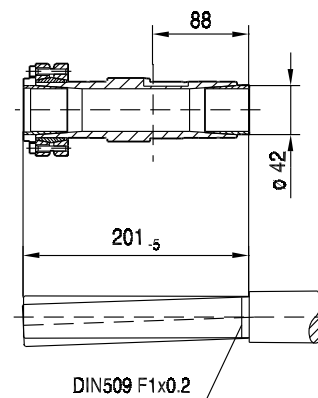
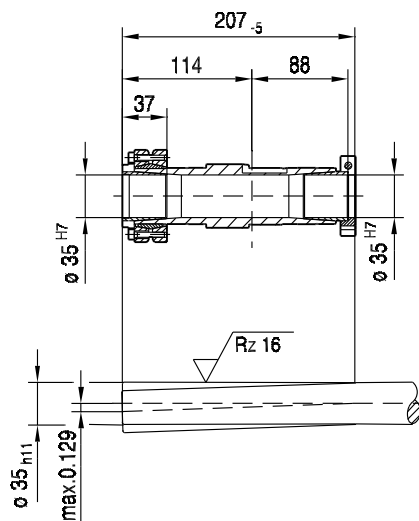
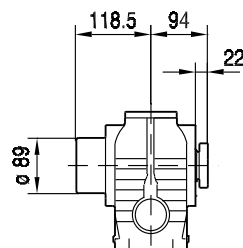
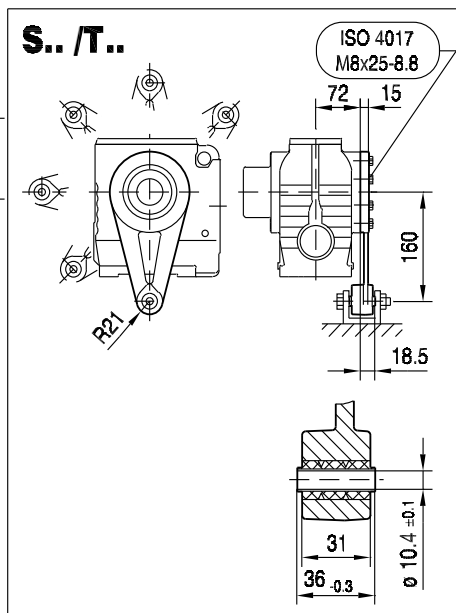
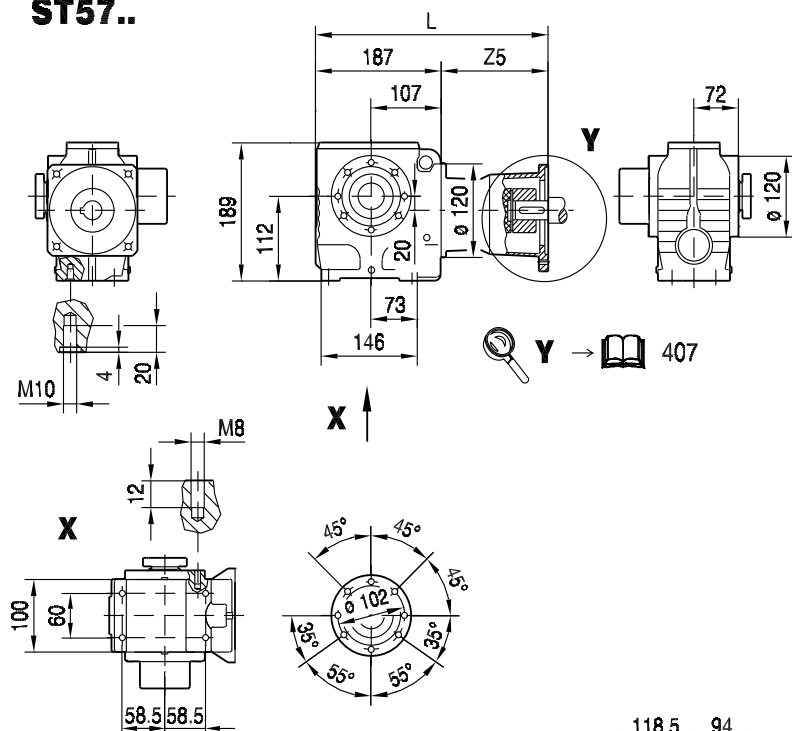
02 075 00 08^L**SAZ57..****SAZ57..****SHZ57..**

(→ 144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3				
L	292	317	331	340				
Z5	104.5	129.5	143.5	152.5				

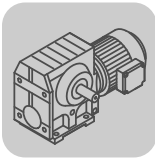


ST57..

02 076 00 08^L



(→ 144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3				
L	292	317	331	340				
Z5	104.5	129.5	143.5	152.5				

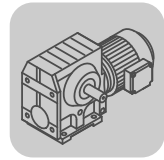


11.2.7 S 67 AQ.. [Nm]

[Nm]		AQ. M _{amax} M _{apk} M _{aNotaus}																								
		i			80/1-3			100/1-4			115/1-2			115/3			140/1			140/2-4			160/1			190/1-3
S67  2	7.56	118	118	230	118	118	235	118	118	235	295	320	320	295	375	500	295	375	500	295	375	500	295	375	500	
	8.69	135	135	260	135	135	270	135	135	270	335	365	365	335	420	570	335	420	570	335	420	570	335	420	570	
	10.03	156	156	300	156	156	310	156	156	310	340	420	420	340	450	575	340	450	575	340	450	575	340	450	575	
	11.03	171	171	330	171	171	340	171	171	340	340	455	460	340	455	575	340	455	575	340	455	575	340	455	575	
	12.96	200	200	390	200	200	400	200	200	400	340	455	540	340	455	575	340	455	575	340	455	575	340	455	575	
	13.73	210	210	410	210	210	420	210	210	420	340	455	570	340	455	575	340	455	575	340	455	575	340	455	575	
	15.60	240	240	465	240	240	480	240	240	480	340	455	575	340	455	575	340	455	575	340	455	575				
	17.28	265	265	515	265	265	530	265	265	530	340	455	575	340	455	575	340	455	575	340	455	575				
	20.30														425	490	720	425	490	720	425	490	720	425	490	720
	20.37	310	310	575	310	310	575	310	310	575	340	450	575	340	450	575	340	450	575	340	450	575				
	23.22	340	350	575	340	350	575	340	350	575	340	450	575													
	23.33				335	335	670	335	335	670	480	515	810	480	515	810	480	515	810	480	515	810	480	515	810	
	24.44	340	370	575	340	370	575	340	370	575	340	450	575													
	26.93	385	385	750	385	385	770	385	385	770	480	535	810	480	535	810	480	535	810	480	535	810	480	535	810	
	29.63	420	420	810	420	420	810	420	420	810	480	550	810	480	550	810	480	550	810	480	550	810	480	550	810	
	34.80	480	490	810	480	490	810	480	490	810	480	575	810	480	575	810	480	575	810	480	575	810	480	575	810	
	36.85	480	520	810	480	520	810	480	520	810	480	580	810	480	580	810	480	580	810	480	580	810	480	580	810	
	41.89	480	585	810	480	585	810	480	585	810	480	595	810	480	595	810	480	595	810	480	595	810				
	46.40	480	610	810	480	610	810	480	610	810	480	610	810	480	610	810	480	610	810	480	610	810				
	54.70	480	625	810	480	625	810	480	625	810	480	625	810	480	625	810	480	625	810	480	625	810				
62.35	480	640	810	480	640	810	480	640	810	480	640	810														
65.63	480	645	810	480	645	810	480	645	810	480	645	810														
75.06	480	655	810	480	655	810	480	655	810	480	655	810														

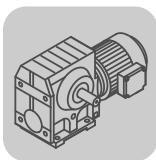
m [kg]		AQ.							
	s	80/1-3	100/1-4	115/1-2	115/3	140/1	140/2-4	160/1	190/1-3
S67	 2	28	28	29	29	34	34	34	43
SF: + 6.5 kg / SA: + 1.0 kg / SAF: + 5.5 kg									

		AQ.							
		80/1-3	100/1-4	115/1-2	115/3	140/1	140/2-4	160/1	190/1-3
J _A 10 ⁻⁴	[kgm ²]	0.77	1.4	1.4	3.1	5.1	10.0	10.0	25.0
c _{TA}	[Nm/°]	0.25	0.25	0.25	0.625	0.625	1.0	1.0	2.08

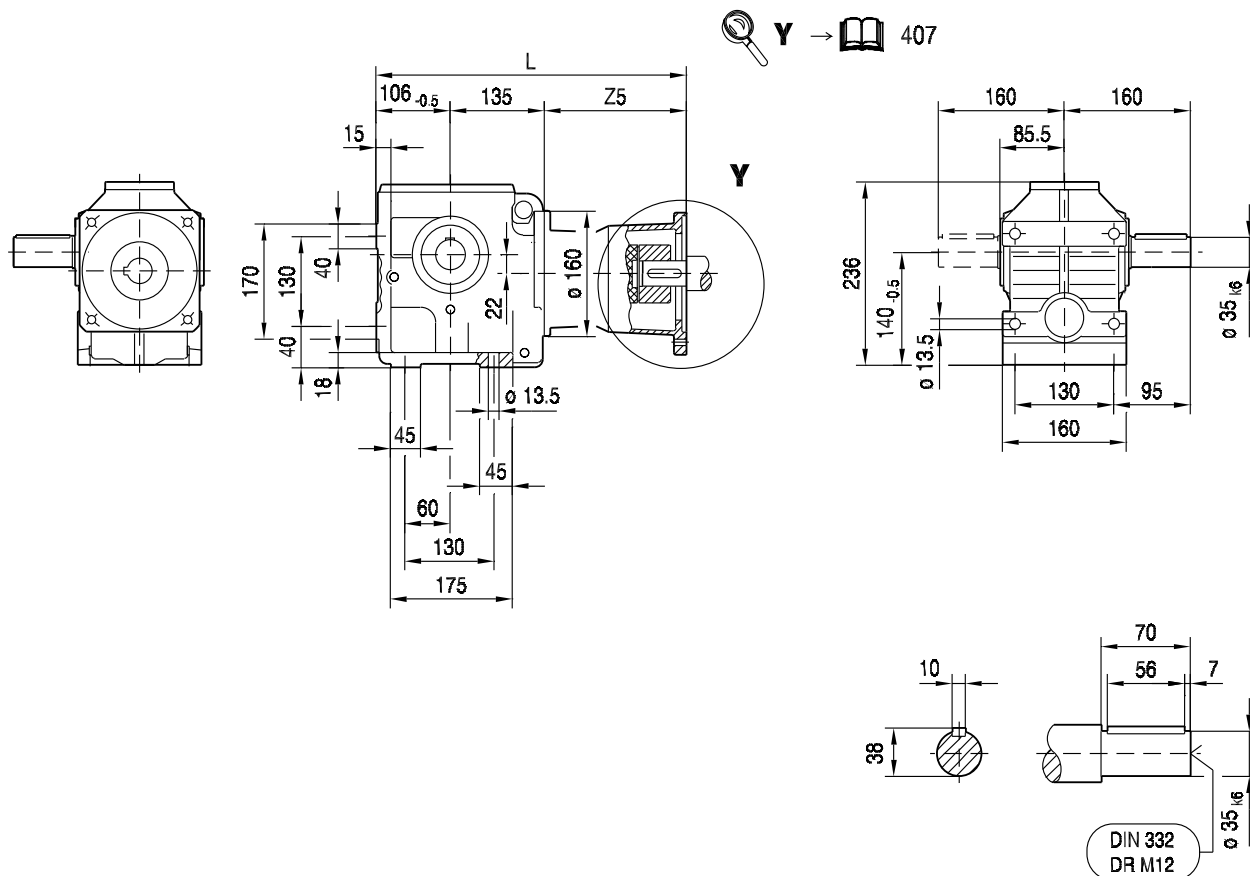


S67 $n_e = 1400$							F_{Ramax}				F_{Rapk}			
	i	M_{amax} [Nm]	M_{apk} [Nm]	$M_{aNotaus}$ [Nm]	n_{ak} [1/min]	$J_G \cdot 10^{-4}$ [kgm ²]	S [N]	SF [N]	SA [N]	SAF [N]	S [N]	SF [N]	SA [N]	SAF [N]
S67  2	7.56	295	375	502	26	5.4	3220	3890	2540	2540	9740	9740	12000	12000
	8.69	335	420	570	23	4.3	2860	3590	2020	2020	9460	9460	12000	12000
	10.03	340	450	578	20	3.3	3290	4050	2480	2480	9250	9250	12000	12000
	11.03	340	455	578	18	2.8	3660	4430	2890	2890	9210	9210	12000	12000
	12.96	340	455	578	15	2.2	4310	5110	3610	3610	9210	9210	12000	12000
	13.73	340	455	578	15	2.0	4510	5310	3870	3870	9210	9210	12000	12000
	15.60	340	455	578	13	1.5	4820	5640	4480	4480	9210	9210	12000	12000
	17.28	340	455	578	12	1.3	5080	5910	4990	4990	9210	9210	12000	12000
	20.30	425	490	723	10	4.0	5760	6650	6090	6090	8940	8940	12000	12000
	20.37	340	450	578	34	0.99	5520	6360	5700	5700	9250	9250	12000	12000
	23.22	340	450	578	47	0.71	5890	6740	6110	6110	9250	9250	12000	12000
	23.33	480	515	816	9	3.2	5810	6800	6120	6120	8720	8720	12000	12000
	24.44	340	450	578	45	0.63	6040	6900	6270	6270	9250	9250	12000	12000
	26.93	480	535	816	7	2.6	6240	7240	6590	6590	8540	8540	12000	12000
	29.63	480	550	816	7	2.2	6540	7540	6920	6920	8390	8390	12000	12000
	34.80	480	575	816	14	1.8	7060	8080	7490	7490	8140	8140	12000	12000
	36.85	480	580	816	14	1.6	7250	8280	7710	7710	8080	8080	12000	12000
	41.89	480	595	816	12	1.3	7690	8740	8200	8200	7920	7920	12000	12000
	46.40	480	610	816	11	1.1	8060	9020	8600	8600	7740	7740	12000	12000
	54.70	480	625	816	9	0.84	8670	9020	9280	9280	7560	7560	12000	12000
	62.35	480	640	816	8	0.59	9020	9020	9850	9850	7370	7370	12000	12000
	65.63	480	645	816	8	0.53	9020	9020	10100	10100	6930	7300	12000	12000
	75.06	480	655	816	7	0.43	9020	9020	10700	10700	5930	7170	12000	12000

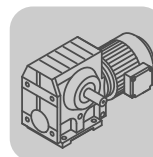
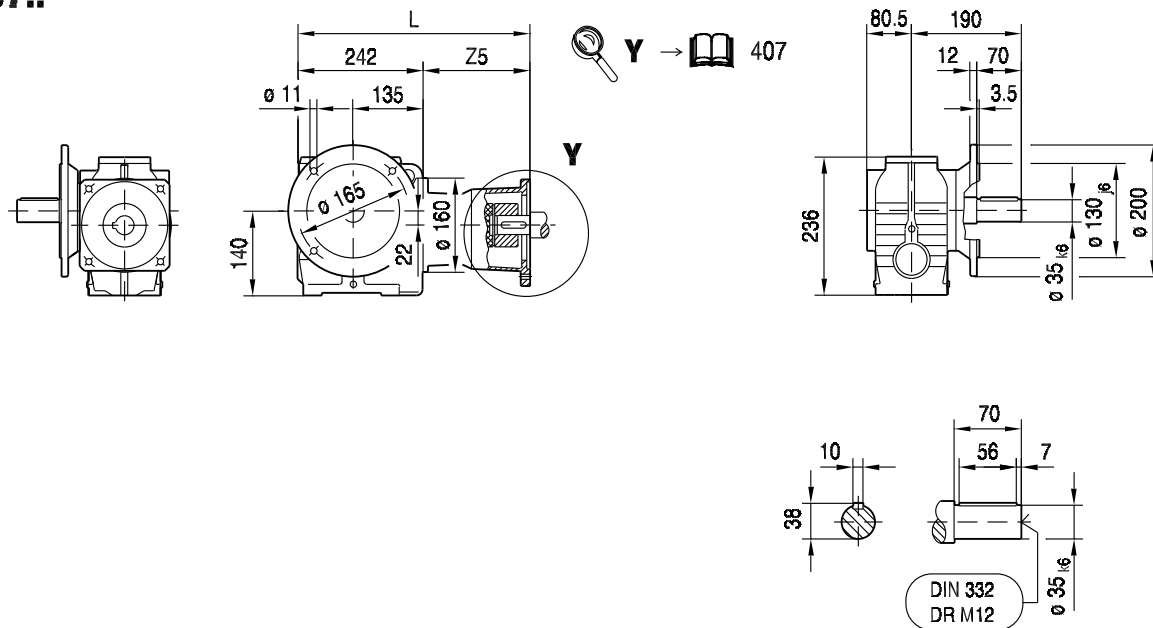
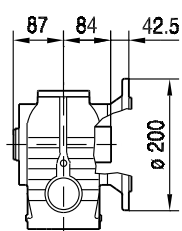
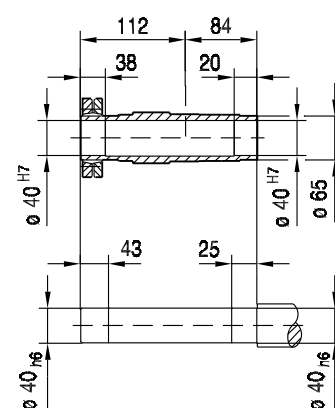
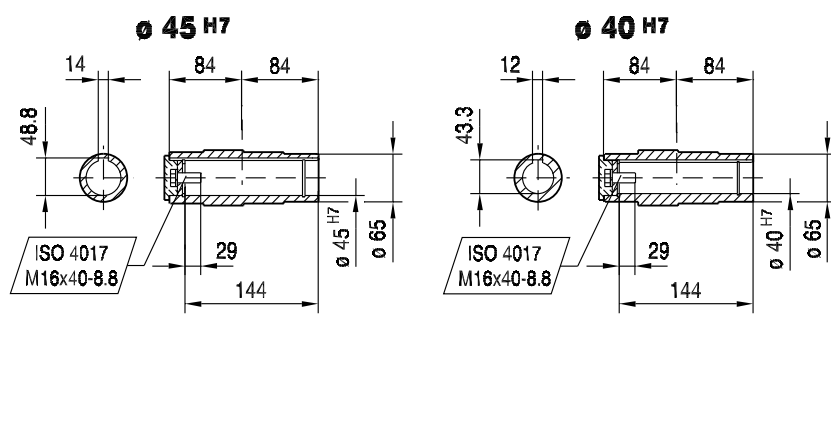
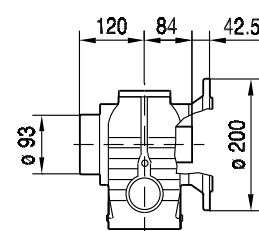
AQ.		n_{epk} [1/min]	η [%]	S [Nm/']	SF [Nm/']	c_{TG} SA [Nm/']	SAF [Nm/']
	i						
S67  2	7.56	4500	89	-	-	-	-
	8.69	4500	89	-	-	-	-
	10.03	4500	89	-	-	-	-
	11.03	4500	89	-	-	-	-
	12.96	4500	89	-	-	-	-
	13.73	4500	89	-	-	-	-
	15.60	4500	88	-	-	-	-
	17.28	4500	88	-	-	-	-
	20.30	4500	82	-	-	-	-
	20.37	4500	87	-	-	-	-
	23.22	4500	87	-	-	-	-
	23.33	4500	82	-	-	-	-
	24.44	4500	87	-	-	-	-
	26.93	4500	81	-	-	-	-
	29.63	4500	81	-	-	-	-
	34.80	4500	80	-	-	-	-
	36.85	4500	80	-	-	-	-
	41.89	4500	80	-	-	-	-
	46.40	4500	79	-	-	-	-
	54.70	4500	78	-	-	-	-
	62.35	4500	78	-	-	-	-
	65.63	4500	78	-	-	-	-
	75.06	4500	77	-	-	-	-



11.2.8 S 67 AQ.. [mm]

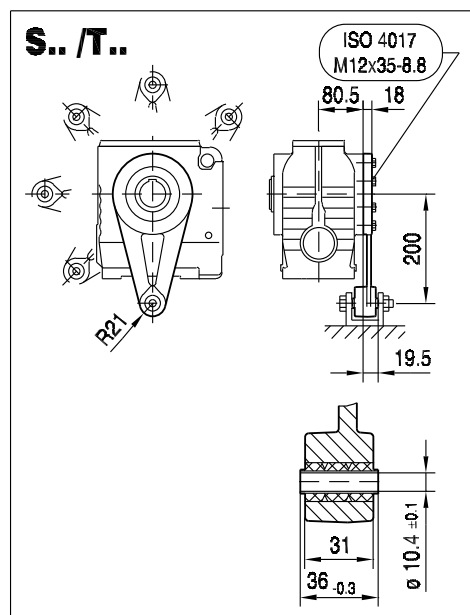
S67..02 077 00 08^L

(→ 144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3	AQ140/1-2	AQ140/3-4	AQ160/1	AQ190/1-2	AQ190/3
L	339	364	378	387	416	429	429	479	503
Z5	98	123	137	146	175	188	188	237.5	261.5

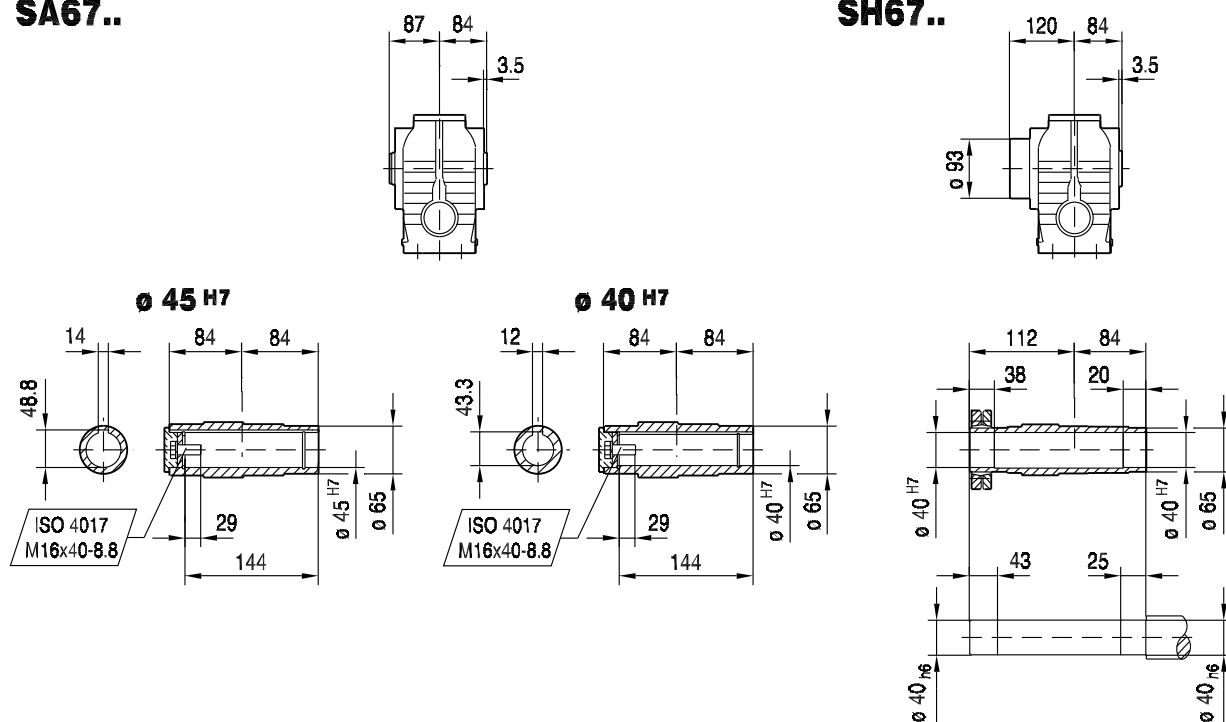
02 078 00 08^L**SF67..****SAF67..****SHF67..**

(→ 144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3	AQ140/1-2	AQ140/3-4	AQ160/1	AQ190/1-2	AQ190/3
L	340	365	379	388	417	430	430	480	504
Z5	98	123	137	146	175	188	188	237.5	261.5

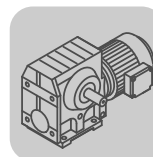
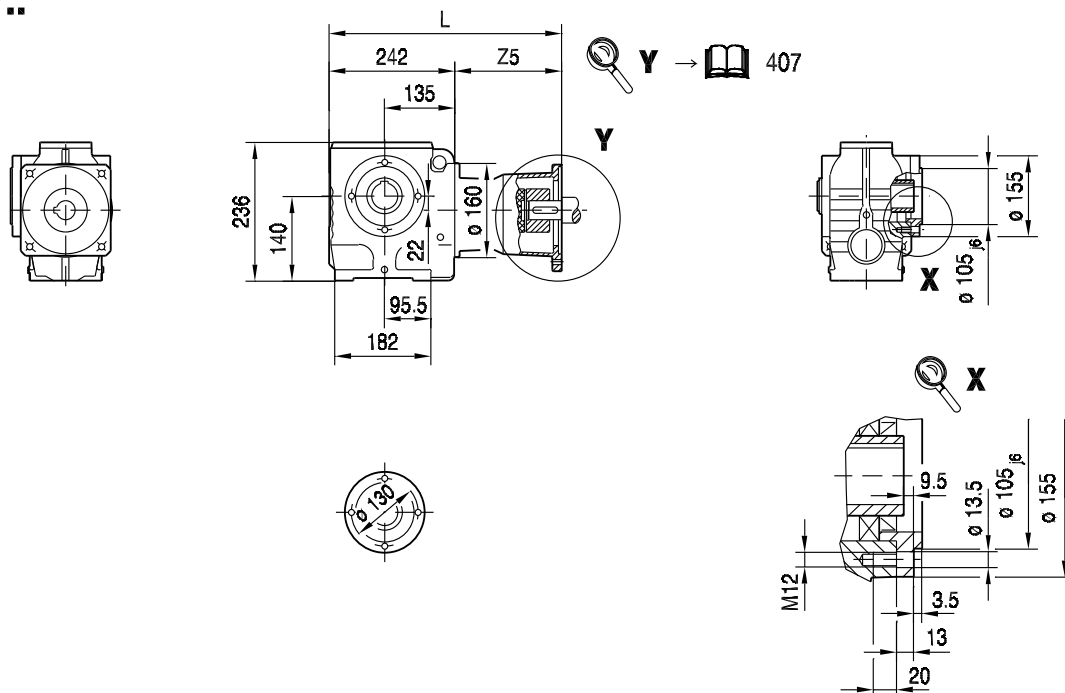
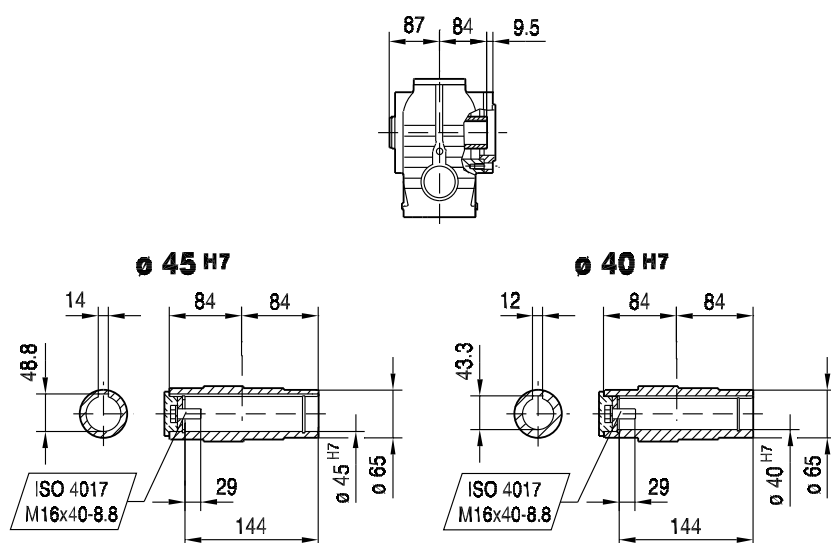
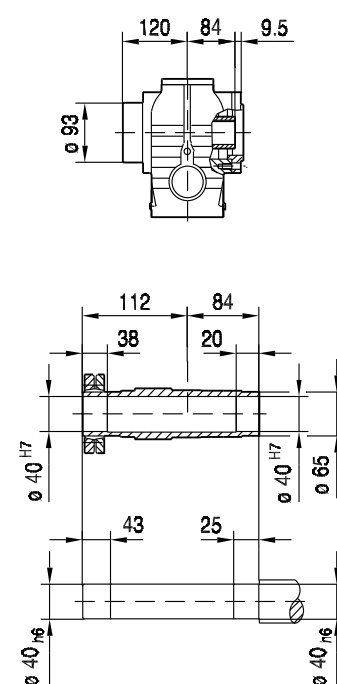
02 079 00 08



SH67..



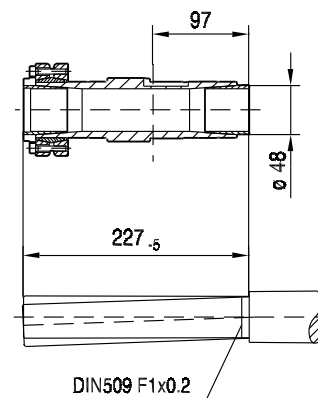
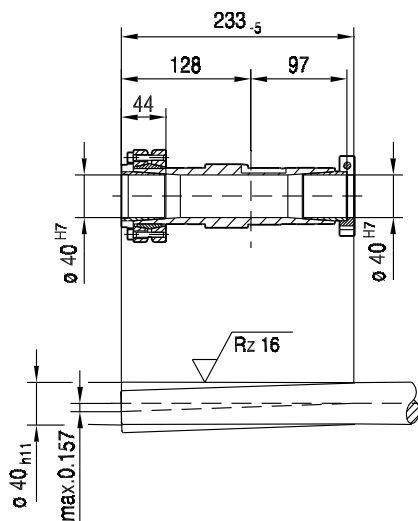
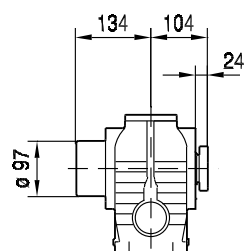
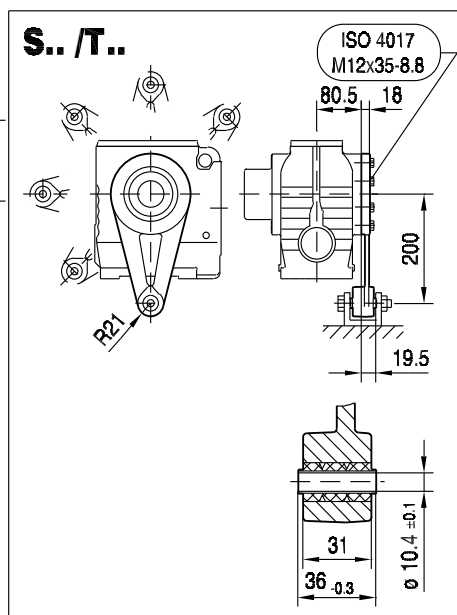
(→ 144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3	AQ140/1-2	AQ140/3-4	AQ160/1	AQ190/1-2	AQ190/3
L	340	365	379	388	417	430	430	480	504
Z5	98	123	137	146	175	188	188	237.5	261.5

02 080 00 08^L**SAZ67..****SAZ67..****SHZ67..**

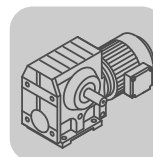
11

(→ 144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3	AQ140/1-2	AQ140/3-4	AQ160/1	AQ190/1-2	AQ190/3
L	340	365	379	388	417	430	430	480	504
Z5	98	123	137	146	175	188	188	237.5	261.5

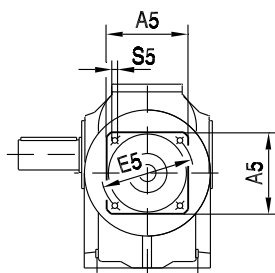
02 081 00 08



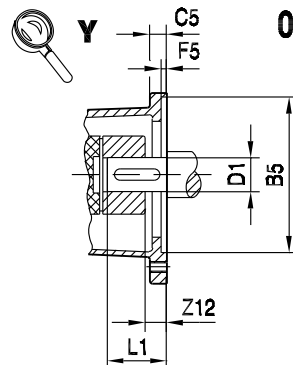
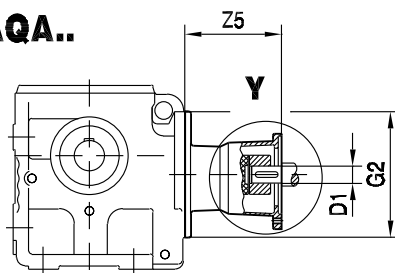
(→  144)	AQ80/1-3	AQ100/1-2	AQ100/3-4	AQ115/1-3	AQ140/1-2	AQ140/3-4	AQ160/1	AQ190/1-2	AQ190/3
L	340	365	379	388	417	430	430	480	504
Z5	98	123	137	146	175	188	188	237.5	261.5



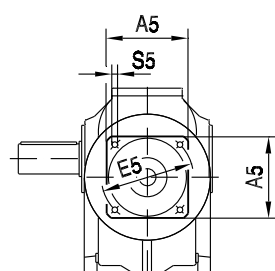
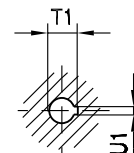
11.3 S.. AQ.. [mm]



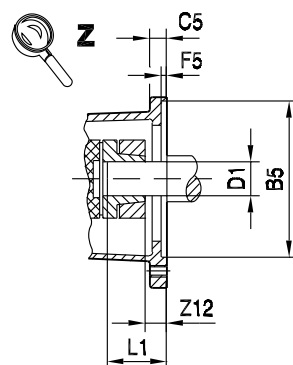
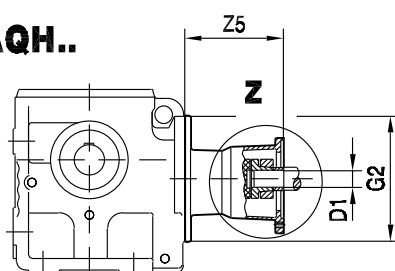
S.. AQA..



02 025 02 01



S.. AQH..



	Square dimension A5	Centering hole Ø B5	Flange thickness C5	Hole circle Ø E5	Centering depth F5	Threaded hole S5	Z12 (AQA)	Z12 (AQH)	Coupling bore Ø D1	Max. motor shaft insertion depth L1	T1	U1
AQ_80/1	82	60	8	75	3.5	M5	5.5	5.5	11	23	12.8	4
AQ_80/2	82	60	8	75	3.5	M5	5.5	5.5	14	30	16.3	5
AQ_80/3	82	50	8	95	3	M6	5.5	5.5	14	30	16.3	5
AQ_100/1	100	80	10	100	4	M6	0	0	14	30	16.3	5
AQ_100/2	100	95	12	115	4	M8	0	0	14	30	16.3	5
AQ_100/3	100	80	10	100	4	M6	2	14	19	40	21.8	6
AQ_100/4	100	95	12	115	4	M8	2	14	19	40	21.8	6
AQ_115/1	115	95	12	130	5	M8	11	23	19	40	21.8	6
AQ_115/2	115	110	12	130	5	M8	11	23	19	40	21.8	6
AQ_115/3	115	110	12	130	5	M8	16	16	24	50	27.3	8
AQ_140/1	140	110	15	165	5	M10	16	16	24	50	27.3	8
AQ_140/2	140	130	15	165	5	M10	16	16	24	50	27.3	8
AQ_140/3	140	130	15	165	5	M10	22	22	32	60	35.3	10
AQ_140/4	140	130	15	165	5	M10	22	22	28	60	31.3	8
AQ_160/1	162	155	15	190	5	M10	22	22	32	60	35.3	10
AQ_190/1	190	130	16	215	5	M12	24	24	32	60	35.3	10
AQ_190/2	190	180	16	215	5	M12	24	24	32	60	35.3	10
AQ_190/3	190	180	16	215	5	M12	34	34	38	80	41.3	10